PETROLEUM INVESTMENT STRATEGY COMPREHENSIVE REPORT

PNGE 295: Petroleum Engineering Design Petroleum & Natural Gas Engineering West Virginia University Shahab Mohaghegh, Ph.D.

APRIL 27, 2000

WESTERN PANDA CORPORATION



EXECUTIVE SUMMARY

Western Panda Corporation has completed a petroleum investment strategy study to evaluate the investment opportunities between two wells. The first well, a gas well located in Wyoming County, West Virginia, will be referred to as the Red Panda well. The second well, an oil well located in Kern County, California, will be referred to as the Giant Panda well.

The casing design of the Red Panda well in West Virginia consists of 4 1/2-inch, J-55, 9.5 pounds per foot production casing, 8 5/8-inch, H-40, 28 pounds per foot intermediate casing, and 11 3/4-inch, H-40, 32.3.3 pounds per foot surface casing. A perforated, multiple-zone completion would be most desirable. The Ravenscliff Sand should be perforated from 1,538 feet to 1,543 feet, the Big Lime from 2,497 feet to 2,503 feet, and the Berea Sand from 3,346 feet to 3,360 feet. The casing design of the Giant Panda well in California consists of 7-inch, J-55, 23 pounds per foot production casing and 9 5/8-inch, H-40, 32.3 pounds per foot surface casing. A perforated, multiple-zone completion would be most desirable. From examination of the log provided, the Second Vedder sand should be perforated from 4,652 feet to 4,660 feet. The Third Vedder sand should be perforated in two separate intervals, 4,790 feet to 4,800 feet and 4,810 feet to 4,835 feet.

Interpretation of available well logs facilitated the estimation of original oil and gas in place on a per acre basis for both wells using the volumetric method. The Red Panda well was found to have an original gas in place of 12,083 MCF/acre. The productive zones have an average porosity of 10.1% and an average water saturation of 28%. The Giant Panda well will produce from a solution gas drive reservoir with an original oil in place of 80,616 STB/acre. The productive zones have an average porosity of 34% and an average water saturation of 27%.

From analysis of available well test data, initial formation pressure, permeability, skin factor, and flow efficiency were estimated. The well test analysis for the Red Panda gas well utilized the data that was made available from a build-up test. The results obtained were initial reservoir pressure of 6511 psi, permeability of 0.082 md, skin factor of 14.79, and flow efficiency of 34 percent. The well test analysis for the Giant Panda oil well utilized the data that was made available from a drawdown test. The initial reservoir pressure was found to be 2400 psi, with a permeability of 11.83 md, skin factor of 0.56, and flow efficiency of 95 percent.

The resulting maximum constant rate for the Red Panda well that can be maintained for seven years is 160.8 MCF/D. At the end of seven years of production with this flow rate, reservoir pressure is 248 psia, well-flowing pressure is 100 psia (abandonment pressure), wellhead

pressure is 85 psia. The cumulative gas produced is 415.5 MMCF. Likewise, the maximum oil production schedule for the Giant Panda well will have an initial flow rate of 245 STB/D. This flow rate will result in a cumulative production of 422,000 STB of oil and 762 MMCF of gas at the end of 7 years reaching the abandonment pressure. The final flow rate will be 37 STB/D.

Monte Carlo simulation was used in order to minimize the uncertainty of oil and gas prices, operation costs and the days required for drilling and completion. Uniform distributions were used for oil price (median value of \$20/BBL) and gas price (\$3/MCF). Triangular distributions were used for operating costs (median values of \$0.75/BBL and \$0.25/MCF). Discrete probability distributions were used for the days required for drilling and completion, with both skewed in a manner that allows for possible problems that may increase drilling or completion time. The initial investment for the Red Panda well is slightly under \$90,000. The net cash flow will be approximately \$1 million, with net present values of \$860,000 and \$515,000 at the interest rates of 5% and 20%, respectively. The rate of return for the Red Panda well is around 180%. Likewise, the initial investment for the Giant Panda well is slightly over \$95,000. The net cash flow, over \$10 million, is significantly higher than the Red Panda well. At interest rates of 5% and 20%, the net present values are \$9.3 million and \$7.5 million, respectively. The rate of return for the Giant Panda well is over 10,000%.

Western Panda Corporation feels very confident in the results obtained from this study. It has been shown that the Giant Panda well, an oil well located in California, will far outperform the Red Panda well, a gas well located in West Virginia. The Giant Panda well is a very certain investment that will generate a significant amount of money at all normal interest rates. Unless interest rates skyrocket to over 10,000%, the Giant Panda well is sure to make money for the company. It is therefore the indisputable and absolute recommendation of Western Panda Corporation that the company proceed forward with the Giant Panda well as a 'GO' and the Red Panda well as a 'NO GO'.

TABLE OF CONTENTS

PROBLEM STATEMENT 1

INTRODUCTION	2

Well Information	2
CASING DESIGN. BIT SELECTION. AND COMPLETION	3
WELL LOG INTERPRETATION AND RESERVE ESTIMATION	5
Well Logging Tools	5
Well Setup	5
Logging Unit	6
Hoisting Equipment	6
Cable Construction	6
Types of Logs	7
Density Logs	7
Neutron Logs	7
Induction Logs	8
WELL TEST ANALYSIS	10
Buildup Test Advantages	10
Buildup Test Disadvantages	10
Buildup Test Analysis	10
P ² Method	11
Real Gas Pseudo-Pressure Method, m(P)	11
RESERVOIR PERFORMANCE PREDICTION	14
Reservoir Fluid Properties	14
Gas Reservoirs	15
Solution-Gas Drive Reservoirs	16
MONTE CARLO SIMULATION AND ECONOMIC EVALUATION	17
Uncertainty	17
Uniform Distribution	17
Triangular Distribution	18
Discrete Probability Distribution	19
Economics	19

METHODOLOGY 20

CASING DESIGN, BIT SELECTION, AND COMPLETION	20
Burst Design	21
Collapse Design	22
Tension Design	22
Bit Selection	23
Completion Type	23
WELL LOG INTERPRETATION AND RESERVE ESTIMATION	24
Red Panda Well	24
Giant Panda Well	25
WELL TEST ANALYSIS	27
Red Panda Well	27
Giant Panda	33
RESERVOIR PERFORMANCE PREDICTION	35

Reservoir Fluid Property Correlations	35
Red Panda Well	37
Giant Panda Pressure Profile	39
MONTE CARLO SIMULATION AND ECONOMIC EVALUATION	41
RESULTS AND DISCUSSION	44
CASING DESIGN, BIT SELECTION, AND COMPLETION	44
WELL LOG INTERPRETATION AND RESERVE ESTIMATION	46
WELL TEST ANALYSIS	48
Ked Panda Well	48
Giant Panda Well Deservoir Deproduction	50
RESERVOIR PERFORMANCE PREDICTION	51
Reservoir Fluid Floperty Correlations Red Panda Well	51
Giant Panda Well	52
MONTE CARLO SIMULATION AND ECONOMIC EVALUATION	53
CONCLUSION	54
DEFEDENCES	56
<u>NEFENCES</u>	50
GENERAL APPENDIX	58
FIGURE 1: TYPICAL LOGGING CABLE	58
FIGURE 2: STANDING AND KATZ	59
FIGURE 3: GAS VISCOSITY AT ATMOSPHERIC PRESSURE	60
FIGURE 4: GAS VISCOSITY RATIO	61
FIGURE 5: DEAD OIL VISCOSITY	62
FIGURE 6: GAS-SATURATED OIL VISCOSITY	63
FIGURE 7: UNIFORM DISTRIBUTION	64
FIGURE 8: TRIANGULAR DISTRIBUTION	65
FIGURE 9: DISCRETE PROBABILITY DISTRIBUTION	66
FIGURE 10: RESERVOIR PROPERTY CORRELATIONS INTERFACE	67
FIGURE 11: GENERATED Z-FACTOR	68
FIGURE 12: GENERATED GAS VISCOSITY	09
PROGRAM: RESERVOIR PROPERTY CORRELATIONS	70
RED PANDA APPENDIX	76
FIGURE 1: WELL LOCATION MAP	76
FIGURE 2: GAS MATERIAL BALANCE	77
FIGURE 3: INPUT USER INTERFACE	78
FIGURE 4: GAS PROPERTIES USER INTERFACE	79
FIGURE 5: PERFORMANCE PREDICTION USER INTERFACE	80
GRAPH 1: DAYS REQUIRED FOR DRILLING	81
GRAPH 2: DAYS REQUIRED FOR COMPLETION	82

GRAPH 3: PRESENT VALUE PROFILE	83
GRAPH 4: RATE OF RETURN PROBABILITY DISTRIBUTION	84
GRAPH 5: CHANGE IN PSEUDO-PRESSURE VERSUS PSEUDO-TIME	85
GRAPH 6: CHANGE IN PSEUDO-PRESSURE VERSUS CHANGE IN TIME	86
GRAPH 7: HORNER PLOT	87
GRAPH 8: PSEUDO-PRESSURE VERSUS PRESSURE	88
GRAPH 9: PSEUDO-PRESSURE PROFILE	89
GRAPH 10: Pressure Profile	90
GRAPH 11: PSEUDO-PRESSURE VERSUS PRESSURE	91
TABLE 1: FRACTURE GRADIENT	92
TABLE 2: CASING DESIGN	93
TABLE 3: RESERVE ESTIMATION	95
TABLE 4: INVESTMENT DETERMINATION	96
TABLE 5: PSEUDO-PRESSURE AND PSEUDO-TIME	97
TABLE 6: ECONOMIC ANALYSIS	98
LOG 1: INDUCTION LOG	99
LOG 2: BULK DENSITY & DENSITY POROSITY LOG	102
PROGRAM 1: PSEUDO-PRESSURE AND PSEUDO-TIME	105
PROGRAM 2: GAS PERFORMANCE PREDICTION	110

GIANT PANDA APPENDIX

118

FIGURE 1: WELL LOCATION MAP	118
FIGURE 2: USER INTERFACE FOR MAXIMUM SCHEDULE	119
FIGURE 3: USER INTERFACE FOR IDEAL CONSTANT SCHEDULE	120
FIGURE 4: USER INTERFACE FOR TRUE CONSTANT SCHEDULE	121
GRAPH 1: RELATIVE PERMEABILITY	122
GRAPH 2: ΔP _{wf} versus t	123
GRAPH 3: SEMI-LOG PWE VERSUS T	124
GRAPH 4: DAYS REQUIRED FOR DRILLING	125
GRAPH 5: DAYS REQUIRED FOR COMPLETION	126
GRAPH 6: CUMULATIVE OIL PRODUCED	127
GRAPH 7: CUMULATIVE GAS PRODUCED	128
GRAPH 8: PRESENT VALUE PROFILE	129
GRAPH 9: RATE OF RETURN PROBABILITY DISTRIBUTION	130
GRAPH 10: MAXIMUM SCHEDULE PRESSURE PROFILE	131
GRAPH 11: MAXIMUM OIL SCHEDULE	132
GRAPH 12: IDEAL CONSTANT OIL SCHEDULE	133
GRAPH 13: ACTUAL IDEAL CONSTANT OIL SCHEDULE	134
GRAPH 14: TRUE CONSTANT OIL SCHEDULE	135
GRAPH 15: Pressure Profile	136
TABLE 1: FRACTURE GRADIENT	137
TABLE 2: CASING DESIGN	138
TABLE 3: RESERVE ESTIMATION	140
TABLE 4: INVESTMENT DETERMINATION	141
TABLE 5: ECONOMIC ANALYSIS	142
LOG 1: INDUCTION LOG	143
LOG 2: BULK DENSITY & NEUTRON POROSITY LOG	145
PROGRAM: OIL PERFORMANCE PREDICTION	146

PROBLEM STATEMENT

Western Panda Corporation has been requested to evaluate the investment opportunities between two wells, the first of which is a gas well located in Wyoming County, West Virginia, the second, an oil well located in Kern County, California. Throughout this study, the gas well in West Virginia will be referred to as the Red Panda well, while the oil well in California will be referred to as the Giant Panda well. Management has indicated that it has only enough resources to invest in one of the two wells. Therefore, a recommendation must be made to management on this investment opportunity. Throughout this quarter, Western Panda Corporation will conduct a thorough examination of the two proposed wells, which will include the following:

1. Casing Design, Bit Selection, and Completion:

A casing program must been designed for both wells. Bits should been selected, with respect to the desired casing program, in order to drill these wells. Completion information should also been determined and justified.

2. Well Log Interpretation and Reserve Estimation:

An appropriate log suite, which contains induction, neutron, density, and gamma ray logs, must be obtained and interpreted. Using volumetric methods, an accurate estimate of petroleum reserves on a per acre basis must then be determined.

3. Well Test Analysis:

The following parameters are to be calculated upon completion of the analysis of the well test data: initial formation pressure, permeability, skin factor, and flow efficiency.

4. Reservoir Performance Prediction:

Correlations must be developed in order to predict z-factor and viscosity for the reservoir fluid at varying pressures and temperatures. In addition, pressure profiles will be forecasted for the next seven years for each well based on the predicted production schedule. For the gas well, this production schedule will consist of the maximum rate that can be maintained constant throughout the seven-year life of the reservoir. For the oil well, the production schedule will be the maximum flow rate that can be maintained for seven years. Since this is a solution-gas drive reservoir, this rate will not be constant.

5. Monte Carlo Simulation and Economic Evaluation:

In order to minimize uncertainty, Monte Carlo simulation was utilized. Uniform distributions were used for oil and gas price, triangular distributions for operating costs, and discrete probability for the days required for drilling and completion. Net present value and rate of return were then determined for both wells.

At the conclusion of this study, Western Panda Corporation will provide a recommendation to management as to which well will be the more profitable investment.

INTRODUCTION

WELL INFORMATION

The first well is the Red Panda well in the Clear Fork Field. It is located near Baileysville, West Virginia in Wyoming County. A state map of West Virginia can be seen in the Red Panda Appendix as Figure 1. In drilling this well, it is expected to encounter coal seams along with several fresh water streams. Some operating concerns with the Red Panda well may include climate and precipitation, particularly in frigid temperatures and/or heavy amounts of snow or rainfall. This well is located in a rural area, which may make it difficult to reach the well site. Furthermore, the surface rights belong to a local farmer rather than the company, which may present conflict. The Red Panda well is expected to produce only gas.

The second well is the Giant Panda well in the Kern River Field. It is located just north of Bakersfield, California in Kern County. A California state map and a detailed map of the Kern River Field can be seen in the Giant Panda Appendix as Figure 1. This field is a very old one and celebrated its 100th year of production last year. It is located in the San Joaquin Valley, home of much agriculture. In fact, many crops such as carrots, alfalfa, almonds, and oranges are grown very close to the field. The aqueduct, supplying much of the irrigation for these crops, runs directly through the Kern River Field. This area is also home to many endangered plants and animals, such as kit foxes, jackrabbits, rattlesnakes, and several species of cactus. Because of these circumstances, many safety and environmental precautions must be followed in the operation of the wells and facilities. This area is also subject to earthquakes due to its close proximity to the San Andreas Fault. The Kern River field consists of non-marine sediments of the Plio-Pleistocene Kern River formation. The beds strike approximately N-45 degrees-W and dip about 3 to 5 degrees-SW. They were deposited in a large braided stream/alluvial complex fed by the ancestral Kern River. Because of local non-deposition or erosion of the shales, separately named sand units may locally form a single sand package where the shale unit is missing. The Giant Panda well is expected to produce both oil and gas.

CASING DESIGN, BIT SELECTION, AND COMPLETION

Casing performs many vital functions in the drilling and completion of a well. First and foremost, it prevents collapse of the borehole while drilling. It also hydraulically separates the drilling or completion fluid from the formations and the formation fluid. It helps to minimize damage to both the well and the formations. Casing provides an excellent flow channel for the drilling fluid to reach the surface. It also aids blowout preventers to safely control formation pressure. Finally, properly cemented casing may be selectively perforated for communication with given formations that are of interest.

Of course, before casing may be set, the hole must first be drilled with the proper bit. A large variety of rotary drilling bits are available, but rolling cutter bits will be emphasized for this study. Rolling cutter bits have two or more cones containing the cutting elements, which rotate about the axis of the cone as the bit is rotated at the bottom of the hole. Of this kind of bit, the three-cone rolling cutter bit is by far the most common used today. It is available in an assortment of tooth design and bearing types, which makes it useful in a wide variety of formations. The most pronounced limitation that an engineer faces in bit selection is the fact that the bit must fit inside the borehole or casing. A three-digit code has been adopted in the designation and classification of bits. The first number is called the bit series number. The second digit is called the type number. The third number refers to the bit design features.

There are two chief completion types, the first of which are open-hole completions. An open-hole completion exists when the casing is set above the producing zone. There are many advantages with this type of completion. It is adaptable to special drilling techniques used to minimize formation damage or prevent lost circulation into the producing formation. With a gravel pack, this completion is an excellent sand control method, particularly where productivity is important. With open-hole completions, there is no perforating expense and log interpretation is not critical. Furthermore, open-hole completions can easily be deepened or converted to a liner or perforated completion. There are also several limitations to this type of completion. Excessive gas or water production is very difficult to control. Selective fracturing or acidizing is more difficult. For open-hole completions, the casing is set before the pay zone is drilled or logged. Open-hole completions also require more rig time during completion.

The second main type of completion is the perforated completion. This type of completion exists when casing is cemented through the producing zone(s) and is later perforated. This, too, has many advantages. Excessive gas and/or water production can be controlled more easily. Perforated completions can be selectively stimulated. Logs and formation samples are available

3

to assist in the decision to set casing or abandon. Perforated completions can also be easily deepened. This type of completion will control most sands and is adaptable to special sand control techniques. It is also adaptable to multiple completion techniques. Minimum rig time is required upon completion. Perforated casing also has its limitations. The cost of perforating thick pay zones may be significant. It is not adaptable to special drilling techniques used to minimize formation damage. Finally, log interpretation is sometimes critical in order not to miss commercial sands, yet avoid perforating sub-marginal zones.

WELL LOG INTERPRETATION AND RESERVE ESTIMATION

Petrophysical characteristics of the subsurface can be estimated using information from geophysical logs. The accuracy of the estimate depends on the number of the logs available. While the logging tools are being pulled up in the well, logging equipment sensors are measuring certain physical properties of the formations encountered. These measurements are recorded on long strips of paper and digitally on magnetic tapes. Together they make up what are referred to as well logs. Many different logs can be run today. Some of the measured properties are resistivity or conductivity of the rocks, intensity of natural radioactivity, electrical potentials existing in the well, and velocity of sound waves.

The determination of the presence and amount of hydrocarbons in both wells after all measurements have been collected and the log has been analyzed can now be done. It is important to determine various characteristics such as permeability and the types of minerals present in the formations of interest.

WELL LOGGING TOOLS

Mostly all onshore well logging operations utilize similar surface equipment systems for a wide variety of downhole tools. Variations are present between these and offshore systems, which consist of a permanently mounted equipment assembly. In each case, the same surface equipment can be used for any electrically operated, wire-line tool by changing the control panel connections in the logging unit.

WELL SETUP

There are three basic well setups used, depending on the wellsite and type of downhole tool. The first setup is when the drilling rig is still on location. From the logging unit the cable is threaded through the lower sheave, which is anchored to the rig floor, and up over the upper sheave hanging from a strain gauge (weight indicator) which is coupled to the traveling block. The second and third setups are when the drilling rig has been removed from the wellsite. A mast is required to control large, heavy tools. Commonly a portable hydraulic mast is used for this purpose. Lastly, setting up a single sheave at the wellhead can run a small easy handled downhole tool into the hole.

LOGGING UNIT

The logging unit is the control center for all well logging operations. A unit can be a truck, barge, or platform that is mounted for offshore operations. It contains a control panel for monitoring all logging activities. The activities can range from moving the tool to recording data. More recently, sophisticated computers have enhanced the ease with which the engineer may operate the logging procedure.

HOISTING EQUIPMENT

It is required for well logging to have hosting equipment to operate. That includes a power source, hoisting drum, and power supply. The power supply, which operates the hoisting drum, is a variable-displacement hydraulic pump with a reversible hydraulic motor either electrically or gasoline operated.

CABLE CONSTRUCTION

Logging cable consists of seven rubber insulated, symmetrically spaced, stranded copper wires with a cloth braid wrapping separating the conductors from the outer steel jackets. A diagram of this can be seen as <u>Figure 1</u> in the General Appendix. Usually, a seven-conductor cable is used for electrical logging operations, and a one or three-conductor cable for perforating. The number of conductors depends on the number of applications on the downhole tool.

The main components of a typical (downhole) logging tool are as follows: Sonde Cartridge Head Bridle Weak Point Wire Line Drum Brushes, Panels and Recorder

TYPES OF LOGS

DENSITY LOGS

Density logs are primarily used to determine porosity. Other uses include identification of minerals in evaporate deposits, detection of gas, determination of hydrocarbon density, evaluation of shaly sands and complex lithologies, determinations of oil-shale yield, calculation of overburden pressure and rock mechanical properties.

Principle:

A radioactive source, applied to the borehole wall in a shielded sidewall skid, emits mediumenergy gamma rays into the formations. These gamma rays may be thought of as high-velocity particles that collide with the electrons in the formation. At each collision a gamma ray loses some, but not all, of its energy to the electron, and then continues with diminished energy. This type of interaction is known as Compton scattering. The scattered gamma rays reaching the detector, at a fixed distance from the source, are counted as an indication of formation density.

The number of Compton-scattering collisions is related directly to the number of electrons in the formation. Consequently, the response of the density tool is determined essentially by the electron density (number of electrons per cubic centimeter) of the formation. Electron density is related to the true bulk density, ρ_b , which, in turn, depends on the density of the rock matrix material, the formation porosity, and the density of the fluids filling the pores.

NEUTRON LOGS

Neutron logs are used principally for delineation of porous formations and determination of their porosity. They respond primarily to the amount of hydrocarbon in the formation. Thus, in clean formation whose pores are filled with water or oil, the neutron log reflects the amount of liquid-filled porosity.

Comparing the neutron log with another porosity log or a core analysis can often identify gas zones. A combination of the neutron log with one or more porosity logs yields even more accurate porosity values and lithology identification.

Principle:

Neutrons are electrically neutral, each having a mass almost identical to the mass of a hydrogen atom. High–energy (fast) neutrons are continuously emitted from a radioactive source in the sonde. These neutrons collide with nuclei of the formation materials in what may be thought of as elastic "billiard-ball" collisions. With each collision, the neutron loses some of its energy.

The amount of energy lost per collision depends on the relative mass of the nucleus with which the neutron collides. The greater energy loss occurs when the neutron strikes a nucleus. Collisions with which the neutron strikes a nucleus of practically equal mass – i.e., a hydrogen nucleus. Collisions with heavy nuclei do not slow the neutron very much. Thus, the slowing of neutrons depends largely on the amount of hydrogen in the formation.

Within a few microseconds the neutrons have been slowed by successive collisions to thermal velocities, corresponding to energies of around 0.025 eV. They then diffuse randomly, without losing more energy, until they are captured by the nuclei of atoms such as chlorine, hydrogen, or silicon.

The capturing nucleus becomes intense and emits a high-energy gamma ray of capture. Depending on the type of neutron tool, either these captured gamma rays or the neutrons themselves are counted by a detector in the sonde.

When the hydrogen concentration of the material surrounding the neutron source is large, most of the neutrons are slowed and captured within a short distance of the source. On the contrary, if the hydrogen concentration is small, the neutrons travel farther from the source before being captured. Accordingly, the counting rate at the detector increases for decreased hydrogen concentration, and vice versa.

INDUCTION LOGS

The induction-logging tool was originally developed to measure formation resistivity in boreholes containing oil-based muds and in air-drilled boreholes. Electrode devices did not work in the nonconductive muds, and attempts to use wall-scratchier electrodes were unsatisfactory.

Experience soon demonstrated that the induction log had many advantages over the conventional ES log when used for logging wells drilled with water-base muds. Designed for deep investigation, induction logs can be focused in order to minimize the influences of the borehole, the surrounding formations, and the invaded zone.

8

Principle:

Today's induction tools have many transmitter and receiver coils. However, the principle can be understood by considering a sonde with only one transmitter coil and one receiver coil.

A high-frequency alternating current of constant intensity is sent through a transmitter coil. The alternating magnetic field creates induction currents in the formation surrounding the borehole. These currents flow in circular ground loops coaxial with the transmitter coil and create, in turn, a magnetic field that induces a voltage in the receiver coil.

Because the alternating current in the transmitter coil is of constant frequency and amplitude, the ground loop currents are directly proportional to the formation conductivity. The voltage induced in the receiver coil is proportional to the ground loop currents and, therefore, to the conductivity of the formation. There is also a direct coupling between the transmitter and receiver coils. Using "bucking" coils eliminates the signal originating from this coupling.

The induction tool works best when the borehole fluid is an insulator-even air or gas. The tool also works well when the borehole contains conductive mud unless the mud is too salty, the formations are too resistive, or the borehole diameter is too large.

WELL TEST ANALYSIS

The pressure buildup test is the most commonly used pressure transient test. This test requires that a producing well be shut in and the resulting increase in formation face pressure be measured as a function of shut-in time. It is assumed that the test well was produced at constant formation face rate for a time prior to being shut in. Shut-in time is denoted by the symbol Δt .

The primary objectives are to show how the pressure buildup test can be designed and analyzed to evaluate permeability, formation damage, average reservoir pressure, and flow efficiency. Common problem of interpretation such as wellbore storage, and boundary effects will be discussed.

BUILDUP TEST ADVANTAGES

The problem of rate control, which is the greatest disadvantage of flowing tests, is eliminated since the well is shut in during the test. Wellbore storage can be reduced, or eliminated, by using a bottomhole shut-in device. Average pressure within the drainage volume of the shut-in period. The test can be used on wells with certain types of artificial life where subsurface pressure measurements would be difficult to obtain under flowing conditions.

BUILDUP TEST DISADVANTAGES

The first disadvantage is that loss of production occurs during the test. Redistribution of fluids in the wellbore during shut-in can make analysis of some data difficult, or impossible, if a bottomhole shut-in device is not used. Well can sand up, or experience other mechanical problem, during shut-in. The buildup test requires a reasonably constant rate for a period of time prior to shut-in. The pressure buildup test is a two- rate test; accordingly, superposition methods must be used to evaluate the data.

BUILDUP TEST ANALYSIS

A pressure buildup test is the simplest test that can be run on a gas well. If the effects of wellbore storage can be determined, much useful information can be obtained. This information includes permeability, apparent skin factor, average reservoir pressure, and flow efficiency. Generally, there are several methods of analysis that can be used to analyze the buildup test data.

P² METHOD

This method is subjected to three major limitations. It is assumed that pressure gradient around the wellbore of the test well are small. Laminar flow is assumed, where most gas wells experience turbulent flow to some degree. The μ Z product is assumed to be constant. This effectively limits the application of this method to pressures less than 2000 psia. Therefore, this method of analysis is not going to be used to analyze the build-up data of the two wells.

REAL GAS PSEUDO-PRESSURE METHOD, M(P)

In 1966, Al-Hussainy introduced the concept of the real gas pseudo-pressure, m(p). This function is defined as:

$$m(p) = 2 \int \underline{p} dp , psi^2 / cp$$

where,

µz are functions only of pressure

Since μ and z are integrated as a function of pressure, there are no limits on the pressure range. It is also important to observe that it does not contain the limitation that pressure gradients must be small.

In this project, the real gas pseudo-pressure method would be used to analyze the buildup test data. Therefore, a computer program is developed in visual basic to convert pressure to pseudo-pressure.

The relationship between P and m(P) can be obtained using the following procedure:

- 1. Determine viscosity and z as function of pressure for the entire range of pressures involved in the test analysis. Pressure increments of 50-100 psi are normally adequate.
- 2. Compute $2p/\Delta z$ for each pressure in step 1.
- Compute m(P) as a function of pressure using numerical integration. In order to compute the value of m(P) at some pressure P₁ it is necessary to compute the area under the curve between P₁ and P₂. This area, A₁ is equal to
 A= ∫ 2{/ µz dp

If the pressure increment, P_1 - P_2 , is sufficiently small, the area can be assumed to be a trapezoid. The values of m(P) at other pressure can be determined in a similar manner. Or for computing the pseudo-pressure we can use the formula:

 $\Sigma [2P/\mu^*z]av^*Dp$

The deviation z factor was computed with the formula using a trial and error procedure:

$$Z = 1 + [A1 + A2/T_{pr} + A3/Tpr^{3} + A4/T_{pr}^{4} + A5/Tpr^{5}] \rho + [A6 + A7/T_{pr} + A8/T_{pr}^{2}] \rho^{2} - A9[A7T_{pr} + A8/T_{pr}^{2}] \rho^{5} + A10(1 + A11 \rho^{2}) (\rho^{2}/T_{pr}^{3}) EXP(-A11 \rho^{2})$$

Where,

ρ = 0.27[Ppr/(zTpr)] and		
A1= 0.3265	A2= -1.0700	A3= -0.5339
A4= 0.01569	A5= 0.1844	A9= 0.5475
A10= 0.6134	A11= 0.7201	

Tpc and Ppc are calculated with the formula:

Tpc= 170.491+307.344Gg Ppc= 709.604-58.718Gg

Pseudoreduced Temperature and Pseudoreduced Pressure are calculated with formula:

Tpr= T/Tpc Tpc= P/Ppc

Gas viscosity was calculated with the correction:

For Tpr = 1.5	v= 34E-5 (Tpr)^ 8/9/xm
For Tpr = 1.5	v= 166.8E-5[0.1338 Tpr-0.0832]^5/9 /xm

Xm = 5.4402 (Tpc)^ 1/6/(Mwa)^ 1/2/(ppc)^ 3/2

 μ g = v / 10.8E-5[EXP91.439 ρ)-EXP(-1.111(_or)^1.888] / xm Where:

 μ g = gas viscosity at reservoir pressure and temperature

 μ = gas viscosity at atmospheric pressure and temperature, cp $\rho\Delta$

 ρ = reduced gas density

Next step was to calculate pseudo-time, ta

 $ta = \Sigma[(ti-ti-1)/(pi-pi-1)[I(pi-1)]]$

where,

 $Ip = S [1/v^*cg)j + (1/v^*cg)j-1](Pi-Pi-1)/2$

Gas compressibility was calculated with the relation:

```
Cgr = 1/ ppr – 0.27 / z Tpr [dz/d_r) / ( 1 + dz/d_r)]

Where,

Dz/d_r = 1+[A1+A2/Tpr + A3/Tpr^3 + A4/Tpr + A5/Tpr^5]_r

+[A6+A7/Tpr+A8/Tpr^2]_r^2-A9[A7Tpr+A8/Tpr^2]_r^5+A10(1+A11_r^2)(r^2/Tpr^3) EXP (-A11_r^2)

cg = cgr / ppc

A1- A11 are presented above.
```

The delta pseudo-pressure m(p) was calculated with the formula:

Dm[p] = m[Pws] - m[Pwf]

RESERVOIR PERFORMANCE PREDICTION

RESERVOIR FLUID PROPERTIES

The z-factor (or compressibility factor) is a correction factor used in the ideal gas law to compensate for the behavior of real gases. It is the ratio of the volume actually occupied by a gas at a given temperature and pressure to the volume an ideal gas would occupy at the same temperature and pressure. The Law of Corresponding States says "all pure gases have the same z-factor at the same values of reduced pressure and reduced temperature." This law has been extended to apply to mixtures of closely related gases. The z-factor varies with changes in gas composition, temperature, and pressure and must be determined experimentally. For use in z-factor determination, the accepted standard of the industry is the Standing and Katz chart, which can be seen in the General Appendix as Figure 2.

The viscosity (or coefficient of viscosity) of a gas measures the resistance to flow put forth by a fluid. It is also called dynamic viscosity and is defined as the kinematic viscosity divided by the density of the fluid. Its units are usually given in centipoise. Gas viscosity decreases as reservoir pressure decreases. When the composition of a gas mixture is known and the viscosities of the components are known, the viscosity of the gas mixture can be found, as is indicated by the Law of Corresponding States. However, in most cases the composition is not available and correlations must be utilized. Typically, <u>Figure 3</u> in the General Appendix is used to find the viscosity of the gas at atmospheric pressure. Then, the viscosity ratio is read from <u>Figure 4</u> in the General Appendix. These two values are multiplied to obtain the viscosity of the gas.

The viscosity of oil is similar to that of gas. It is also a measure of the resistance to flow exerted by a fluid and typically has units of centipoise. At pressures above the bubble point, the viscosity of oil decreases almost linearly as pressure decreases. However, as reservoir pressure decreases below the bubble point, the liquid composition changes as gas evolves. Therefore, below the bubble point, the viscosity greatly increases as pressure decreases. For black oils, a combination of two charts is generally used to find the oil viscosity. The first, Figure 5 in the General Appendix, is used to determine the dead oil viscosity. This value is then used to enter into Figure 6 in the General Appendix to obtain the oil viscosity.

GAS RESERVOIRS

Gas flow through porous media is given by the partial differential equation that can be obtain by combining the continuity equation, Darcy's law, and equations of state. As can be seen from the partial differential equation for gases (for either horizontal flow or radial flow) compared with the partial differential equations for fluids, a new term appears $[P/(\mu z)]$. This is due to the gas deviation factor and the higher compressibility of gases compared to fluids, both of them being functions of pressure. In order to solve the equations, a new term called pseudo-pressure was defined, which results in increased accuracy. Mathematically, it is defined as the integral of $[P/(\mu z)]$ between two pressures as seen below:

The most important advantage of this method is that it is applicable to all pressure ranges. For a particular gas gravity and reservoir temperature, the relationship between P and m(P) can be obtained using the following procedure:

$$m(P) = 2\int \frac{P}{\mu z} dP$$

Determine μ and z as functions of pressure for the entire range of pressures involved in the test analysis. Pressure increments of one to ten pounds per square inch are normally adequate. Then, compute the following for each pressure in Step 1:

Compute m(P) as a function of pressure using numerical integration. In order to compute the value of m(P) at some pressure P₁, it is necessary to compute the area under the curve between P_b and P₁. This area, A_l is equal to the following:

$$m(P) = \int \frac{2P}{\mu z} dP$$

If the pressure increment, P_I - P_b is sufficiently small, the area can be assumed to be a trapezoid. The values of m(P) at other pressures can be determined in a similar manner. Mathematically the pseudo-pressure can be calculated using the formula below:

$$m(P) = \sum \left[\left(\frac{P}{\mu z} \right)_j + \left(\frac{P}{\mu z} \right)_{j-1} \right] (P_j - P_{j-1})$$

Plot m(P) versus P. This plot will provide the real pressure for any value of pseudo-pressure.

SOLUTION-GAS DRIVE RESERVOIRS

An oil well can be produced at a constant rate as long as the reservoir pressure remains above the bubble point pressure. Reservoir pressure can be maintained if there is an active water drive or by some means of local injection. In the absence of some type of mechanism to supply constant pressure the reservoir pressure will decrease as oil is produced.

The initial reservoir pressure for the Giant Panda was found to be 1400 psia. The PVT data indicated the bubble point pressure to be 1300 psia. It is obvious that the saturation pressure will be reached allowing the escape of gas in solution. As the gas saturation increases the relative permeability of oil decreases and the relative permeability of gas increases. This is <u>Graph 1</u> of the Giant Panda Appendix. The increase in gas permeability allows the gas to flow more easily in the reservoir making it harder for the oil to flow. Therefore, the result will be a decrease in the oil production rate and an increase in the gas production rate over the life of the well. Because of this phenomenon, it is desirable to find the maximum oil production schedule in which the well flowing pressure is above abandonment pressure.

MONTE CARLO SIMULATION AND ECONOMIC EVALUATION

UNCERTAINTY

A large amount of uncertainty exists regarding cost and days required for drilling and completion, so these quantities are treated as probabilistic. In this project, three distributions are considered: uniform, triangular, and discrete.

In many cases detailed data are so limited that no distribution curve maybe developed from that data. But, on the basis of experience and general data, professional judgment maybe exercised. If a minimum, maximum and most probable value maybe developed a triangular distribution is possible. In some instance it is not reasonable to predict a most probable value, only a probable minimum and maximum are possible. For this case a rectangular distribution may be drawn.

UNIFORM DISTRIBUTION

Uniform distribution is used when upper and lower limits of the range of the variable can be specified and when any of the values between these limits are as likely to occur as any other value. <u>Figure 7</u> in the General Appendix is a schematic representing uniform distribution.

The cumulative probability of x is given by

$$f(x) = \frac{x - x_L}{x_H - x_L}$$

Replacing f(x) with R_N , the uniform distributed number and solving for x.

$$x = x_L + R_N (x_H - x_L)$$

TRIANGULAR DISTRIBUTION

Trianguar distribution is used when a median value, upper limit, and lower limit of a range of the variable are specified and when the probability of a value to occur is dependent on whether the random number is above or below the median value. <u>Figure 8</u> in the General Appendix is a schematic representing triangular distribution.

.

When $X_L \le X \le X_M$

$$F(x) = \left(\frac{x - x_L}{x_M - x_L}\right)^2 * \left(\frac{x_M - x_L}{x_H - x_L}\right)$$

When $X_M \leq X \leq X_H$

$$F(x) = 1 - \left(\frac{x_H - x}{x_H - X_M}\right)^2 * \left(\frac{x_H - x_M}{x_H - x_L}\right)$$

Replacing F(x) by random number (R_N) ,

If
$$R_N \le \frac{x_M - x_L}{x_H - x_L}$$

 $X = x_L + \sqrt{(x_M - x_L)^* (x_H - x_L)^* R_N}$

If
$$R_N \ge (\frac{x_M - x_L}{x_H - x_L})$$

 $x = x_H - \sqrt{(x_H - x_M)^* (x_H - x_L)^* R_N}$

DISCRETE PROBABILITY DISTRIBUTION

Discrete probability distribution is used when there are few cases of which the distinct probability of each to occur is known. Figure 9 in the General Appendix is a schematic representing discrete probability distribution.

Required Condition	<u>X Value</u>
$0 \le R_N \le P_1$	X ₁
$P_1 < R_N \le P_1 + P_2$	Χ ₂
$P_1 + P_2 < R_N \le P_1 + P_2 + P_3$	X ₃
$P_1 + P_2 + P_3 < R_N \le 1$	X ₄

ECONOMICS

Net Cash Flow (NCF) = Revenue – Initial cost – Operating cost – Taxes

Net Present Value (NPV) = $\Sigma [NCF_i / (1+i)^i]$, (J=0 : J=n)

Where, J = Number of years I = Discount rate n = Toatl number of years

Discount Cash Flow Rate of Return (DCFROR) = $[NCF_i / (1+i)^j] = 0$

METHODOLOGY

CASING DESIGN, BIT SELECTION, AND COMPLETION

From given well logs the main productive sands were identified. The depth of the bottom contact of the deepest producing zone was then used as the desired setting depth of the production casing, and the diameter of the production casing was also determined. It was then decided, based on expected soft formations (that may cause the wellbore to cave in) or coal seams or pressure requirements, whether it was necessary to set intermediate casing in the well. A target depth and desired diameter were established if intermediate casing were to be run in the well. The diameter and setting depth of the surface casing was also decided upon. Other values were gathered, such as drilling fluid type, drilling fluid weight, formation gradient in pounds per square inch per foot, bottomhole temperature, and the fracture gradient at the total depth. For the casing design, any gas kicks used in pressure requirement calculations are assumed to be ideal methane.

Since the fracture gradient for both wells was unknown, a simple procedure was be used to provide an accurate estimate. First, the tops and bottoms of the encountered formations were recorded. The rock type was then determined, and its corresponding density was recorded. For our purposes, the density of sandstone was 2.65 grams per cubic centimeter, and the density of shale was 2.69 grams per cubic centimeter. Then, using the thickness of the formations and their corresponding density, an average density was calculated. Overburden stress was calculated using total depth, drilling fluid weight, and average density. Formation pore pressure was determined as the product of formation gradient and total depth. Fracture pressure was then found using the following formula:

Fracture Pressure = $\frac{\text{Overburden Stress} + 2 \text{ (Formation Pore Pressure)}}{3}$

The fracture pressure was then converted to the fracture gradient in pounds per gallon at total depth. The fracture gradient calculations and results for the Red Panda and Giant Panda wells are detailed as <u>Table 1</u> in the Red Panda Appendix and <u>Table 1</u> in the Giant Panda Appendix, respectively.

Once the above-mentioned values have been obtained, the casing design procedure began. Three key factors are examined: burst, collapse, and tension in the casing.

BURST DESIGN

In burst design, it is assumed that the well has an initial bottom hole pressure equal to the formation pore pressure and a gaseous produced fluid in the well. Therefore, the production casing must be designed so that it will not fail if the tubing fails. In the worst-case scenario, it is assumed that a leak in the tubing occurs at the surface. The bottom hole pressure was computed using the fracture gradient plus a 0.3 pounds per gallon safety. Then, the gas gradient was calculated in pounds per square inch per foot.

From this, the internal pressures at the top and the bottom of the casing were determined. The internal pressure at the top of the production casing was found by taking the difference of the bottom hole pressure and the pressure of the gas gradient at the target depth. In the intermediate casing, this is the maximum allowable surface pressure based on the working pressure of surface equipment or the attainable pressure after a kick when the annulus is filled with gas. The internal pressure in the surface casing is equal to the bottomhole pressure minus the pressure due to the gas column. The bottom internal pressure for the production casing is the sum of the top internal pressure and the pressure of the drilling mud at the target depth. The bottom internal pressure for the surface casing is equal to the formation fracturing pressure plus a safety margin of one pound per gallon. The bottom internal pressure for the intermediate casing is the same as for the surface casing, but it is assumed that the annulus is filled with mud and gas.

Next, external pressures were calculated. The top external pressure for production, intermediate, and surface casing is assumed to be zero. The external pressure for the production intermediate, and surface casing at the bottom is equal to the formation gradient pressure at the target depth or the water column pressure.

Then, the resultant pressures and design pressures were computed. The top and bottom resultant pressures were the result of the difference of the internal pressure and the external pressure. The top and bottom design pressures were determined by multiplying the resultant pressure by a burst design factor of 1.1. Using Table 7.6 in *Applied Drilling Engineering* for the desired casing diameter, the casing with the cheapest grade and smallest nominal weight that meets burst criteria is selected. The actual used safety factor can then be determined.

COLLAPSE DESIGN

The collapse design is based on the idea that the reservoir pressure has been depleted to a very low abandonment pressure. Since a leak in the tubing could cause the loss of the completion fluid, the entire casing is considered to be empty for design purposes.

Internal pressures are found first, with the top pressure being zero for production, intermediate, and surface casing. The bottom internal pressure is found for the intermediate casing due to the mud density used for the next casing setting depth with a column height equal to the normal formation pressure at the casing seat. The bottom internal pressure for both surface and production casing is zero.

For production, intermediate, and surface casing, the top external pressure is zero. The external bottom pressure for surface casing is due to the mud column or formation pressure gradient. The load increases due to cement column if it exists beyond a certain depth. For intermediate casing, the bottom external pressure is due to the mud column, and the load increases due to the cement column if it exists beyond a certain depth. Cement can even be considered to extend to the surface. The bottom external pressure for production casing is similar to the surface and intermediate casings with fluid density equal to the density of the mud used in the last interval.

The resultant pressures are then calculated, taking the difference of the external and internal pressures. Using a collapse safety factor of 1.1, the top and bottom design pressures were determined. Again, using Table 7.6 from *Applied Drilling Engineering*, the lightest, lowest grade of casing that meets collapse specifications is selected. This casing is compared to the one chosen during burst design; then the heavier, better grade casing is selected. The actual used safety factors are calculated.

TENSION DESIGN

The first step in the tension design is to combine the casing strings from the burst and collapse design, selecting the stronger casing for each segment. The calculations for tension design are identical for production casing, intermediate casing, and surface casing. The hydrostatic fluid pressure of the mud column at the bottom was found. Then, the metal area of the casing at the bottom was found using the outer and inner diameters of the selected casing.

The axial tension was then found by subtracting the product of the hydrostatic fluid pressure and the metal area at the bottom from the product of the casing nominal weight and the casing length. For the tension design safety factor, an additional 100,000 pounds force may be added or the

axial tension may be multiplied by 1.6, whichever is greater. Table 7.6 in *Applied Drilling Engineering* is again used with the same logic as before to select the casing. The casing selected during tension is then compared to that which was chosen during burst design and collapse design. The stronger casing is then chosen as the final casing design, and the final used safety factors are calculated for each design criteria. The casing design calculations for the Red Panda and Giant Panda well can be seen as <u>Table 2</u> in the Red Panda Appendix and <u>Table 2</u> in the Giant Panda Appendix.

BIT SELECTION

Based on the selected production, intermediate, and/or surface casing, the bits to drill each casing string are selected. Table 7.7 in *Applied Drilling Engineering* is consulted first using the production casing outer diameter. Common bit sizes used to drill this size casing are then obtained. Next, Table 7.8 is checked to ensure that this size bit will pass through the next string of casing. If the bit size passes, Table 5.12 is consulted to determine the class specifications of the bit based on the types of rock encountered during drilling. Then, return to Table 7.7 to choose a bit size to drill the next string of casing. This procedure is repeated until bits have been chosen and checked for all casing strings. The bits chosen for both the Giant Panda and the Red Panda wells are listed in Results and Discussion.

COMPLETION TYPE

Well logs and other various well data were analyzed to determine the type of completion desired for each well. Based on thickness of pay zone, selective stimulation advantages, and other criteria, an open-hole or perforated completion was chosen for each well. If a perforated completion was selected, then well logs were used in order to select the perforation intervals. It was then decided whether the well should have single-zone production or production from multiple zones. If the well produces from multiple zones, it must then be decided whether comingled production should exist or not. Tubing diameters were also selected at this point. Also, the necessity of packers and hydraulically pumped wells was examined.

WELL LOG INTERPRETATION AND RESERVE ESTIMATION

In order to determine an estimate for reserves, an appropriate suite of well logs must be obtained. These logs are interpreted to obtain reservoir characteristic properties, which are then used to estimate the well's reserves based on the volumetric method. Since different logs were available for the Red Panda well and the Giant Panda well, the reserve estimate methodology for each well will be explained separately. The pay zones for all logs used in interpretation may be viewed in their respective appendices.

RED PANDA WELL

The Red Panda well has three pay zones, the first of which is the Ravenscliff sand (1538'-1544'), the second in the Big Lime (2498'-2504'), and the third in the Berea sand (3346'-3360'). All values were done for every two feet of pay zone. The induction log for the Red Panda well is shown as <u>Log 1</u> in the Red Panda Appendix, and the bulk density and density porosity log is shown as <u>Log 2</u>.

First, the bulk density log (DRHO) was read in grams per cubic centimeter and recorded. The matrix density used was 2.68 grams per cubic centimeter. The fluid density used was 1.0 since the well was air-drilled. Then, values for calculated density porosity were found using the equation below:

$$\phi_{\rm D1} = \frac{\rho_{\rm ma} - \rho_{\rm b}}{\rho_{\rm ma} - \rho_{\rm f}}$$

Values for density porosity were also read from the density porosity log (DPHI). For each twofoot interval, the calculated density porosity and density porosity read from the log were averaged to obtain the formation porosity.

Next, the dual induction log was analyzed using the deep induction log (ILD). Values for deep induction resistivity were read for every two feet and recorded. It was assumed that the true formation resistivity is equal to the deep induction resistivity read from the log. The formation resistivity factor was then calculated using the averaged porosity in the following equation, which is valid for tight sandstone:

$$F_{R} = \frac{0.81}{\phi^2}$$

Next, the water saturation is calculated by equation below. A value of 0.055 ohm-meters was used for water resistivity, which is a valid assumption for this area of West Virginia.

$$\mathbf{S}_{\mathrm{w}} = \left(\frac{\mathbf{F}_{\mathrm{R}}\mathbf{R}_{\mathrm{w}}}{\mathbf{R}_{\mathrm{t}}}\right)^{1/2}$$

Finally, the original gas in place in thousand standard cubic feet per acre is found using the below equation:

$$G = \frac{0.4356Ah\phi.(1 - S_w)}{B_{g_i}}$$

where,

A = Area, 1 acre h = Height, ft ϕ = Porosity, percent S_w = Water Saturation, fraction

 B_{gi} = Initial Gas Formation Volume Factor, SCF/STB

These values were then summed to obtain the original gas in place for the Red Panda well in thousand standard cubic feet per acre

GIANT PANDA WELL

The Giant Panda well also has three pay zones, the first of which is the 2^{nd} Vedder sand (4652'-4660'), the second and third zones in the 3^{rd} Vedder sand (4790'-4800' and 4810'-4836'). The 3^{rd} Vedder sand has been divided into two separate pay zones due to the fact that this sand contains an intermediate shale at this location. All values were done for every two feet of pay zone. The induction log for the Giant Panda well is shown as Log 1 in the Giant Panda Appendix, and the bulk density and neutron porosity log is shown as Log 2.

First, the bulk density log (DRHO) was read in grams per cubic centimeter and recorded. Since the reservoir rock is sandstone, 2.65 grams per cubic centimeter was used as the matrix density. The fluid density used was 1.06, which is simply the mud density of 8.8 pounds per gallon divided by the density of water (8.33 pounds per gallon). Then, values for density porosity were calculated using the equation below:

$$\phi_{\rm D} = \frac{\rho_{\rm ma} - \rho_{\rm b}}{\rho_{\rm ma} - \rho_{\rm f}}$$

Values for neutron porosity were read from the neutron porosity log (NPHI). For each two-foot interval, the density porosity and neutron porosity were averaged to obtain the formation porosity.

Next, the dual induction log was analyzed using the deep induction log (ILD). Values for deep induction resistivity were read for every two feet and recorded. It was assumed that the true formation resistivity is equal to the deep induction resistivity read from the log. The formation resistivity factor was then calculated using the averaged porosity using Humble's equation, which is valid for unconsolidated sandstone:

$$F_{\rm R} = \frac{0.62}{\varphi^{2.15}}$$

Next, the water resistivity is calculated by dividing the true resistivity by the formation resistivity factor. Next, resistivity index is found by dividing each water resistivity by the minimum water resistivity value for the entire log. Then, the water saturation can be found using the following equation:

$$S_w = \frac{1}{I^{1/2}}$$

Finally, the original oil in place in stock tank barrels per acre is found using the below equation:

$$N = \frac{77.58Ah\phi7. - S_w)}{B_{o_i}}$$

where,

A = Area, 1 acre
h = Height, ft
φ = Porosity, percent
S_w = Water Saturation, fraction
B_{oi} = Initial Oil Formation Volume Factor, RB/STB

These values were then summed to obtain the original oil in place for the Giant Panda well in stock tank barrels per acre.

WELL TEST ANALYSIS

RED PANDA WELL

The following build-up data were used in analysis of the Red Panda gas well in West Virginia. The well was tested prior to fracturing with a flow rate of 190 MCF/D. The producing time before the well test was 1,200 hours. The 0.65 gravity gas was produced through a wellbore radius of 0.25 inches with a bottomhole temperature of 202 degrees Fahrenheit. From well log interpretation, it is known that the net pay for this well is 25 feet with an average porosity of 10.1 percent.

Shut-in Time	Shut-in Pressure
t, hours	P _{ws} , psi
0.00	707
0.07	720
0.29	759
0.94	872
2.23	1088
3.58	1304
4.97	1521
6.41	1739
7.92	1957
9.46	2176
11.0	2395
16.1	3054
25.4	4136
29.9	4556
35.0	4961
45.6	5539
50.6	5702
66.6	6001
81.6	6118
110.0	6210
181.0	6283
301.0	6334
421.0	6363
541.0	6383
661.0	6397
781.0	6408
901.0	6417
1021.0	6424
1141.0	6429
1200.0	6432

Because the pressure data covers a large range, the pseudopressure method must be used in order to determine permeability, skin factor, and flow efficiency.

In order to analyze the deliverability of a gas reservoir, an engineer must know the reservoir and fluid parameters, which include things such as permeability, porosity, compressibility, and formation volume factor. Some are dependent upon pressure; therefore, these values are constantly changing during production of the reservoir.

Gas flow through porous media is given by the partial differential equation that can be obtain by combining the continuity equation, Darcy's law, and equations of state. As can be seen from the partial differential equation for gases (for either horizontal flow or radial flow) compared with the partial differential equations for fluids, a new term appears $[P/(\mu z)]$. This is due to the gas deviation factor and the higher compressibility of gases compared to fluids, both of them being functions of pressure. In order to solve the equations, a new term called pseudo-pressure m(P) was defined. Mathematically, it is defined as the integral of $[P/(\mu z)]$ between two pressures as seen below:

$$m(P) = 2\int \frac{P}{\mu z} dP$$

Using the pseudo-pressure results in increased accuracy for both drawdown and build-up tests; thus, this has become a very popular method of well test analysis.

The build-up test is the most common pressure transient test used for reservoir analysis. There are three methods of analysis of the build-up test.

1. P² Method

This method is limited to pressures less than 1500 pounds per square inch. The pressure build-up can be analyzed by several differential methods developed by Horner, Miller-Dyes-Hutchinson, Muskat, and Agarwal.

2. P Method

This method can be used if the pressure is higher than 3000 pounds per square inch when the behavior of gas is considered to be like that of fluids. This method for analyzing the gas well test data is similar to that which is used for fluids.

3. m(P) Method

This method is the most accurate method and has no major limitations. It does not assume that pressure gradients are small in the reservoir and does not require that the gas properties are constant at same specific pressure. The most important advantage of this method is that it is applicable to all pressure ranges.

For a particular gas gravity and reservoir temperature, the relationship between P and m(P) can be obtained using the following procedure:

Determine μ and z as functions of pressure for the entire range of pressures involved in the test analysis. Pressure increments of one to ten pounds per square inch are normally adequate.

Compute the following for each pressure in Step 1:

μz

Compute m(P) as a function of pressure using numerical integration. In order to compute the value of m(P) at some pressure P_1 , it is necessary to compute the area under the curve between P_b and P_1 . This area, A_l is equal to the following:

$$m(P) = \int \frac{2P}{\mu z} dP$$

If the pressure increment, P_I - P_b is sufficiently small, the area can be assumed to be a trapezoid. The values of m(P) at other pressures can be determined in a similar manner. Mathematically the pseudo-pressure can be calculated using the formula below:

$$m(P) = \sum \left[\left(\frac{P}{\mu z} \right)_j + \left(\frac{P}{\mu z} \right)_{j-1} \right] (P_j - P_{j-1})$$

Plot m(P) versus P. This plot will provide the real pressure for any value of pseudo-pressure. Another transformation that improves the accuracy of the gas reservoir engineering analysis is the introduction of pseudo-time. The gas pseudo-time is defined as the following:

$$t_{a} = \int \frac{1}{\mu c_{g}} dt'$$

The use of pseudo-time enhances the accuracy of adoption of liquid flow solution and is useful for pressure transient analysis and production history matching with type curves. The pseudo-time can be approximated by the trapezoidal rule as the following:

$$m(P) = \sum \frac{(t_{j} - t_{j-1})}{(P_{j} - P_{j-1})(Ip_{j} - Ip_{j-1})}$$

Where,

$$Ip = \int \frac{1}{\mu c_g} dP$$

Ip can be determined using trapezoidal rule as follows:

$$Ip = \sum \left[\left(\frac{1}{\mu c_g} \right)_j + \left(\frac{1}{\mu c_g} \right)_{j-1} \right] \left(\frac{P_j - P_{j-1}}{2} \right)$$

To calculate the pseudo-pressure and pseudo-time, a previously developed computer program was utilized (<u>Program 1</u> in the Red Panda Appendix). The steps used by the program were one pound per square inch, which is small enough to obtain good results in calculating m(P) and t_a .

Once the values for pseudo-pressure and pseudo-time were obtained, the following graphs were plotted:

- 1. Log-log plot of $\Delta m(P)$ versus t_a
- 2. Log-log plot of $\Delta m(P)$ versus Δt
- 3. Cartezian plot of m(P) versus P
- 4. Horner plot (semilog plot) of m(P) versus $(t_p+\Delta t)/\Delta t$

Permeability is computed from the slope of the Horner straight line using the equation below:

$$k = -\frac{1637qT}{mh}$$

Skin factor is computed using the following equations:

S'=1.151
$$\left[\frac{m(P_{wf}) - m(P_{1hr})}{m} - \log \frac{k}{\phi \mu * c_t * r_w^2} + 3.23\right]$$

where, $\phi\mu$ and c_t are evaluated at P*.
The turbulence coefficient is then estimated using:

$$D = \frac{5.18 * 10^{-5} \gamma_g}{\mu * hr_w k^{0.2}}$$

The skin factor is thus:

The pressure drop due to skin is:

$$\Delta P_s = -0.869 mS$$

The flow efficiency is found using the following equation:

$$E = \frac{m(P^*) - m(P_{wf}) - \Delta m(P)_s}{m(P^*) - m(P_{wf})}$$

Equations Used in Determination of Gas Properties

z-factor: The Dranchuk and Abu-Kassem Method was used, seen below:

$$z = 1 + \left[A_{1} + \frac{A_{2}}{T_{pr}} + \frac{A_{3}}{T_{pr}^{3}} + \frac{A_{4}}{T_{pr}^{4}} + \frac{A_{5}}{T_{pr}^{5}} \right] \rho_{r} + \left[A_{6} + \frac{A_{7}}{T_{pr}} + \frac{A_{8}}{T_{pr}^{2}} \right] \rho_{r}^{2} - A_{9} \left[\frac{A_{7}}{T_{pr}} + \frac{A_{8}}{T_{pr}^{2}} \right] \rho_{r}^{5} + A_{10} (1 + A_{11} \rho_{r}^{2}) \left(\frac{\rho_{r}^{2}}{T_{pr}^{3}} \right) \exp(-A_{11} \rho_{r}^{2})$$

Where,

$$\rho_{\rm r}=0.27\frac{P_{\rm pr}}{zT_{\rm pr}}$$

and

$$A_1 = 0.3265$$
$$A_2 = -1.0700$$
$$A_3 = -0.5339$$
$$A_4 = 0.01569$$
$$A_5 = -0.05165$$
$$A_6 = 0.5475$$
$$A_7 = -0.7361$$

$$A_8 = 0.1844$$

 $A_9 = 0.1056$
 $A_{10} = 0.6134$
 $A_{11} = 0.7210$

Gas Compressibility

$$c_g = \frac{c_{gr}}{P_{pc}}$$

Where,

$$c_{gr} = \frac{1}{P_{pr}} - \frac{0.27}{zT_{pr}} \left[\frac{\left(\frac{dz}{d\rho_{r}}\right)}{1 + \left(\frac{dz}{d\rho_{r}}\right)} \right]$$

And

$$\frac{\mathrm{d}z}{\mathrm{d}\rho_{\mathrm{r}}} = 1 + \left[A_{1} + \frac{A_{2}}{T_{\mathrm{pr}}} + \frac{A_{3}}{T_{\mathrm{pr}}^{-3}} + \frac{A_{4}}{T_{\mathrm{pr}}^{-4}} + \frac{A_{5}}{T_{\mathrm{pr}}^{-5}}\right] + 2\left[A_{6} + \frac{A_{7}}{T_{\mathrm{pr}}} + \frac{A_{8}}{T_{\mathrm{pr}}^{-2}}\right]\rho_{\mathrm{r}} - 4A_{9}\left[\frac{A_{7}}{T_{\mathrm{pr}}} + \frac{A_{8}}{T_{\mathrm{pr}}^{-2}}\right]\rho_{\mathrm{r}}^{-4} + 2A_{10}(1 + A_{11}\rho_{\mathrm{r}}^{-2} - A_{11}\rho_{\mathrm{r}}^{-4})\left(\frac{\rho_{\mathrm{r}}^{-5}}{T_{\mathrm{pr}}^{-3}}\right)\exp(-A_{11}\rho_{\mathrm{r}}^{-2})$$

Gas Viscosity: The Dean and Stiel Method was used.

For
$$T_{pr} \le 1.5$$
,
 $\mu_1 = 34 * 10^{-5} \frac{T_{pr}^{8/9}}{\xi_m}$
 $\mu_1 = 166.8 * 10^{-5} \frac{(0.1338T_{pr} - 0.0832)^{5/9}}{\xi_m}$
For $T_{pr} > 1.5$,

where,

$$\xi_{m} = \frac{5.4402 T_{pc}^{-1/6}}{M W_{a}^{-1/2} P_{pc}^{-2/3}}$$

Following, the relationship to calculate the viscosity is seen below:

$$\mu_{g} = \mu_{1} + 10.8 * 10^{-5} \frac{\left[\exp(1.439\rho_{r}) - \exp(-1.111\rho_{r}^{1.888}) \right]}{\xi_{m}}$$

Where,

 μ_g = Gas viscosity at reservoir pressure and temperature

 μ_1 = Gas viscosity at atmospheric pressure and temperature, cp

 ρ_r = Reduced gas density

GIANT PANDA

The following drawdown data were used in the analysis of the Giant Panda well in California. The well was tested while producing at a constant volumetric rate of 500 STB/D. The producing time during the test was 16.4 hours. At the onset of the test the pressure was assumed to be reasonably uniform in the reservoir at 2400 psi. The oil with a formation volume factor of 1.2 RB/STB was produced through a wellbore radius of 0.3 inches. From well log interpretation, it is known that the net pay for this well is 44 feet with an average porosity of 34.2 percent.

time (hr)	Δ Press (psi)	Press (psi)
0.0109	24	2376
0.0164	36	2364
0.0218	47	2353
0.0273	58	2342
0.0328	70	2330
0.0382	81	2319
0.0437	91	2309
0.0491	103	2297
0.0546	114	2286
0.109	215	2185
0.164	307	2093
0.218	389	2011
0.273	464	1936
0.328	531	1869
0.382	592	1808
0.437	648	1752
0.491	698	1702
0.546	744	1656
1.09	1048	1352
1.64	1172	1228
2.18	1232	1168
2.73	1266	1134
3.28	1288	1112
3.82	1304	1096
4.37	1316	1084
4.91	1326	1074
5.46	1335	1065
6.55	1349	1051
8.74	1370	1030
10.9	1386	1014
16.4	1413	987

The P method was used to analyze the Giant Panda well. A log-log plot of ΔP_{wf} versus t (Graph 2 in the Giant Panda Appendix) was constructed in order to estimate the time at which the effects of wellbore storage are no longer prevalent. To find this time one draws an extended straight line connecting the first several points. The point where the data deviate from the drawn line indicates t*, the end of complete control by wellbore storage effects will end. Now, a semi-log graph of P_{wf} versus t (Graph 3 in the Giant Panda Appendix) is analyzed to estimate k, S, and E. A straight line is drawn through the data points on the semi-log graph beginning at the time obtained from 50t*. The slope of this line is used as the m (psi/cycle) value. The line is extended to obtain the pressure at 1 hour. With these values and the thickness that was obtained from the well logs analysis, the permeability, k, can now be estimated using the following formula:

 $k = -162.6 \text{ qB}\mu/\text{mh}$

The skin value can now be estimated.

 $S = 1.151[P_{1hr}-P_i/m - (log(k/\phi\mu c_t r_w^2)-3.23)]$

Pressure loss due to skin

 $\Delta p_{s} = |0.87ms|$

The flow efficiency is the ratio of $J_{\text{actual}}/J_{\text{ideal}}$

Or $E = (P_R - P_{wf} - \Delta p_s)/(P_R - P_{wf})$

RESERVOIR PERFORMANCE PREDICTION

RESERVOIR FLUID PROPERTY CORRELATIONS

A computer program was written in Visual Basic 6.0 (<u>Program</u> in General Appendix) in which correlations were utilized to calculate reservoir fluid properties. Next, three graphs were to be developed using these appropriate correlations and are shown in the General Appendix. The first graph to be developed is that of z-factor versus pseudo-reduced pressure for pseudo-reduced temperatures of 3.0, 2.4, 2.0, 1.8, 1.6, 1.4, 1.3, 1.2, and 1.1. The second graph is that of gas viscosity versus pressure for the given reservoir conditions of the Red Panda well, and the third graph is oil viscosity versus pressure for the reservoir conditions of the Giant Panda well.

For the z-factor correlations, the Dranchuk, Purvis, & Robinson Method was used. First, an initial density is estimated using the equation seen below:

 $\rho_0 = 0.27 P_r / T_r$

Next, a new density is calculated using the following sets of equations.

 $\rho_{k+1} = \rho_k - [f(\rho_k) / f'(\rho_k)]$ Where, $f(\rho) = a\rho^6 + b\rho^3 + c\rho^2 + d\rho + e\rho^3 (1 + f\rho^2) \exp[-f\rho^2] - g$ $f'(\rho) = 6a\rho^5 + 3b\rho^2 + 2c\rho + d + e\rho^2 (3 + f\rho^2[3 - 2f\rho^2]) \exp(-f\rho^2)$

and

a = 0.06423 b = 0.5353T_r - 0.6123 c = 0.3151T_r - 1.0467 - 0.5783 / T_r² d = T_r e = 0.6816 / T_r² f = 0.6845 g = 0.27 P_r

The density is iterated upon until convergence.

Following this, the z-factor is calculated using the equation below:

 $z = 0.27 P_r / \rho T_r$

Using this method, the z-factor was found and plotted for pseudo-reduced temperatures of 3.0, 2.4, 2.0, 1.8, 1.6, 1.4, 1.3, 1.2, and 1.1 and pseudo-reduced pressures ranging from 0 to 15.

The gas viscosity was calculated using a combination of the Carr, Kobayashi, & Burrows Method and the Dempsey Equation as seen below:

$$\begin{split} \mu_{g1} &= (1.709\text{E-}5 - 2.062\text{E-}6~\gamma_g)T_F + 8.188\text{E-}3 - 6.15\text{E-}3~\log\gamma_g\\ &Ln(T_r~\mu_g~/~\mu_{g1}) = a_0 + a_1P_r + a_2P_r^{~2} + a_3P_r^{~3} + T_r~(a_4 + a_5P_r + a_6P_r^{~2} + a_7P_r^{~2})\\ &+ T_r^{~2}(a_8 + a_9P_r + a_{10}P_r^{~2} + a_{11}P_r^{~2}) + T_r^{~3}~(a_{12} + a_{13}P_r + a_{14}P_r^{~2} + a_{15}P_r^{~2})\\ &\text{where,} \end{split}$$

 $a_0 = -2.46211820$ a₁ = 2.97054714 a₂ = -286264054E-1 a₃ = 8.05420522E-3 a₄ = 2.80860949 a₅ = -349803305 a₆ = 3.60373020E-1 a₇ = -1.04432413E-2 a₈ = -793385684E-1 a₉ = 1.39643306 a₁₀ = -1.49144925E-1 a₁₁ = 4.41015512E-3 a₁₂ = 8.39387176E-2 a₁₃ = -1.8608848E-1 a₁₄ = 2.033667881E-2 a₁₅ = -6.09579263E-4

The gas viscosity was calculated for values from 0 to reservoir pressure. A plot was then generated of gas viscosity versus pressure.

The oil viscosity was found using the equations from which <u>Figures 5</u> and <u>6</u> in the General Appendix were developed. First the dead oil viscosity was determined:

 $\log\log (\mu_{oD} + 1) = 1.8653 - 0.025086$ API

This value was then used in the following equation to obtain the oil viscosity:

 $\mu_{o} = A\mu_{oD}^{B}$ Where,

A =
$$10.715(R_s + 100)^{-0.515}$$

B = $5.44(R_s + 150)^{-0.338} - 0.5644 \log(T)$

The oil viscosity was calculated for values from 0 to reservoir pressure. A plot was then generated with oil viscosity versus pressure.

RED PANDA WELL

The objective of the Red Panda gas well calculations is to achieve the maximum constant flow rate possible for a seven-year contract period. This well is one of many wells in this field owned by the company, which is contributing to the contract. A minimum spacing of 40 acres and a well-flowing abandonment pressure of 100 psia have been assumed. Calculations were performed on a monthly basis using a computer program written in Visual Basic 6.0 (Program 2 in the Red Panda Appendix).

A combination of several equations was used in order to solve for the reservoir pressure and wellflowing pressure profiles. The first of these equations is the gas deliverability equation seen below:

$$P_r - P_{wf} = Aq + Bq^2$$

Where,

A and B are constant coefficients.

One can easily see that if the flow rate (q) is to remain constant, as the contract above declares, the right hand side of the deliverability equation must remain constant. By obvious mathematical reasoning, it is known that if one side of the equation is constant, the other side must also be constant. Following this logic, $P_r - P_{wf}$ (or ΔP) must remain constant. For this to be true, both P_r and P_{wf} must decline simultaneously keeping a constant ΔP .

For the calculations, pseudo-pressures will be used. Pseudo-pressures more accurately evaluate the effects of changes in viscosity and z-factor. The real gas pseudo-pressure is defined as:

$$m(P) = 2\int \frac{P}{\mu z} dP$$

Using pseudo-pressures, the deliverability equation takes the form:

$$\mathbf{m}(\mathbf{P}_{\mathrm{r}}) - \mathbf{m}(\mathbf{P}_{\mathrm{wf}}) = \mathbf{A}\mathbf{q} + \mathbf{B}\mathbf{q}^{2}$$

where,

$$\begin{split} A &= (1422 \text{ T / } \text{kh}) * (\text{ln} (0.472 \text{ } \text{r}_{\text{e}} / \text{r}_{\text{w}}) + \text{S}) \\ B &= (1422 \text{ T / } \text{kh}) * \text{D} \\ D &= 5.18\text{E-5} * \gamma_{\text{g}} / \mu \text{ h } \text{r}_{\text{w}} \text{ k}^{0.2} \end{split}$$

It was shown previously that ΔP must remain constant if rate is to remain constant. Modifying the deliverability equation for pseudo-pressure, it is seen now that $\Delta m(P)$ must remain constant $(m(P_r) \text{ and } m(P_{wf}) \text{ must decline simultaneously})$ for the rate to remain constant.

In conjunction with the gas deliverability equation, the gas material balance was used in order to determine reservoir and well-flowing pressure. The gas material balance is defined as:

 $(P/z) = P_i/z_i (1 - G_p/G)$

The gas material balance plot can be seen as Figure 2 in the Red Panda Appendix. This is a plot of P/z versus G_p , which produces a straight line slope. This line intercepts the y-axis at P_i/z_i and the x-axis at G_i . Since the flow rate will be kept constant, the gas produced each month is also a constant, which is known. With this, cumulative gas production for each month is also known. This value can be used to enter the material balance plot to find the corresponding P/z (this was done by the program, since the equation for the straight line is known). The P/z value was then iterated upon until convergence when P and z for that month are found.

The outflow equation was used to determine the wellhead pressure:

$$P_{wf}^{2} = P_{wh}^{2} EXP(S) + (25\gamma_{g} q^{2} T z f D (EXP (S) - 1) / (S d^{5}))$$

Where,

$$S = 0.0375 \gamma_g D / TZ f = 0.032 / d^{1/3}$$

The determination of wellhead pressure is also an iterative technique. The procedure is as follows:

Estimate z*.

- 1. Calculate wellhead pressure with $z=z^*$.
- 2. Calculate average pressure.
- 3. Evaluate z at average pressure and temperature.
- 4. Compare z and z*. If convergence is not obtained, set z*=z and go back to step 2. Repeat until abs(z-z*)/z<0.001. When convergence is obtained, the calculated wellhead pressure is the actual wellhead pressure.</p>

At this point, all pressures have been determined for the particular time step in question. This procedure is repeated for a total of 84 months (7 years). The constant gas rate can then be altered until the maximum constant rate at which the well-flowing pressure can be kept above the abandonment pressure of 100 psia for 7 years.

GIANT PANDA PRESSURE PROFILE

One may attempt to predict the behavior of an oil well experiencing a solution gas drive by considering the material balance equation:

$$\frac{N = N_{P}B_{O} + B_{G}(G_{PS} - N_{P}R_{S})}{B_{O} - B_{OI} + (R_{SI} - R_{S})B_{G}}$$

Tarner suggested iteration on the produced gas-oil ratio at the state of depletion to be calculated or at the time when N_P barrels of oil have been produced. Extrapolating a plot of the instantaneous gas-oil ratio, R, versus the reservoir pressure to the next average reservoir pressure at which the cumulative production of oil and gas is desired can carry out the iteration. The data for the plot can be previously calculated data or a plot of actual data. In either case the gas-oil ratio determined by extrapolation is used as the assumed gas-oil ratio, R_N , that exists after N_{PN} barrels of oil have been produced. With the gas-oil ratio plot completed, the cumulative gas production, G_{PN} , can be calculated as if N_{PN} , which we are calculating, were known using the following equation:

$$G_{PN} = G_{P(N-1)} + [(R_N + R_{N-1})/2](N_{PN} - N_{P(N-1)})$$

Consequently, we can substitute the expression for G_{PN} into a modified material balance equation without introducing new unknowns and solve for N_{PN} .

$$N_{PN} = N[B_{O} - B_{OI} + (R_{SI} - R_{S})B_{G}] + G(B_{G} - B_{GI}) - B_{O} - B_{G}R_{S} + (R_{N} + R_{N-1})B_{G}/2$$

$$\frac{B_{G}[G_{P(N-1)} - (R_{N} + R_{N-1})N_{P(N-1)}/2]}{B_{O} - B_{G}R_{S} + (RN + R_{N-1})B_{G}/2}$$

The N_{PN} is calculated based on an assumed R_N estimated from an extrapolation of a plot of the produced gas-oil ratio, R, versus the reservoir pressure. Then it is possible to determine the oil saturation in the reservoir at this time, S_{ON} , using the following equation:

$$\frac{S_{ON} = (N - N_P)B_O(1 - S_{WC})}{(NB_{OI})}$$

Based on this saturation, the permeability ratio can be determined from given data and R_N can be calculated from the following equation:

$$R_{\rm N} = R_{\rm S} + \frac{K_{\rm G}\,\mu_{\rm O}\,B_{\rm O}}{K_{\rm O}\,\mu_{\rm G}\,B_{\rm G}}$$

If the assumed and calculated R_N are in satisfactory agreement, the engineer can proceed with the calculation for the next lowest pressure of interest. If the R_N values do not agree sufficiently, it is necessary to adjust the GOR-plot extrapolation accordingly and repeat the calculations until the R_N by extrapolation and the R_N calculated agree.

MONTE CARLO SIMULATION AND ECONOMIC EVALUATION

In the economic evaluation of the Giant Panda and Red Panda wells, we are interested in determining the well that will provide the greater return on our investment over a seven-year period. The decision making process involves generating a net present value profile for each well and comparing the two results in the form of a probability distribution. The Monte Carlo method was implemented in the generation of the probability distributions, and an uncertainty of 10% in the data was used in carry out the calculations. An Excel spreadsheet was used to generate the random numbers necessary when using the Monte Carlo simulation, as well as the calculations for net present value, NPV.

The given price of oil was \$20/BBL, and the given price of gas was \$3/MCF. A uniform distribution was implemented in determining the oil and gas price with the following formulas: Where,

 R_N = random number

$$F(x) = \frac{x - x_{L}}{x_{H} - x_{L}}$$

$$x = x_{L} + R_{N}(x_{H} - x_{L})$$

$$x_{L(oil)} = \$19$$

$$x_{L(gas)} = \$2.85$$

$$x_{H(oil)} = \$21$$

$$x_{H(gas)} = \$3.15$$

To determine the operating costs, a triangular distribution was used. The given value for oil was \$0.75, high of \$0.79, low of \$0.71. The given value for gas was \$0.25, high of \$0.26, low of \$0.24.

The following assumptions were made for operation costs:

OpCost for Oil = 0.32 per bbl OpCost for Gas = 25 per MCF Total Operating Cost/month =(Oil Op Cost)(N_p/mo)+(Gas Op Cost)(G_p/mo) The following equations were used in triangular distribution of operating costs per barrel of oil and per thousand standard cubic feet of gas.

$$x_{L} \leq x \leq x_{M}$$

$$F(x) = \left(\frac{x - x_{L}}{x_{M} - x_{L}}\right)^{2} \left(\frac{x_{M} - x_{L}}{x_{H} - x_{L}}\right)$$

$$x_{M} \leq x \leq x_{H}$$

$$f(x) = 1 - \left(\frac{x_{H} - x}{x_{H} - x_{M}}\right)^{2} \left(\frac{x_{H} - x_{M}}{x_{H} - x_{L}}\right)$$

$$R_{N} \leq \left(\frac{x_{M} - x_{L}}{x_{H} - x_{L}}\right)$$

$$x = x_{L} + \sqrt{(x_{M} - x_{L})(x_{H} - x_{L})R_{N}}$$

$$R_{N} \geq \left(\frac{x_{M} - x_{L}}{x_{H} - x_{L}}\right)$$

$$x = x_{H} + \sqrt{(x_{H} - x_{M})(x_{H} - x_{L})(1 - R_{N})}$$

Finally, for the days required for drilling, as well as completion, a discrete probability distribution was implemented. The possibilities assumed for drilling were 7, 8, 9, and 10 days. The possibilities for completion were 1.5, 2, 2.5, and 3 days. The following rules were used after the random numbers were generated:

$$0 \le R_N \le P_1 \qquad X_1 \\ P_1 < R_N \le P_1 + P_2 \qquad X_2 \\ P_1 + P_2 < R_N \le P_1 + P_2 + P_3 \qquad X_3 \\ P_1 + P_2 + P_3 < R_N \le 1 \qquad X_4$$

For the Red Panda well, <u>Graph 1</u> and <u>Graph 2</u> show the probability distribution used while determining the days required for drilling and the days required for completion, respectively in the Red Panda Appendix. For the Giant Panda well, <u>Graph 4</u> and <u>Graph 5</u> show the probability distribution used while determining the days required for drilling and the days required for completion, respectively in the Giant Panda Appendix.

Several variables had to be considered in determining the total investment cost. Those that were dependent on time were supervision, rig rate, and drilling. Other variables were assumed to be a one-time charge. The one- time charges are as follows: facilities, miscellaneous tools, perforating charges, other perforating charges, well supplies, transportation, drill string, other rentals and services, other subsurface, casing, tubing, and rods. The total investment was dependent upon tangibles, intangibles, and G&A. Tangibles are items that can be considered to depreciate. Intangibles include everything else such as supervision costs, rig costs, and transportation. G&A include labor and overhead costs. The investment determination for the Red Panda well is seen in <u>Table 4</u> of the Red Panda Appendix. For the Giant Panda well, it is seen in <u>Table 4</u> of the Red Panda Appendix.

The determination of the values for cumulative oil and cumulative gas produced were calculated using the Tarner method. Several values were calculated based on surface pressures, and the corresponding times were then calculated. These values were plotted versus its corresponding time. The cumulative production for each month was then estimated and plotted until smooth lines between the points of those already obtained were formed. <u>Graphs 6</u> and <u>7</u> in the Giant Panda Appendix display the cumulative oil and gas produced, respectively.

Using the values generated from the Monte Carlo simulation the investment, operating cost, and revenue values were inserted in the Excel spreadsheet, and an NPV was computed for many different interest rates. The next step was to make an NPV profile graph. This allowed us to determine the Discount Cash Flow Rate of Return, DCFROR. The line was assumed to be linear where it crossed the zero mark. The actual DCFROR was determined using a linear relationship. The net present value profile for the Red Panda Appendix may be viewed as <u>Graph 3</u> in the Red Panda Appendix for the Giant Panda well.

The Frequency Distribution method was implemented to develop a graph of the Probability Distribution of the Anticipated Rate of Return. This was accomplished by computing 50 DCFROR values using the random number generator. They were then placed in their respective classes, totaled, and divided by the total number of values. For the Red Panda well, the probability distribution is shown as <u>Graph 4</u> in the Red Panda Appendix. For the Giant Panda well, the probability distribution is shown as Graph 9 in the Giant Panda Appendix.

RESULTS AND DISCUSSION

CASING DESIGN, BIT SELECTION, AND COMPLETION

The table below displays the results of the casing design and bit selection for both the Giant Panda and the Red Panda wells. The detailed calculations may be seen for each well in the Red Panda Appendix as <u>Table 2</u> and in the Giant Panda Appendix as <u>Table 2</u>.

Giant Panda Well			
Production Casing	7"	J-55	23 #/ft
Bit	8 3/4"	Class 5-3-7	
Surface Casing	9 5/8"	H-40	32.3 #/ft
Bit	12 1/4"	Class	; 5-3-7
Red Panda Well			
Production Casing	4 1/2"	J-55	9.5 #/ft
Bit	6"	Class	5-3-7
Intermediate Casing	8 5/8"	H-40	28 #/ft
Bit	11"	Class	; 5-3-7
Surface Casing	11 3/4"	H-40	32.3 #/ft
Bit	17 1/2"	Class	; 5-3-7

The casing strings in the above table show the final design of each well. It is important to note the presence of intermediate casing in the Red Panda well when there is none in the Giant Panda well, even though the Giant Panda well is deeper. It is expected to encounter a soft formation (likely to cause the wellbore to cave in) and a coal seam in the Red Panda well. This necessitated the use of intermediate casing in the well.

Based on the small interval of pay zone in the Giant Panda well, a perforated completion would be most desirable. In addition, pressure is expected to be low and some water production is expected. This further justifies a perforated completion. There are multiple zones that can be produced in the Giant Panda well. These zones should be perforated and produced simultaneously resulting in higher production rates and faster payout. From examination of the log provided, the Second Vedder sand should be perforated from 4,652 feet to 4,660 feet. The Third Vedder sand should be perforated in two separate intervals, 4,790 feet to 4,800 feet and 4,810 feet to 4,835 feet. Because of low pressure, the well should be hydraulically pumped. Tubing with a diameter of 2 7/8 inch should be used with a 2 1/4 inch pump. The packer should be set around 4,520 feet. This well will produce oil with small amounts of gas.

Like the Giant Panda well, the Red Panda well also has a small interval of pay zone. It is felt that a perforated completion would also be very advantageous in the Red Panda well. There are also multiple zones that can be produced in the Red Panda well. These zones should be perforated and produced simultaneously resulting in higher production rates and faster payout. From examination of the log provided, the Ravenscliff Sand should be perforated from 1,538 feet to 1,543 feet. The Big Lime should be perforated from 2,497 feet to 2,503 feet and the Berea Sand from 3,346 feet to 3,360 feet. Because of higher pressure, the well should not need to be hydraulically pumped. Tubing with a diameter of 2 3/8 inch should be used, and no packers should be necessary.

WELL LOG INTERPRETATION AND RESERVE ESTIMATION

The tables below display the results of the well log analysis for both the Red Panda and the Giant Panda wells. The detailed calculations may be found for each well in the Red Panda Appendix as <u>Table 3</u> and in the Giant Panda Appendix as <u>Table 3</u>.

RED PANDA

	Depth, ft	φ, %	Sw	G, MCF
Ē	1538	6.9	0.35	441
nsc	1540	13.8	0.18	1,110
Nel	1542	8.9	0.26	645
Ř	1544	4.1	0.29	286
				2,482
e	2498	4.4	0.43	244
Ë.	2500	10.4	0.18	830
<u>9</u>	2502	5.4	0.39	321
۵	2504	2.9	0.65	99
				1,494
	3346	10.4	0.24	768
	3348	11.5	0.24	856
	3350	12.1	0.25	894
rea	3352	13.0	0.24	974
Be	3354	13.0	0.24	974
	3356	15.3	0.16	1,257
	3358	16.9	0.18	1,367
	3360	13.3	0.22	1,016
				8,107
				الــــــ
			Total	12,083

GIANT PANDA

	Depth, ft	φ , %	S _w	N, STB
ř	4652	30.5	0.12	3,464
ďď	4654	31.4	0.14	3,511
۷e	4656	32.4	0.14	3,604
pu	4658	33.0	0.13	3,714
2	4660	33.5	0.13	3,762
				18,054
	4790	33.7	0.42	2,514
ler	4792	32.7	0.29	2,993
edc	4794	32.9	0.29	3,017
Ň	4796	34.8	0.30	3,158
316	4798	33.2	0.32	2,932
	4800	34.0	0.32	2,998
				17,611
	4810	36.0	0.35	3,008
	4812	36.4	0.33	3,161
	4814	35.9	0.39	2,854
	4816	40.1	0.38	3,234
L.	4818	38.3	0.36	3,171
lde	4820	32.5	0.37	2,638
Vec	4822	33.0	0.33	2,869
ē	4824	35.3	0.27	3,341
e	4826	38.5	0.20	3,968
	4828	31.5	0.25	3,040
	4830	33.3	0.21	3,384
	4832	32.8	0.21	3,363
	4004	33.0 34.8	0.22	3,411
	+000	0.70	0.22	<i>1</i> /051
				44301

Total 80616

The values presented in the above tables as well as those found in the appendix were obtained based on the volumetric estimate of oil in place method using the well log data available. The results are given on a per acre basis.

The equation used to calculate the amount of gas in place, which is relevant to the Red Panda, is as follows:

Gas In Place =
$$\underline{.4356 \text{ Ah}\phi(1-S_w)}$$

B_{gi}

The thicker Berea formation contains the majority of the natural gas. Therefore, it is expected to be responsible for higher amounts of production when compared to the thinner, shallower Big Lime and Ravenscliff formations.

A porosity value was read from the density log, and a value was calculated using the following equation:

$$\phi = \rho_{ma} - \rho_b$$

$$\rho_{ma} - \rho_f$$

where the bulk density, ρ_b , is recorded on the log. Porosity values were calculated by taking an average of the two. The water saturation, S_w , was found with the aid of the formation resistivity factor. Laboratory measurements of fluid samples were not available. Therefore, a correlation was made between reservoir temperature, pressure, and the z-factor to determine the initial formation volume factor. The z-factor was read from a z-factor chart, which can be found in most petroleum engineering handbooks.

The equation corresponding to the Giant Panda is similar to the one above. However, the constant differs due to the fact that we are discussing oil.

Oil In Place =
$$\underline{77.58 \text{ Ah}\phi(1-S_w)}$$

B_{oi}

The greatest amount of hydrocarbons found in the Giant Panda is contained in the deepest, thickest formation, as was the case in the Red Panda. The formation is referred to as the Third Vedder.

In the Giant Panda the porosity was obtained in a similar manner as explained above using the bulk density. However, the porosity read from a neutron log rather than a density log. In this case the initial formation volume factor was known to be 1.2 RB/STB.

WELL TEST ANALYSIS

Red Panda Well

The pseudo-pressure and pseudo-time were calculated using a computer program (code shown as <u>Program 1</u> in the Red Panda Appendix) that utilizes the procedure and the relations presented in the methodology. The pseudo-pressures and pseudo-times were printed to a text file. From there, they were imported into Excel (<u>Table 5</u> in the Red Panda Appendix) where the four plots mentioned previously were generated:

- 1. Log-log plot of $\Delta m(P)$ versus t_a (Graph 5 in the Red Panda Appendix)
- 2. Log-log plot of $\Delta m(P)$ versus Δt (Graph 6 in the Red Panda Appendix)
- 3. Horner plot (semilog plot) of m(P) versus $(t_p + \Delta t) / \Delta t$ (Graph 7 in the Red Panda Appendix)
- 4. Cartesian plot of m(P) versus P (Graph 8 in the Red Panda Appendix)

From <u>Graph 5</u>: $\Delta m(P)$ versus t_a, the last point on the straight unity-slope line is:

 $t_a^* = 7^* 10^5$ $\Delta m(P) = 2.5^* 10^8 \text{ psi}^2/\text{cp}$

Then from <u>Graph 6</u>: $\Delta m(P)$ versus Δt , the time when wellbore storage effects end can be calculated. Using the $\Delta m(P) = 2.5 \times 10^8 \text{ psi}^2/\text{cp}$ found from <u>Graph 5</u>, the corresponding Δt can be read from <u>Graph 6</u> and was found to be 8 hours. Applying the 50t rule,

$$\frac{t_{p} + \Delta t}{\Delta t} = \frac{1200 + 50(8hr)}{50(8hr)} = 4.0$$

Having this, a straight line with slope of -0.1*10⁹ psi²/cp/cycle is drawn on the Horner plot, <u>Graph</u> <u>7</u>: m(P) versus $(t_p+\Delta t)/\Delta t$. Pseudo-P* and pseudo-P_{1br} can then be read as follows:

 $m(P^*) = 1.99^*10^9 \text{ psi}^2/\text{cp}$ $m(P_{1hr}) = 1.68^*10^9 \text{ psi}^2/\text{cp}$

The pseudo-P* was then transformed back to normal pressure using <u>Graph 8</u> m(P) versus P, extrapolated to m(P*). This resulted in P* = 6511 psi.

The permeability was then calculated using the previously mentioned equation:

$$k = -\frac{1637(190 \text{ MCF/D})(662 \text{ deg.R})}{(-0.1*10^9 \text{ psi}^2/\text{cp/cycle})(25 \text{ ft})} = 0.082 \text{ md}$$

The following z-factor, μ_g , and c_g at m(P*) were calculated by the computer program:

$$z = 1.116$$

 $\mu_g^* = 0.02832 \text{ cp}$
 $c_g^* = 0.00008163 \text{ psi}^{-1}$

Then, the skin factor prime was calculated:

$$S' = 1.151 \begin{bmatrix} \left(\frac{(0.38*10^{8} \text{ psi}^{2}/\text{cp}) - (1.68*10^{9} \text{ psi}^{2}/\text{cp})}{-0.1*10^{9} \text{ psi}^{2}/\text{cp}/\text{cycle}}\right) - \\ \log \left(\frac{0.082 \text{ md}}{(0.101)(0.0283 \text{ cp})(0.00008136 \text{ psi}^{-1})(0.25 \text{ ft})^{2}} \right) + 3.23 \end{bmatrix} = 14.85$$

Then, the turbulence coefficient is:

$$D = \frac{(5.18 \times 10^{-5})(0.65)}{(0.0283 \text{ cp})(25 \text{ ft})(0.25 \text{ ft})(0.082 \text{ md})^{0.2}} = 3.14 \times 10^{-4} \text{ MCF/D}^{-1}$$

The skin factor is:

$$S = 14.85 - (3.14*10^{-4} MCF/D^{-1})(190 MCF/D) = 14.79$$

The pressure drop due to skin was found to be:

$$\Delta m(P)_s = -0.869(-0.1*10^9 \text{ psi}^2/\text{cp/cycle})(14.79) = 1.285*10^9 \text{ psi}^2/\text{cp}$$

Finally, the flow efficiency was found using the previously mentioned equation:

$$E = \frac{(1.99 \times 10^9 \text{ psi}^2/\text{cp}) - (0.38 \times 10^8 \text{ psi}^2/\text{cp}) - (1.285 \times 10^9 \text{ psi}^2/\text{cp})}{(1.99 \times 10^9 \text{ psi}^2/\text{cp}) - (0.38 \times 10^8 \text{ psi}^2/\text{cp})} = 0.34$$

There are some important things to notice from <u>Graph 5</u> and <u>Graph 6</u>. If the time was used instead pseudo-time for the log-log plot, one is unable to determine when the well bore storage ends. This because the log-log plot of $\Delta m(P)$ versus Δt results in a straight line with a slope greater than one, which is impossible. The correction that t_a provides is more than obvious since it results in a correct log-log plot with a unity-slope. The last point on the straight line gives the time when the well bore storage ends.

GIANT PANDA WELL

After plotting the necessary data and obtaining a value for m, the above formulas were entered into an Excel spread sheet and the following results were computed:

Data	
q (stb/d)	500
Porosity	0.342
visco (cp)	0.8
Ct (1/psi)	0.00001
rw (ft)	0.3
h (ft)	44
Bo (RB/STB)	1.2
Pi (psi)	2400

Results	
m (psi/log cycle)	-150.00
k (mD)	11.83
P1hr (psi)	1175.00
Skin	0.56
D Ps (psi/cycle)	72.88
Flow efficiency	0.95

Wellbore storage can cause several apparent straight lines to form on the semi-log plot, and it is often difficult to decide which line represents the true behavior of the reservoir. Luckily, the test was conducted for a time long enough so as the wellbore storage effects did not completely mask the transient flow. It must be noted that an accurate value of the initial pressure is necessary to use the log-log plot of ΔP versus t, otherwise the shape and position of the curve produced will be incorrect. Wellbore storage can easily lead an engineer to misinterpret pressure transient test data.

RESERVOIR PERFORMANCE PREDICTION

RESERVOIR FLUID PROPERTY CORRELATIONS

The results for the reservoir fluid property correlation computer program (Program in the General Appendix) were extremely pleasing. The user interface may be viewed in the General Appendix as Figure 10. The z-factor chart generated by the program (Figure 11) was compared to the Standing and Katz chart (Figure 2) with excellent results. The generated gas viscosity chart (Figure 12) shows a decrease in gas viscosity as reservoir pressure decreases as to be theoretically expected. Values read from the generated gas viscosity chart were very accurate when compared to those obtained by the method previously described using Figures 3 and 4. Finally, as theory indicates, the generated oil viscosity chart shows an increase in oil viscosity values from the generated graph (Figure 13) were also compared to those obtained by the method previously described with incredible accuracy.

Red Panda Well

The computer program (<u>Program 2</u>) developed for the pressure profile determination of the Red Panda gas well runs extraordinarily well. The user interfaces can be seen as <u>Figures 3</u>, <u>4</u>, and <u>5</u> in the Red Panda Appendix. The resulting maximum constant rate that can be maintained for seven years is 160.8 MCF/D. At the end of seven years of production with this flow rate, reservoir pressure is 248 psia, well-flowing pressure is 100 psia (abandonment pressure), wellhead pressure is 85 psia. The cumulative gas produced is 415.5 MMCF.

The pseudo-pressure profile can be seen as <u>Graph 9</u> in the Red Panda Appendix. It is vital to note that reservoir pseudo-pressure and well-flowing pseudo-pressure decrease simultaneously with a constant $\Delta m(P)$. This is in agreement with the previous assertion that $\Delta m(P)$ must remain constant if a constant flow rate is maintained. The actual pressure profile can be seen as <u>Graph 10</u>. This displays the profiles for reservoir pressure, well-flowing pressure, and wellhead pressure. It is interesting to note that reservoir pressure and well-flowing pressure do not decrease with a constant ΔP . In fact, ΔP increases as pressure decreases. This, however, is in disagreement with the earlier theory that stated that ΔP must be constant! Why is this so? This phenomenon is not a mistake. <u>Graph 11</u> shows a graph of pseudo-pressure versus pressure. The answer to the previous dilemma lies within this graph. It is seen that for pressures above 700 psia, the data is pretty much linear. At pressures less than 700 psia, the data begins to

concave upward and becomes very nonlinear. This explains why ΔP begins to increase around 700 psia. As the pressure gets lower, the pseudo-pressure deviates more and more. Therefore, ΔP increases more significantly until abandonment pressure is reached.

GIANT PANDA WELL

With the aid of the computer program (Program) the maximum production schedule is achieved with an allowable rate of 245 STB/D. This initial flow rate results in 422,000 STB of oil and 762 MMCF of gas produced in 7 years. The final flow rate is 37 STB/D at the abandonment P_{wf} of 100 psia. The pressure profile can be seen as <u>Graph 10</u>. The corresponding production schedule is <u>Graph 11</u>. As one can see, the production rate remains constant for the first few months of production and experiences a sharp decline due to the gas coming out of solution. This is to be expected as the reservoir pressure falls below the saturation pressure.

It would be ideal to find a constant rate that would result in an equivalent cumulative oil production at the end of the 7 years. To do so, one can estimate a rate that would provide us with the same area under the constant rate curve as is found under the maximum production rate curve. A rate of approximately 75 STB/D will accomplish this task. The ideal constant production schedule is seen in <u>Graph 12</u>, while the actual production schedule for 75 STB is in <u>Graph 13</u>. However, even at such a low flow rate the reservoir will still eventually fall below the bubble point pressure. As one can see, the production rate remains constant for a longer period of time (about one year of production) and then experiences a decline due to the gas coming out of solution, although not as sharp of a decline as the maximum schedule. This is to be expected as the reservoir pressure falls below the saturation pressure. With an initial flow rate of 75 STB/D, the cumulative oil produced is 320,000 STB and the cumulative gas produced is 360 MMCF. The final flow rate is found to be about 29 STB/D, and the reservoir pressure is 725 psia. In order to extract the maximum amount of oil and gas it would take 22.8 years.

If the goal were to actually use a constant rate for the duration of the 7 years we would need to stay above the bubble point pressure in the reservoir. This can be accomplished at the low rate of 10 STB/D. By producing the well at this rate we would obtain less than 25% of the maximum schedule in oil, only 99,800 STB, and only 5% of the maximum schedule in gas, 43 MMCF. This well could be produced for over 171 years before reaching the abandonment pressure. The final flow rate would be 2 STB/D. This production schedule compared to that of the maximum schedule is in <u>Graph 14</u> with the corresponding pressure profile as <u>Graph 15</u>.

The user interfaces with the results for these scenarios are shown as Figures 2, 3, and 4.

MONTE CARLO SIMULATION AND ECONOMIC EVALUATION

The probability distributions for the times required for drilling and completing each well were assumed to be the same but with different x values for the Giant Panda and the Red Panda. For the Red Panda well, <u>Graph 1</u> and <u>Graph 2</u> show the probability distribution used while determining the days required for drilling and the days required for completion, respectively in the Red Panda Appendix. For the Giant Panda well, <u>Graph 4</u> and <u>Graph 5</u> show the probability distribution used while determining the days required for drilling and the days required for completion, respectively in the Giant Panda Appendix. The investment was then calculated for both wells. The investment required for each, as well as the components, can be seen in <u>Table 4</u> of the Red Panda Appendix and in <u>Table 4</u> of the Giant Panda Appendix.

The results obtained from analyzing the production data from the Giant Panda and Red Panda wells in conjunction with the economic assumptions were found to be as expected. The Giant Panda oil well easily outperforms the Red Panda gas well. The gas, alone, produced from the Giant Panda well is predicted to rival that of the Red Panda well. Using a conservative estimate of \$20/bbl for oil and \$3/MCF for gas, it is obvious that the more lucrative investment will be the Giant Panda well. This can be deduced from observing the NPV profile where the DCROR for the Giant Panda is interpolated to be approximately 10,000%. Although the investment would not begin to lose money on the Red Panda well until an interest rate of about 180% was reached, when compared to the Giant Panda's 10,000% it becomes obvious which is the better choice. The spreadsheets containing the calculations for net present value are seen in Table 6 in the Red Panda Appendix and in Table 5 in the Giant Panda Appendix. The net present value profile may be viewed as Graph 3 in the Red Panda Appendix and as Graph 8 in the Giant Panda Appendix.

As was stated earlier, the probability distributions for the times required for drilling and completing each well were assumed to be the same for the Giant Panda and the Red Panda. These distributions influence the shape of the DCFROR probability distribution. This is evident in the skewed shape of the graph. For the Red Panda well, the probability distribution is shown as <u>Graph 4</u> in the Red Panda Appendix. For the Giant Panda well, the probability distribution is shown as <u>Graph 9</u> in the Giant Panda Appendix. Since the DCFROR represents the interest rate at which the company starts to lose money on the project, the higher DCFROR generally represents the more lucrative project. In this case, the cash generated from the Giant Panda well is far more than that generated from the Red Panda well. It is concluded by Western Panda Corporation that the Giant Panda oil well in California will far outperform the Red Panda gas well in West Virginia.

CONCLUSION

The casing design of the Red Panda well in West Virginia consists of 4 1/2-inch, J-55, 9.5 pounds per foot production casing, 8 5/8-inch, H-40, 28 pounds per foot intermediate casing, and 11 3/4-inch, H-40, 32.3.3 pounds per foot surface casing. A perforated, multiple-zone completion would be most desirable. The Ravenscliff Sand should be perforated from 1,538 feet to 1,543 feet, the Big Lime from 2,497 feet to 2,503 feet, and the Berea Sand from 3,346 feet to 3,360 feet. The casing design of the Giant Panda well in California consists of 7-inch, J-55, 23 pounds per foot production casing and 9 5/8-inch, H-40, 32.3 pounds per foot surface casing. A perforated, multiple-zone completion would be most desirable. From examination of the log provided, the Second Vedder sand should be perforated from 4,652 feet to 4,660 feet. The Third Vedder sand should be perforated in two separate intervals, 4,790 feet to 4,800 feet and 4,810 feet to 4,835 feet.

Interpretation of available well logs facilitated the estimation of original oil and gas in place on a per acre basis for both wells using the volumetric method. The Red Panda well was found to have an original gas in place of 12,083 MCF/acre. The productive zones have an average porosity of 10.1% and an average water saturation of 28%. The Giant Panda well will produce from a solution gas drive reservoir with an original oil in place of 80,616 STB/acre. The productive zones have an average porosity of 34% and an average water saturation of 27%.

From analysis of available well test data, initial formation pressure, permeability, skin factor, and flow efficiency were estimated. The well test analysis for the Red Panda gas well utilized the data that was made available from a build-up test. The results obtained were initial reservoir pressure of 6511 psi, permeability of 0.082 md, skin factor of 14.79, and flow efficiency of 34 percent. The well test analysis for the Giant Panda oil well utilized the data that was made available from a drawdown test. The initial reservoir pressure was found to be 2400 psi, with a permeability of 11.83 md, skin factor of 0.56, and flow efficiency of 95 percent.

The resulting maximum constant rate for the Red Panda well that can be maintained for seven years is 160.8 MCF/D. At the end of seven years of production with this flow rate, reservoir pressure is 248 psia, well-flowing pressure is 100 psia (abandonment pressure), wellhead pressure is 85 psia. The cumulative gas produced is 415.5 MMCF. For the Giant Panda oil well in California is it our recommendation to implement the maximum production schedule of 245 STB/D. It would not be prudent to produce the Giant Panda at a constant rate and only achieve 25% of the potential oil production and 5% of the potential gas production. This flow rate will result in a cumulative production of 422,000 STB of oil and 762 MMCF of gas at the end of 7

years reaching the abandonment pressure. The final flow rate will be 37 STB/D. It is interesting to note that the Giant Panda oil well will produce more gas than the Red Panda gas well.

Monte Carlo simulation was used in order to minimize the uncertainty of oil and gas prices, operation costs and the days required for drilling and completion. Uniform distributions were used for oil price (median value of \$20/BBL) and gas price (\$3/MCF). Triangular distributions were used for operating costs (median values of \$0.75/BBL and \$0.25/MCF). Discrete probability distributions were used for the days required for drilling and completion, with both skewed in a manner that allows for possible problems that may increase drilling or completion time. The initial investment for the Red Panda well is slightly under \$90,000. The net cash flow will be approximately \$1 million, with net present values of \$860,000 and \$515,000 at the interest rates of 5% and 20%, respectively. The rate of return for the Red Panda well is around 180%. Likewise, the initial investment for the Giant Panda well is slightly over \$95,000. The net cash flow, over \$10 million, is significantly higher than the Red Panda well. At interest rates of 5% and 20%, the net present values are \$9.3 million and \$7.5 million, respectively. The rate of return for the Giant Panda well is over 10,000%.

Western Panda Corporation feels very confident in the results obtained from this study. It has been shown that the Giant Panda well, an oil well located in California, will far outperform the Red Panda well, a gas well located in West Virginia. The Giant Panda well is a very certain investment that will generate a significant amount of money at all normal interest rates. Unless interest rates skyrocket to over 10,000%, the Giant Panda well is sure to make money for the company. It is therefore the indisputable and absolute recommendation of Western Panda Corporation that the company proceed forward with the Giant Panda well as a 'GO' and the Red Panda well as a 'NO GO'.

REFERENCES

- Allen, Thomas A. and Alan P. Roberts. "Production Operations." Vol. 1. Oil & Gas Consultants International, Inc. Tulsa, OK. 1978.
- Ameri, Sam. "Petroleum and Natural Gas Engineering 235: Well Log Interpretation." Vol. 1. Teacher's Press. Morgantown, WV. 1999.
- Aminian, Kashy, Ph.D. "Natural Gas Production and Storage Engineering." West Virginia University. Morgantown, WV.
- Aminian, Kashy, Ph.D. "Petroleum and Natural Gas Engineering 233 v.1: Elements of Petroleum Reservoir Engineering." West Virginia University. Morgantown, WV. 1999.
- Aminian, Kashy, Ph.D. "Petroleum and Natural Gas Engineering 234 v.1: Applied Petroleum Reservoir Engineering." West Virginia University. Morgantown, WV. 1999.
- Aminian, Kashy, Ph.D. "Petroleum and Natural Gas Engineering 270 v.1: Natural Gas Production Operations." West Virginia University. Morgantown, WV. 1999.
- Aminian, K. and S. Ameri. "Polynomial Approximation for Gas Pseudopressure and Pseudotemperature." SPE 23439. West Virginia University.
- Bilgesu, H. Ilkin. Class notes and handouts. Petroleum and Natural Gas Engineering 210: Drilling Engineering. West Virginia University. Morgantown, West Virginia. 1999.
- Bilgesu, H. Ilkin. Class notes and handouts. Petroleum and Natural Gas Engineering 211: Production Engineering. West Virginia University. Morgantown, West Virginia. 1999.
- Bourgoyne, Adam T. Jr., Keith K. Millheim, Martin E. Chenevert, and F.S. Young, Jr. "Applied Drilling Engineering." Society of Petroleum Engineers. Richardson, TX. 1991.
- Geshwenter, Jeff. Personal communication concerning cost information. Chevron USA Production Company. Bakersfield, CA. 1999.
- Goddard, Carrie E. "ANO K2R Steamflood." Chevron USA Production Company. Bakersfield, CA. 1999.

- Hawkins, Charles J. Personal communication concerning well information. Chevron USA Production Company. Bakersfield, CA. 2000.
- Jewel, David. Personal communication and well information. Eastern States Oil and Gas. Charleston, WV. 2000.
- McCain, William D., Jr. "The Properties of Petroleum Fluids." 2nd ed. PennWell Publishing Company. Tulsa, Oklahoma. 1990.
- Mohaghegh, Shahab D. Ph.D. Class notes and handouts. Petroleum and Natural Gas Engineering 241: Oil Property Evaluation. West Virginia University. Morgantown, WV. 1999.
- Mohaghegh, Shahab D. Ph.D. Class notes concerning Monte Carlo Simulation. Petroleum and Natural Gas Engineering 295: Petroleum Engineering Design. West Virginia University.
 Morgantown, WV. 2000.
- Popa, S. Andrei. Personal communication concerning well test analysis, material balance calculations, and production schedule prediction. West Virginia University. Morgantown, WV. 2000.
- Popa, S. Andrei. "Visual Basic: Natural Gas Production and Storage Engineering." Petroleum and Natural Gas Engineering 391. West Virginia University. Morgantown, WV.
- Society of Petroleum Engineers. "On-Line Information Library." (1999). Online. World Wide Web. <u>http://www.spe.org/oil/index.html</u> 15 February 1999.
- Schlumberger. "Log Interpretation Principles/Applications." Schlumberger Wireline & Testing. Sugar Land, TX. 1991.
- Thompson, Robert S. and John D. Wright. "Oil Property Evaluation." 2nd ed. Thompson-Wright Associates: Golden, Colorado. 1985.

GENERAL APPENDIX

FIGURE 1: TYPICAL LOGGING CABLE



Typical downhole logging tool



FIGURE 2: STANDING AND KATZ



FIGURE 3: GAS VISCOSITY AT ATMOSPHERIC PRESSURE







FIGURE 5: DEAD OIL VISCOSITY



FIGURE 6: GAS-SATURATED OIL VISCOSITY



FIGURE 7: UNIFORM DISTRIBUTION



FIGURE 8: TRIANGULAR DISTRIBUTION






FIGURE 10: RESERVOIR PROPERTY CORRELATIONS INTERFACE

ervoir Property Correlations			and the second
Red Panda Gas Well		Giant Panda Oil Well	
Reservoir Temperature, degrees F	100	Reservoir Temperature, degrees F	136
Initial Reservoir Pressure, psia	1400	Initial Reservoir Pressure,psia	1400
Gas Specfic Gravity	0.65	Gas Specific Gravity	0.65
Display Z-Factor Graph]	Oil Gravity, degrees API	32
Display <u>G</u> as Viscosity Grap	h	Display <u>O</u> il Viscosity Grap	h

FIGURE 11: GENERATED Z-FACTOR





FIGURE 12: GENERATED GAS VISCOSITY



FIGURE 13: GENERATED OIL VISCOSITY

PROGRAM: RESERVOIR PROPERTY CORRELATIONS

Option Explicit

'Declare variables for user input Private Tres As Double, Pres As Double, API As Double, GasGrav As Double

'Declare variables used in calculations Private Tpr As Double, Ppr As Double, Rs As Double Private Z As Double, GasVisc As Double

Private Sub cmdGraphZ_Click()

'Read user input values Tres = (Val(txtTres1.Text)) + 460 Pres = Val(txtPres1.Text)

'Declare Variables Dim GraphZ(0 To 5000, 1 To 10) As Double, GraphTpr(2 To 10) As Double Dim j As Integer, k As Integer Dim Rows As Integer, RowsMax As Integer, no_columns As Double

'Create array with Tpr values for z-factor chart

```
' (given by Shahab on project handout)
GraphTpr(2) = 3#
GraphTpr(3) = 2.4
GraphTpr(4) = 2#
GraphTpr(5) = 1.8
GraphTpr(6) = 1.6
GraphTpr(7) = 1.4
GraphTpr(8) = 1.3
GraphTpr(9) = 1.2
GraphTpr(10) = 1.1
'Loop for Tpr values (above)
For j = 2 To 10 Step 1
  Tpr = GraphTpr(i)
  Rows = 0
  'Loop for Ppr values (use 0-15, like Standing & Katz chart)
  For Ppr = 0 To 15 Step 0.2
    Rows = Rows + 1
    If Ppr = 0 Then
       GraphZ(Rows, j) = 1#
    Else
       'Calculate z-factor (go to function)
       GraphZ(Rows, j) = Z Factor(Tpr, Ppr)
    End If
  Next Ppr
Next i
RowsMax = Rows - 1
'Display results graphically
Form2.chtZFactor.chartType = VtChChartType2dXY
With Form2.chtZFactor
```

```
.ColumnCount = 18
  .RowCount = RowsMax
  no columns = 0
  For j = 2 To 10 Step 1
    For k = 1 To 2 Step 1
       no columns = no columns + 1
       For Rows = 1 To RowsMax Step 1
         . ColumnLabel = "Tpr = " & GraphTpr(j)
         .Row = Rows
             .Data = GraphZ(Rows, 1)
          Next
    Next
  Next
  .Plot.UniformAxis = False
  .Visible = True
End With
Form2.Show
End Sub
Private Sub cmdGraphmuo_Click()
'Read user input values
Tres = (Val(txtTres2.Text)) + 460
Pres = Val(txtPres2.Text)
API = Val(txtAPI.Text)
GasGrav = Val(txtGrav2.Text)
'Declare variables
Dim Graphmuo() As Double, P As Double
Dim no columns As Integer, Rows As Integer, k As Integer, Counter As Integer
ReDim Graphmuo(0 To Pres / 5, 1 To 2) As Double
'Loop for pressure from 0 to initital
For P = 0 To Pres Step 5
  Graphmuo(P / 5, 1) = P
  'Calculate oil viscosity (go to function)
  Graphmuo(P / 5, 2) = Oil Viscosity(Tres, API, Rs)
Next P
'Display results graphically
Form4.chtOilVisc.chartType = VtChChartType2dXY
With Form4.chtOilVisc
  .ChartData = Graphmuo
  .Plot.UniformAxis = False
  .Visible = True
End With
Form4.Show
End Sub
Private Sub cmdGraphmug_Click()
'Read user input values
Tres = (Val(txtTres1.Text))
Pres = Val(txtPres1.Text)
```

GasGrav = Val(txtGrav1.Text)

'Declare variables Dim Graphmug() As Double, P As Double Dim no_columns As Integer, Rows As Integer, k As Integer ReDim Graphmug(0 To Pres / 5, 1 To 2) As Double

'Calculate pseudo-reduced temperature (go to function) Tpr = Calc_Tpr(GasGrav, Tres)
'Loop for pressure from 0 to initial
For P = 0 To Pres Step 5
'Calculate pseudo-reduced pressure (go to function) Ppr = Calc_Ppr(GasGrav, P)
'Calculate gas viscosity (go to function) Graphmug(P / 5, 2) = Gas_Viscosity(GasGrav, Tpr, Ppr)
Next P

'Display results graphically Form3.chtGasVisc.chartType = VtChChartType2dXY With Form3.chtGasVisc .ChartData = Graphmug .Plot.UniformAxis = False .Visible = True End With Form3.Show

End Sub

Private Function Calc_Ppr(Grav As Double, P As Double) As Double

'Declare variables Dim Ppc As Double

'Calculate pseudo-critical pressure Ppc = 709.6 - (58.7 * Grav) 'Calculate pseudo-reduced pressure Calc Ppr = P / Ppc

End Function

Private Function Calc_Tpr(Grav As Double, T As Double) As Double

'Declare variables Dim Tpc As Double

'Calculate pseudo-critical pressure Tpc = 170.5 + (307.3 * Grav) 'Calculate pseudo-reduced pressure Calc_Tpr = T / Tpc

End Function

Private Function Gas_Viscosity(Grav As Double, Tr As Double, Pr As Double) As Double

'Declare variables Dim Part1 As Double, Part2 As Double, Visc1 As Double Dim a0 As Double, a1 As Double, a2 As Double, a3 As Double, a4 As Double Dim a5 As Double, a6 As Double, a7 As Double, a8 As Double, a9 As Double Dim a10 As Double, a11 As Double, a12 As Double, a13 As Double, a14 As Double Dim a15 As Double, a16 As Double

```
'Calculate gas viscosity using Carr, Kobayashi, & Burrows Method
' and Dempsey Equation
Part1 = (1.709 * (10 ^ -5)) - (2.062 * (10 ^ -6))
Part2 = (8.188 * (10 ^ -3)) - ((6.15 * (10 ^ -3)) * ((Log(Grav)) / (Log(10))))
Visc1 = (Part1 * Tr) + Part2
a0 = -2.4621182
a1 = 2.97054714 * Pr
a2 = -2.86264054 * (10^{-1}) * (Pr^{2})
a3 = 8.05420522 * (10 ^ -3) * (Pr ^ 3)
a4 = 2.80860949
a5 = -3.49803305 * Pr
a6 = 3.6037302 * (10^{-1}) * (Pr^{2})
a8 = -7.93385684 * (10 ^ -1)
a9 = 1.39643306 * Pr
a10 = -1.49144925 * (10 ^ -1) * (Pr ^ 2)
a11 = 4.41015512 * (10 ^ -3) * (Pr ^ 2)
a12 = 8.39387176 * (10 ^ -2)
a14 = 2.03367881 * (10 ^ -2) * (Pr ^ 2)
a15 = -6.09579263 * (10 ^ -4) * (Pr ^ 2)
a16 = a0 + a1 + a2 + a3 + (Tr * (a4 + a5 + a6 + a7)) + ((Tr ^ 2) * _
  (a8 + a9 + a10 + a11)) + ((Tr^3) * (a12 + a13 + a14 + a15))
Gas Viscosity = (Exp(a16)) * Visc1 / Tr
```

End Function

Private Function Oil_Viscosity(T As Double, API As Double, Rs As Double) As Double

'Declare variables Dim OilViscZ As Double, OilViscY As Double, OilViscX As Double Dim DeadOilVisc As Double, OilViscA As Double, OilViscB As Double

'Calculate oil viscosity using correlations from PNGE 232 OilViscZ = 0.5644 * ((Log(T)) / (Log(10)))OilViscY = 1.8653 - (0.025086 * API)OilViscX = $10\# ^ (OilViscY - OilViscZ)$ DeadOilVisc = $(10\# ^ OilViscX) - 1$ OilViscB = $(5.44 * ((Rs + 150\#) ^ -0.338))$ Oil_Viscosity = OilViscA * (DeadOilVisc ^ OilViscB)

End Function

Private Function Solution_GOR(Grav As Double, P As Double, degAPI As Double, T As Double) As Double

'Declare variables Dim RsC1 As Double, RsC2 As Double, RsC3 As Double

'Calculate solution gas-oil ratio using correlations from PNGE 232 If API <= 30 Then RsC1 = 0.0362 RsC2 = 1.0937

```
RsC3 = 25.724
Else
  RsC1 = 0.0178
  RsC2 = 1.187
  RsC3 = 23.931
End If
Solution GOR = RsC1 * Grav * (P ^ RsC2) * (Exp((RsC3 * degAPI) / (T + 460)))
End Function
Private Function Z Factor(Tr As Double, Pr As Double) As Double
'Declare variables
Dim aDen As Double, bDen As Double, cDen As Double, dDen As Double
Dim eDen As Double, fDen As Double, gDen As Double, a1Den As Double
Dim b1Den As Double, c1Den As Double, d1Den As Double, e1Den As Double
Dim f1Den As Double, a2Den As Double, b2Den As Double, c2Den As Double
Dim d2Den As Double, e2Den As Double, f2Den As Double
Dim F1Density As Double, F2Density As Double
Dim DensityK As Double, DensityK1 As Double, DiffDensity As Double
'Calculate density and z-factor with Dranchuk, Purvis, & Robinson
Procedure to evaluate Standing & Katz Relations
aDen = 0.06423
bDen = (0.5353 * Tr) - 0.6123
cDen = (0.3151 * Tr) - 1.0467 - (0.5783 / (Tr ^ 2))
dDen = Tr
eDen = 0.6816 / (Tr^2)
fDen = 0.6845
gDen = 0.27 * Pr
DensityK = 0.27 * Pr / Tr
DiffDensity = 100
Do
  a1Den = aDen * (DensityK ^ 6)
  b1Den = bDen * (DensityK ^ 3)
  c1Den = cDen * (DensityK ^ 2)
  d1Den = dDen * DensityK
  e1Den = eDen * (DensityK ^ 3)
  f1Den = (1 + (fDen * (DensityK ^ 2))) * (Exp(-fDen * (DensityK ^ 2)))
  F1Density = a1Den + b1Den + c1Den + d1Den + (e1Den * f1Den) - gDen
  a2Den = 6 * aDen * (DensityK ^ 5)
  c2Den = 2 * cDen * DensityK
  d2Den = dDen
  e2Den = eDen * (DensityK ^ 2)
  f2Den = (3 + (fDen * (DensityK ^ 2) * (3 - (2 * fDen * (DensityK ^ 2))) * (Exp(-fDen * (DensityK ^
2)))))
  F2Density = a2Den + b2Den + c2Den + d2Den + (e2Den * f2Den)
  DensitvK1 = DensitvK - (F1Densitv / F2Densitv)
  DensityK = DensityK1
Loop Until (DiffDensity < 0.0001)
Z Factor = (0.27 * Pr) / (DensityK1 * Tr)
End Function
```

RED PANDA APPENDIX

FIGURE 1: WELL LOCATION MAP



FIGURE 2: GAS MATERIAL BALANCE



FIGURE 3: INPUT USER INTERFACE

Reservoir data	I 100	Qi and Gi	
Initial reservoir pressure, psia	J1400	Initial gas in place, MMSCF	483
Actual reservoir pressure, psia	1400	Initial rate, MMCF/D	0.1608
Reservoir temperature, F	100	Cumulative gas produced, MMscf	O
Surface temperature, F	75	Number of wells	1
Average formation depth, ft	3353		
Well data and Surface facilities			
Tubing length, ft	3337		
Tubing inner diameter, in	2.5		
Pipeline length, miles	20		
Pipeline diameter, in	6		
Pipeline pressure, psia	800		
	Here and a second second		

FIGURE 4: GAS PROPERTIES USER INTERFACE

Ga	s Composition		Gas	Properties	<u> </u>		
itial Pressu	re, psia 🛛 🕅	100 Pres	ssure Step, psia	1 Fi	nal Pressure, psia 🛛 🗍		
Calculate I	Properties						
Criteria Number	Pressure, psi	Z-Factor	Gas Volume Factor, BBL/SCF	Gas Viscosity, cp	Gas Compressibility Factor, SCF/ft^3	Pseudo-Pressure m(P), psia^2/cp	Ŀ
1	1.00	0.9999	2.82928	0.01108	1.00014	90.28	1
2	2.00	0.9997	1.41444	0.01108	0.50014	361.12	
3.00	3.00	0.9996	0.94283	0.01108	0.33348	812.55	
4	4.00	0.9994	0.70702	0.01108	0.25014	1444.59	
5	5.00	0.9993	0.56554	0.01108	0.20014	2257.25	
6	6.00	0.9991	0.47121	0.01108	0.16681	3250.56	
7	7.00	0.999	0.40384	0.01108	0.143	4424.55	
8	8.00	0.9989	0.3533	0.01109	0.12514	5779.23	
9	9.00	0.9987	0.31401	0.01109	0.11125	7314.61	
or the second seco	10.00	0.9986	0.28256	0.01109	0.10014	9030.72	
10			0.0500.4	0.01100	0.001.05	10007 50	12

FIGURE 5: PERFORMANCE PREDICTION USER INTERFACE

Deliverability equation A coefficient B coefficient			29170244 299		Gas production rate, MMCF/D			0.1608	
Time,	Flow Rate, MCF/D	Gas Produced MCF per month	Total Gas Produced, MMCF	Reservoir Pressure, psia	Well Flowing Pressure, psia	Wellhead Pressure, psia	Recovery Factor. %	Reservoir Pseudo Pressure, psia [~] 2/cp	Flo
1.1.	160.8	4888.3	4.89	1400	1380	1151	1	177352749.59	1
2	160.8	4888.3	9.78	1388	1368	1142	2	174418729.64	16
3	160.8	4888.3	14.66	1376	1356	1132	3	171505659.29	16
4.	160.8	4888.3	19.55	1364	1344	1122	4	168613686.11	16
5 S a	160.8	4888.3	24.44	1352	1332	1112	5	165742947.92	16
6	160.8	4888.3	29.33	1340	1320	1103	6	162893583.70	15
7	160.8	4888.3	34.22	1328	1307	1092	7	160065723.52	15
8	160.8	4888.3	39.11	1314	1293	1081	8	156793922.84	15
9	160.8	4888.3	43.99	1302	1281	1071	9	154013134.09	14
10	160.8	4888.3	48.88	1290	1269	1061	10	151254278.15	14
11	160.8	4888.3	53.77	1278	1257	1052	11	148517484.43	14
12	160.8	4888.3	58.66	1266	1245	1042	12	145802880.83	14
4									

GRAPH 1: DAYS REQUIRED FOR DRILLING





Days

GRAPH 2: DAYS REQUIRED FOR COMPLETION





Days

GRAPH 3: PRESENT VALUE PROFILE



Red Panda: Sample Net Present Value Profile

83

GRAPH 4: RATE OF RETURN PROBABILITY DISTRIBUTION













GRAPH 7: HORNER PLOT



GRAPH 8: PSEUDO-PRESSURE VERSUS PRESSURE



GRAPH 9: PSEUDO-PRESSURE PROFILE



Preudo Pressure Profiles

GRAPH 10: PRESSURE PROFILE



Pressure Profiles

GRAPH 11: PSEUDO-PRESSURE VERSUS PRESSURE



Pseudo-Pressure versus Pressure

TABLE 1: FRACTURE GRADIENT

Formation Depth, ft		Thicknose	Density,	Average Density,	
Тор	Bottom	ft	a/cm ³	a/cm ³	
0	2300	2300	2.68	2.680	From given data
2300	2750	450	2.71	2.685	From given dat:
2750	3468	718	2.68	2.684	From given data

Overburden Stress=	4,032	psig
Formation Pore Pressure =	1,522	psig

Fracture Pressure = 2,359 psig

Fracture Gradient = 13.080 ppg

TABLE 2: CASING DESIGN

Casing Design: Red Panda Well

TotalDepth =	3468	ft		
Bottomhole Temperature =	76	degrees F		
Formation Gradient =	0.433	psi/ft		
Fracture Gradient=	13.08	PPg		
D rilling Fluid W eight =	8.33	PPg	Air (use fr	esh water)
Casing Type =	Production	Intermediate	Surface	
Casing Outer Diameter =	4.5	8.625	11.75	in
Setting Depth =	3,468	1,376	225	ft
BURST				
Bottomhole Pressure =	2,413	957	157	psig
Gas Gradient=	0.0469	0.0188	0.0033	psi/ft
Internal Pressures				
Top =	2,250	932	156	psig
Bottom =	3,752	1,528	157	psig
External Pressures				
Top =	0	0	0	psig
Bottom =	1,502	596	97	psig
Resultant Pressures				
Top =	2,250	932	156	psig
Bottom =	2,251	932	59	psig
Design Pressures				
Top =	2,475	1,025	171	psig
Bottom =	2,476	1,025	65	psig
Minimum Casing Red	quirements			
Grade =	H-40	H-40	H-40	
N om in a l W eight =	9.5	28	32.3	# /ft
Inner Diameter =	4.09	8.017	0.312	in
Internal Pressure Resistance =	3,190	2,470	2,270	psi
Actual Casing Used				
Grade =	J-55	H-40	H-40	
N om in a l W eight =	9.5	28	32.3	# /ft
Inner Diameter =	4.09	8.017	9.001	in
Internal Pressure Resistance =	4,380	2,470	2,270	psi
Used Safety Factor				
SF =	1.95	2.65	38.40	

COLLAPSE

Internal Pressures

Top =	0	0	0	psig
Bottom =	0	97	0	psig
External Pressures				
Top =	0	0	0	psig
Bottom =	1,502	596	97	psig
Resultant Pressures				
Top =	0	0	0	psig
Bottom =	1,502	499	97	psig
Design Pressures				
Top =	0	0	0	psig
Bottom =	1,652	548	107	psig
Minimum Casing Req	uirements			
Grade =	H-40	H-40	H-40	
N om in a I W eight =	9.5	28	32.3	# /ft
Inner Diameter =	4.09	8.017	9.001	in
Collapse Resistance =	2,760	1,610	1,370	psi
Actual Casing Used				
Grade =	J-55	H-40	H-40	
N om in a I W eight =	9.5	28	32.3	# /ft
Inner Diameter =	4.09	8.017	9.001	in
Collapse Resistance =	3,310	1,610	1,370	psi
Used Safety Factor				
SF =	2.20	3.23	14.06	
TENSION				
Hydrostatic Fluid Pressure =	1,502	596	97	psig
Metal Area at Bottom =	2.766	7.947	44.803	in ^z
Axial Tension =	28,791	33,791	2,901	lbf
Design Tension =	128,791	133,791	102,901	lbf
Minimum Casing Requ	uirements			
Grade =	J-55	H-40	H-40	
N om in a l W eight =	9.5	28	32.3	# /ft
Inner Diameter =	4.09	8.017	9.001	in
Pipe Body Yield Strength =	152,000	318,000	365,000	lbf
Actual Casing Used				
Grade =	J-55	H-40	H-40	
NominalWeight=	9.5	28	32.3	# /ft
Inner Diameter =	4.09	8.017	9.001	in
Pipe Body Yield Strength =	152,000	318,000	365,000	lbf
Used Safety Factor				
SF =	5.28	9.41	3.55	

	Depth, ft	$\rho_{\rm b},{ m g/cc}$	Φ 01, %	φ _{D2} ,%	φ, %	$R_{ID}, \Omega m$	R _t ,Ω-m	F _R	S _w	G, MCF/acre	p _n = 8.33 ppg
朣	1538	2.55	7.7	6.0	6.9	79.0	79.0	171.7	0.35	441	ρ _F = 1
3S	1540	2.46	13.7	14.0	13.8	70.0	70.0	42.3	D.18	1,110	ρ _{ma} = 2.68 g/cc
- E	1542	2.55	1.1	10.0	8.9	85.0	£5.U	103.0	J.26	645	A= 1 acre
8	1544	2.625	3.3	5.0	4.1	300.0	300.0	473.3	0.29	286	R _v - 0.055 G m
					8.4				0.27	2,413	
ω	2490	2.6	4.0	4.0	4.4	125.0	125.0	422.0	0.40	24	P _{res} – 1400 psi
<u>.</u>	2500	2.5	10.7	10.0	10.4	125.0	125.0	75.5	D.18	830	T _{ree} = 76 deg F
<u>a</u>	2502	2.6	4.3	6.0	5.4	100.0	100.0	279.7	D.39	321	7 ₉ - 0.6
•	2504	2.65	13	40	2.9	125.0	125.0	367.9	D 65	99	
					5.8				0.41	1,321	
	3346	2.5	10.7	10.0	10.4	70.0	70.0	75.5	0.24	768	
	3348	2.48	11.9	11.0	11.5	60.0	£0.0	61.8	0.24	850	µ _b – From RHOB log
	3350	2.475	´ 2.2	12.0	12.1	50.0	60.0	55.3	0.25	894	$\phi_{01} = (\rho_{max} \rho_b) / (\rho_{max} \rho$
8	3352	2.4t	13.1	13.0	13.0	46.U	46.U	47.6	J.24	974	♦ ₁₂ = From DPHi log
B	0054	2.46	10.1	10.0	10.0	46.0	46.0	47.6	0.24	974	♦ - (♦ 01+ ♦ 02)/2
	3356	2.45	137	17.0	15.3	70.0	70.0	34.4	116	1,257	R _{in} = From II D log
	3358	2.38	· 7.9	16.0	16.9	50.0	50.0	28.3	D.18	1,367	R _t = R _{ID}
	3360	2.46	13.7	13.0	13.3	50.0	£0.0	45.5	0.22	1,016	$F_{g} = 0.81/\phi^{2}$
					13.2				0.22	8,066	S., = (F., *R., R.) ⁰⁵
T٥	tal Pay Zo	ne			10.1				0.28	12,083	

TABLE 3: RESERVE ESTIMATION

P _{pc} -	674.23	psi
T _{pe} =	354.83	deg R
P _{pr} -	2.08	
T _{µ1} =	1.51	
z =	0.82	
B _a ,-	0.0083	ft ³ :SCF

P_{ps}= 709.6-58.7γ_g T_w = 170.5+307.3y_a $\mathbf{P}_{pr} = \mathbf{P}_{res} / \mathbf{P}_{pc}$ $\mathbf{T}_{pq} = \mathbf{T}_{pq}/\mathbf{T}_{pq}$ z = From z-factor chart Bgi = 0.0283zT _{res}/P _{res}

μ_b – From FHOB log $\phi_{0,1} = (\rho_{max} \rho_b) / (\rho_{max} \rho_f)$

TABLE 4: INVESTMENT DETERMINATION

Investment	Cost	Days	\$
Supervision	450	8.54	3,844.76
Rig Rate	1,000	8.54	8,543.91
Misc. Tools	500		500.00
Perf Charges	500		500.00
Other Perf Charges	200		200.00
Drilling Fluids	1,000		1,000.00
Contract Drilling	1,200	6.38	7,650.30
Well Supplies	3,500		3,500.00
Transportation	1,500		1,500.00
Drillstring	4,000		4,000.00
Other Rentals	8,500		8,500.00
Other Subsurface	3,000		3,000.00
Casing, Tubing, Rods	9,500		9,500.00
Logging	25,000		25,000.00
Facilities	10,000		10,000.00
(*Ralicized - Cost per d	iay)	TOTAL	87,238.97
		Facilities	\$10,000
		W/O Tan	\$9,500
		VWO Int	\$67,739
		Subtotal	\$87,239
	C	3&A Facilities	\$1,300
		G&A Wells	\$1,235
		TOTAL	\$89,774

Time	(t _o +∆t)/∆t	Pressure	Z	m(P)	ta	∆m(P)
hours	-	psi	-	psi ² /cp		psi ² /cp
0.00	0.00	707	0.9470	3.842E+07	0.000E+00	0.000E+00
0.07	17143.86	720	0.9461	3.984E+07	3.447E+03	1.420E+06
0.29	4138.93	759	0.9436	4.425E+07	1.463E+04	5.832E+06
0.94	1277.60	872	0.9364	5.831E+07	5.067E+04	1.989E+07
2.23	539.12	1088	0.9241	9.035E+07	1.346E+05	5.193E+07
3.58	336.20	1304	0.9134	1.289E+08	2.386E+05	9.051E+07
4.97	242.45	1521	0.9046	1.739E+08	3.618E+05	1.355E+08
6.41	188.21	1739	0.8979	2.250E+08	5.057E+05	1.866E+08
7.92	152.52	1957	0.8931	2.814E+08	6.734E+05	2.430E+08
9.46	127.85	2176	0.8906	3.431E+08	8.617E+05	3.047E+08
11.00	110.09	2395	0.8902	4.091E+08	1.067E+06	3.707E+08
16.10	75.53	3054	0.9008	6.293E+08	1.871E+06	5.909E+08
25.40	48.24	4136	0.9480	1.036E+09	3.827E+06	9.973E+08
29.90	41.13	4556	0.9732	1.202E+09	4.998E+06	1.163E+09
35.00	35.29	4961	0.9999	1.364E+09	6.476E+06	1.325E+09
45.60	27.32	5539	1.0412	1.597E+09	9.934E+06	1.559E+09
50.60	24.72	5702	1.0534	1.663E+09	1.171E+07	1.625E+09
66.60	19.02	6001	1.0763	1.784E+09	1.766E+07	1.746E+09
81.60	15.71	6118	1.0854	1.831E+09	2.349E+07	1.793E+09
110.00	11.91	6210	1.0927	1.869E+09	3.475E+07	1.830E+09
181.00	7.63	6283	1.0984	1.898E+09	6.336E+07	1.860E+09
301.00	4.99	6334	1.1025	1.919E+09	1.123E+08	1.880E+09
421.00	3.85	6363	1.1048	1.930E+09	1.616E+08	1.892E+09
541.00	3.22	6383	1.1064	1.938E+09	2.112E+08	1.900E+09
661.00	2.82	6397	1.1075	1.944E+09	2.609E+08	1.906E+09
781.00	2.54	6408	1.1084	1.949E+09	3.107E+08	1.910E+09
901.00	2.33	6417	1.1091	1.952E+09	3.607E+08	1.914E+09
1021.00	2.18	6424	1.1096	1.955E+09	4.107E+08	1.917E+09
1141.00	2.05	6429	1.1100	1.957E+09	4.607E+08	1.919E+09
1200.00	2.00	6432	1.1103	1.958E+09	4.854E+08	1.920E+09

TABLE 5: PSEUDO-PRESSURE AND PSEUDO-TIME

TABLE 6: ECONOMIC ANALYSIS

	Time,	per Month,	Investment,	Cost,	Revenue,	Net Cash Flow,	NPV 5%,	NPV 20%,	NPV 50%,	NPV 75%,	NPV 100%,	NPV 125%,	NPV 150%,	NPV 175%,	NPV 200%,
	months	MCF/month	\$/month	\$/month	\$/month	\$/month	\$/month	\$/month	\$/month	\$/month	\$/month	\$/month	\$/month	\$/month	\$/month
Investment	0	0	89,732	0	0	-89,732	-89,732	-89,732	-89,732	-89,732	-89,732	-89,732	-89,732	-89,732	-89,732
Year 1	1	4879.2	0	1,217	14,631	13,413	13,358	13,193	12,877	12,624	12,381	12,148	11,923	11,706	11,497
	3	4879.2	0	1.217	14,631	13,413	13,247	12,764	11.867	11,183	10,550	9,964	9.421	8.916	8.447
	4	4879.2	0	1,217	14,631	13,413	13,192	12,555	11,392	10,525	9,738	9,024	8,374	7,781	7,240
	5	4879.2	0	1,217	14,631	13,413	13,137	12,349	10,937	9,906	8,989	8,173	7,443	6,791	6,206
	6	4879.2	0	1,217	14,631	13,413	13,083	12,147	10,499	9,323	8,298	7,402	6,616	5,927	5,319
	7	4879.2	0	1,217	14,631	13,413	13,028	11,948	10,079	8,775	7,659	6,703	5,881	5,172	4,559
	8	4879.2	0	1,217	14,631	13,413	12,974	11,/52	9,676	8,258	7,070	6,071	5,228	4,514	3,908
	9	4679.2	0	1,217	14,031	13,413	12,921	11,009	9,289	7,715	6,526	5,498	4,047	3,939	3,350
	11	4879.2	0	1.217	14,631	13,413	12,814	11,183	8,561	6.885	5,561	4,500	3.672	3.001	2,461
	12	4879.2	0	1,217	14,631	13,413	12,760	11,000	8,218	6,480	5,133	4,084	3,264	2,619	2,109
	13	4879.2	0	1,217	14,631	13,413	12,707	10,820	7,890	6,099	4,738	3,699	2,901	2,285	1,808
	14	4879.2	0	1,217	14,631	13,413	12,655	10,642	7,574	5,740	4,374	3,350	2,579	1,994	1,550
	15	4879.2	0	1,217	14,631	13,413	12,602	10,468	7,271	5,403	4,037	3,034	2,292	1,741	1,328
Year 2	16	4879.2	0	1,217	14,631	13,413	12,550	10,296	6,980	5,085	3,727	2,748	2,037	1,519	1,139
	18	4079.2	0	1,217	14,031	13,413	12,490	9.961	6.433	4,700	3,440	2,409	1,011	1,320	970
	19	4879.2	0	1.217	14,631	13,413	12,394	9,798	6,176	4,239	2.931	2.041	1.431	1.010	717
	20	4879.2	0	1,217	14,631	13,413	12,343	9,637	5,929	3,990	2,706	1,849	1,272	881	615
	21	4879.2	0	1,217	14,631	13,413	12,292	9,479	5,692	3,755	2,498	1,674	1,131	769	527
	22	4879.2	0	1,217	14,631	13,413	12,241	9,324	5,464	3,534	2,306	1,516	1,005	671	452
	23	4879.2	0	1,217	14,631	13,413	12,190	9,171	5,245	3,326	2,128	1,373	893	586	387
	24	4879.2		1,217	14,631	13,413	12,139	9,021	5,035	3,131	1,964	1,244	/94	511	332
	20	48/9.2	U P	1,217	14,031	13,413	12,089	8,873	4,834	2,947	1,813	1,120	627	399	284
Year 3	20	4079.2	0	1,217	14,631	13,413	11,989	8,584	4,041	2,610	1.545	924	558	340	299
	28	4879.2	0	1,217	14,631	13,413	11,939	8,444	4,277	2,457	1,426	837	496	297	179
	29	4879.2	0	1,217	14,631	13,413	11,890	8,305	4,106	2,312	1,317	758	441	259	153
	30	4879.2	0	1,217	14,631	13,413	11,840	8,169	3,942	2,176	1,215	686	392	226	132
	31	4879.2	0	1,217	14,631	13,413	11,791	8,035	3,784	2,048	1,122	622	348	197	113
	32	4879.2	0	1,217	14,631	13,413	11,742	7,903	3,633	1,928	1,035	563	309	172	97
	33	4679.2	0	1,217	14,031	13,413	11,093	7.646	3,487	1,814	900	510	2/5	100	83
	35	407.9.2	0	1,217	14,631	13,413	11,597	7,040	3,214	1,607	814	402	243	114	61
	36	4879.2	0	1,217	14,631	13,413	11,548	7,398	3,085	1,512	752	379	193	100	52
	37	4879.2	0	1,217	14,631	13,413	11,501	7,277	2,962	1,424	694	343	172	87	45
	38	4879.2	0	1,217	14,631	13,413	11,453	7,157	2,843	1,340	641	311	153	76	38
	39	4879.2	0	1,217	14,631	13,413	11,405	7,040	2,730	1,261	591	281	136	66	33
	40	4879.2	0	1,217	14,631	13,413	11,358	6,925	2,620	1,187	546	255	121	58	28
4	41	4879.2	0	1,217	14,631	13,413	11,311	6,811	2,516	1,117	504	231	10/	51	24
Year	42	4079.2	0	1,217	14,031	13,413	11,204	6,035	2,415	989	405	189	95	38	18
	44	4879.2	0	1.217	14.631	13,413	11.171	6.481	2.226	931	396	171	75	34	15
	45	4879.2	0	1,217	14,631	13,413	11,124	6,375	2,137	876	366	155	67	29	13
	46	4879.2	0	1,217	14,631	13,413	11,078	6,271	2,051	825	338	141	59	26	11
	47	4879.2	0	1,217	14,631	13,413	11,032	6,168	1,969	776	312	127	53	22	10
	48	4879.2	0	1,217	14,631	13,413	10,986	6,067	1,890	731	288	115	47	19	8
	49	4679.2	0	1,217	14,031	13,413	10,941	5,907	1,615	647	200	95	42	15	6
	51	4879.2	0	1,217	14,631	13,413	10,850	5,773	1,672	609	226	86	33	13	5
	52	4879.2	0	1,217	14,631	13,413	10,805	5,679	1,606	573	209	78	29	11	4
ar 5	53	4879.2	0	1,217	14,631	13,413	10,760	5,586	1,541	540	193	70	26	10	4
	54	4879.2	0	1,217	14,631	13,413	10,716	5,494	1,480	508	178	64	23	9	3
à	55 69	4879.2	0	1,217	14,631	13,413	10,671	5,404	1,421	478	164	58	21	8	3
	50	4079.2	0	1,217	14,031	13,413	10,627	5,315	1,304	450	140	47	16	6	2
	58	4879.2	0	1,217	14,631	13,413	10,539	5,143	1,257	399	129	43	14	5	2
	59	4879.2	0	1,217	14,631	13,413	10,495	5,058	1,207	375	119	39	13	4	2
	60	4879.2	0	1,217	14,631	13,413	10,452	4,975	1,158	353	110	35	11	4	1
Year 6	61	4879.2	0	1,217	14,631	13,413	10,408	4,894	1,112	332	102	32	10	3	1
	62	4879.2	0	1,217	14,631	13,413	10,365	4,813	1,067	313	94	29	9	3	1
	64	4879.2	0	1,217	14,631	13,413	10,322	4,/35	1,025	294	8/	26	8	3	1
	65 85	40/3.2	0	1.217	14,031	13,413	10,278	4,007	944	261	74	24	6	2	1
	66	4879.2	Ŭ	1,217	14,631	13,413	10,194	4,506	907	245	68	19	6	2	1
	67	4879.2	0	1,217	14,631	13,413	10,152	4,432	870	231	63	18	5	1	0
	68	4879.2	0	1,217	14,631	13,413	10,110	4,359	836	217	58	16	4	1	0
	69	4879.2	0	1,217	14,631	13,413	10,068	4,288	802	205	54	14	4	1	0
	70	4879.2	0	1,217	14,631	13,413	10,026	4,217	770	193	49	13	4	1	0
	72	48/9.2	0	1,217	14,631	13,413	9,984	4,148	739	181	46	12	3	1	U
Year 7	73	4079.2	0	1,217	14,631	13,413	9,943	4,000	681	161	*2 39	10	2	1	0
	74	4879.2	0	1,217	14,631	13,413	9,861	3,947	654	151	36	9	2	. 1	0
	75	4879.2	0	1,217	14,631	13,413	9,820	3,883	628	142	33	8	2	0	0
	76	4879.2	0	1,217	14,631	13,413	9,779	3,819	603	134	31	7	2	0	0
	77	4879.2	0	1,217	14,631	13,413	9,738	3,756	579	126	28	7	2	0	0
	78	4879.2	0	1,217	14,631	13,413	9,698	3,695	556	119	26	6	1	0	0
	/9	48/9.2	0	1,217	14,631	13,413	9,658	3,634	533	112	24	5	1	0	U
	81	4079.2		1.217	14,031	13,413	9,578	3,575	491	99	22		1	0	0
	82	4879.2	0	1,217	14,631	13,413	9,538	3,459	472	93	19	4	1	Ū.	0
	83	4879.2	0	1,217	14,631	13,413	9,498	3,402	453	88	17	4	1	0	0
	84	4879.2	0	1,217	14,631	13,413	9,459	3,346	435	82	16	3	1	0	0
					Total NPV	\$1,036,978	\$859,277	\$514,298	\$221,749	\$123,561	\$71,033	\$39,004	\$17,569	\$2,244	-\$9,253
					interest Rate	U%	5%	20%	50%	75%	100%	125%	150%	1/5% Pate of Pater	200%
														i nate of Return	173.9%

LOG 1: INDUCTION LOG









LOG 2: BULK DENSITY & DENSITY POROSITY LOG




PROGRAM 1: PSEUDO-PRESSURE AND PSEUDO-TIME

VISUAL BASIC COMPUTER PROGRAM

The computer program has one form, which includes the main body of the project. The form has a menu bar with the following options:

File (with submenus Open and Exit)

Import (with submenu Start Import)

The Open submenu allows the user to open the file that contains the values for time and pressure from the well test. It can be any type of text or Excel file. The Start Import submenu imports the data from the file opened previously. The Exit submenu exits the program. The form presents a table where the imported values for the time and pressure and the calculated values for pseudo-time and pseudo-pressure are displayed. Also, the same values are written to an output file in order to plot the needed graphs in Excel. After determining the slope and reading the m(P*) and m(P_{1hr}), the values for z, c_g, and μ at m(P*) are calculated by the program.

VISUAL BASIC PROGRAM CODE

The following is the code for Module 1:

Option Explicit Public i, j, counterf As Integer Public tz, pz, gama, mwa, ror, q, h, prodt, rw, por Public p(100), t(100), ppc, tpc, ppr, tpr, cgg Public miu(7000), zi(7000), pprr(7000), cg(7000) Public pp(7000), mp2(7000), mpp(7000), mp(7000), ipp(7000) Public ip(7000), tp(7000), zii(50) Public miug, z

Const a1 = 0.3265 Const a2 = -1.07 Const a3 = -0.5339 Const a4 = 0.01569 Const a5 = -0.05165 Const a6 = 0.5475 Const a7 = -0.7361 Const a8 = 0.1844 Const a9 = 0.1056 Const a10 = 0.6134 Const a11 = 0.721 Dim m1, m2, m3, m4 As Double $m1 = a1 + a2 / tpr + a3 / (tpr ^ 3) + a4 / (tpr ^ 4) + a5 / (tpr ^ 5)$ m2 = a6 + a7 / tpr + a8 / tpr / tprm3 = a9 * (a7 / tpr + a8 / tpr / tpr)ef = m1 * ror + m2 * (ror ^ 2) - m3 * (ror ^ 5) _ + m4 * Exp(-a11 * (ror ^ 2)) + 1 - 0.27 * ppr / tpr / ror End Function

Public Function ef(ByVal ror As Double) / Code for calculation the deviation factor

```
Public Sub dividemethod()
                                     / code for the Newton Raphson iteration method
Dim n1, n2, nm As Double
n1 = 0.00001
n2 = 1.5
nm = (n1 + n2) / 2
Do
  If (ef(n1) * ef(nm)) < 0 Then
                 n1 = n1
nm = (n1 + n2) / 2
   Else: n1 = nm
         n2 = n2
         nm = (n1 + n2) / 2
   End If
Loop Until Abs(ef(n1)) < 0.0001
ror = n1
z = 0.27 * ppr / tpr / ror
End Sub
Public Sub deanstiel()
                         / code for calculating the Viscaosity using Dean-Stiel Method
Const b1 = 0.00034
Const b2 = 0.001668
Const b3 = 0.000108
Dim a12, miu1, xiem, tpcra As Double
'tpcra = 1.8 * (tpc - 273.15) + 492
xiem = 5.4402 * (tpc^{(1/6)}) / (mwa^{0.5}) / ((ppc)^{(2/3)})
If tpr <= 1.5 Then
 miu1 = b1 * ((tpr) ^ (8 / 9)) / xiem
Else
 a12 = (0.1333 * tpr - 0.0932) ^ (5 / 9)
 miu1 = b2 * a12 / xiem
End If
miug = miu1 + b3 * (Exp(1.439 * ror) - Exp(-1.111 * (ror ^ 1.888))) / xiem
End Sub
Public Sub fcg()
                           / function code for calculating the gas compressibility
```

Const a1 = 0.3265Const a2 = -1.07Const a3 = -0.5339Const a4 = 0.01569Const a5 = -0.05165Const a6 = 0.5475 Const a7 = -0.7361 Const a8 = 0.1844 Const a9 = 0.1056 Const a10 = 0.6134 Const a11 = 0.721 Dim m11, m21, m31, m41, dzdror As Double

```
 m11 = a1 + a2 / tpr + a3 / (tpr ^ 3) + a4 / (tpr ^ 4) + a5 / (tpr ^ 5) 
m21 = a6 + a7 / tpr + a8 / tpr / tpr 
m41 = a10 * 2 * ror * (1 + a11 * (ror ^ 2) - (a11 ^ 2) * (ror ^ 4)) / (tpr ^ 3) 
dzdror = m11 + 2 * m21 * ror - 5 * m31 * (ror ^ 4) _ 
+ m41 * Exp(-a11 * (ror ^ 2)) 
cgg = (1 / ppr - 0.27 / (z ^ 2) / tpr * (dzdror / (1 + dzdror * ror / z))) / ppc
```

End Sub

MAIN BODY OF THE PROGRAM

Private Sub Command1 Click() / code for the command CALCULATE button gama = Val(txtgama.Text) por = Val(txtpor.Text) tz = Val(txttz.Text) prodt = Val(txtprodt.Text) h = Val(txth.Text) rw = Val(txtrw.Text) q = Val(txtq.Text) prodt = Val(txtprodt.Text) mwa = gama * 28.96 ppc = 709.605 - 58.718 * gama tpc = 170.491 + 307.344 * gama tpr = (tz + 460) / tpcpp(0) = 0For i = 1 To 7000 Step 1 SSPanel1.FloodPercent = (i / 7000) * 100 pp(i) = pp(i - 1) + 1ppr = pp(i) / ppcdividemethod fcg cg(i) = cggzi(i) = zmiu(i) = miugmp2(i) = 2 * pp(i) / miu(i) / zi(i)If i = 1 Then mpp(i) = mp2(i) / 2ipp(i) = miu(i) * cg(i) / 2

```
Else
   mpp(i) = mpp(i - 1) + (mp2(i) + mp2(i - 1)) / 2
   ipp(i) = ipp(i - 1) + (1 / miu(i) / cg(i) + 1 / miu(i - 1) / cg(i - 1)) / 2
  End If
Next
For j = 1 To counterf Step 1
 For i = 1 To 7000 Step 1
  If pp(i) = p(j) Then
   ip(j) = ipp(i)
   zii(j) = zi(i)
  End If
  If i = 1 Then
   tp(j) = 0
  Else
 tp(j) = tp(j - 1) + (t(j) - t(j - 1)) / (p(j) - p(j - 1)) * (ip(j) - ip(j - 1))
 End If
Next
Next
grddata.Col = 3
For j = 1 To counterf Step 1
grddata.Row = j
grddata.Text = Format(mp(j), "#####.#")
Next
grddata.Col = 4
For j = 1 To counterf Step 1
grddata.Row = j
grddata.Text = Format(tp(j), "#######.#")
Next
Open "A:\res391.txt" For Output As #2
Print #2, "pressure Z - factor Pseodopress
                                                      ip
                                                            Pseudotime"
For j = 1 To counterf Step 1
Print #2, p(j), "", zii(j), "", mp(j), "", ip(j), "", tp(j)
'Print #2, zi(3150), "", miu(3150), "", cg(3150)
Close #2
End Sub
                                    / code for setting the dimensions of the table
Private Sub Form_Load()
For i = 0 To 69 Step 1
grddata.Row = i
qrddata.ColWidth(0) = 250
grddata.ColWidth(2) = 600
grddata.ColWidth(3) = 800
grddata.ColWidth(4) = 820
Next
grddata.Col = 0
grddata.Row = 0
grddata.Text = "No."
```

For i = 1 To 68 Step 1

grddata.Row = i grddata.Text = Format(i, " ##") Next

End Sub

Private Sub mnuexit_Click() End End Sub

/code for the Exit submenu

Private Sub mnuopen_Click() /code for the Open submenu - open the input file

Dim filter As String

filter = "All Files (*.*)|*.*|" filter = filter + "Text Files (*.txt)|*.txt|" filter = filter + "Excel Files (*.xls|*.xls|" CommonDialog1.FilterIndex = 2 CommonDialog1.Action = 1

End Sub

Private Sub mnustimport_Click() /code for the Import submenu- importing the data from input file

```
Open CommonDialog1.filename For Input As 1
Counter = 1
i = 1
Do While Not EOF(1)
Input #1, t(i), p(i)
i = i + 1
Counter = Counter + 1
Loop
counterf = Counter - 1
Close #1
grddata.Col = 1
For i = 1 To counterf Step 1
grddata.Row = i
grddata.Text = Format(t(i), "##0.#0")
Next
grddata.Col = 2
For i = 1 To counterf Step 1
grddata.Text = Format(p(i), " ####")
Next
Command1.Enabled = True
End Sub
```

PROGRAM 2: GAS PERFORMANCE PREDICTION

Option Explicit

Private c1(12) As Double Private agas_pvt As PVT Private azfact As Double, abg As Double Private flag_gas_option As Boolean Private graph(3000, 2) As Double

Private Sub cmdcalculate_Click()

Dim atemp As Double, apress As Double, step_press As Double Dim acg_gas As Double, avisc As Double, a_mpp As Double Dim i1 As Double, mp2() As Double

```
calculate_gas_pvt
atemp = Val(txtatemperature.Text)
step_press = Val(txtsteppressure.Text)
With msfgridgaspvt
.Rows = (Val(txtinitialpressure.Text) - Val(txtfinalpressure.Text)) / step_press + 2
ReDim mp2(.Rows) As Double
i1 = 1
apress = Val(txtfinalpressure.Text)
prgbarg.Min = 1
prgbarg.max = .Rows
```

Do

```
azfact = agas pvt.Z Factor(atemp, apress, agas pvt.Pseudo Critical Temp
            , agas_pvt.Pseudo_Critical Press)
  acg gas = agas pvt.Gas Compressibility Cg(agas pvt.Pseudo Reduced Temp
          , agas pvt.Pseudo Reduced Press, agas pvt.Pseudo Critical Press, azfact)
  avisc = agas pvt.Gas Viscosity(azfact)
  .TextMatrix(i1, 0) = Format(i1, "#")
  .TextMatrix(i1, 1) = Format(apress, "#####.#0")
  .TextMatrix(i1, 2) = Format(azfact, "0.####")
  .TextMatrix(i1, 3) = Format(abg, "0.#####")
  .TextMatrix(i1, 4) = Format(avisc, "0.#####")
  .TextMatrix(i1, 5) = Format(acg gas, "0.#####")
  mp2(i1) = 2 * apress / avisc / azfact
     If i1 = 1 Then
       a mpp = mp2(i1) / 2
     Else
       a mpp = .TextMatrix(i1 - 1, 6) + (mp2(i1) + mp2(i1 - 1)) / 2
     End If
  .TextMatrix(i1, 6) = Format(a mpp, "#0.##")
  apress = apress + step press
  If apress <= 0 Then Exit Do
  i1 = i1 + 1
  prgbarg.Value = i1
Loop Until (apress > Val(txtinitialpressure.Text))
```

```
End With
Set agas pvt = Nothing
Erase mp2()
End Sub
Private Sub Cmdcomposition Click()
Dim apress As Double, atemp As Double
calculate gas pvt
apress = Val(txtapressure.Text)
azfact = agas pvt.Z Factor(atemp, apress, agas pvt.Pseudo Critical Temp
         , agas pvt.Pseudo Critical Press)
abg = agas pvt.Gas Volume Factor(atemp, apress, azfact)
txttpc.Text = Format(agas pvt.Pseudo Critical Temp, "#0.###")
txtppc.Text = Format(agas pvt.Pseudo Critical Press, "#0.###")
txttpr.Text = Format(agas_pvt.Pseudo_Reduced_Temp, "#0.###")
txtppr.Text = Format(agas_pvt.Pseudo_Reduced_Press, "#0.###")
txtzfactor.Text = Format(azfact, " #0.####")
txtbg.Text = Format(abg, " #.###e-#")
txtgasgravity.Text = Format(agas pvt.gas gravity, "#0.###")
Set agas pvt = Nothing
End Sub
Private Sub calculate gas pvt()
Dim sum c1 As Double, i1 As Integer, res
c1(1) = Val(Txtc1.Text): c1(2) = Val(Txtc2.Text): c1(3) = Val(Txtc3.Text)
c1(4) = Val(Txtic4.Text): c1(5) = Val(txtnc4.Text): c1(6) = Val(Txtic5.Text)
c1(7) = Val(txtnc5.Text): c1(8) = Val(txtc6.Text): c1(9) = Val(txtc7.Text)
c1(10) = Val(txtn2.Text): c1(11) = Val(txtco2.Text): c1(12) = Val(txth2s.Text)
Set agas pvt = New PVT
If optcomposition.Value = True Then
    sum c1 = 0
    For i1 = 1 To 12 Step 1
        sum c1 = sum c1 + c1(i1)
        agas_pvt.Get_Gas_Component c1(i1), i1
    Next
    If (sum c1 < 100) Or (sum c1 > 100.001) Then
       MsgBox "Your composition is not corect!", vbCritical, "Gas Composition System"
       SSTab1.Tab = 0
    End If
     Txtcomposition.Text = Format(sum c1. "#.00##")
    agas pvt.Pseudo Critical Parameters Composition
Else
  If txtgasgravity.Text = "" Then
     res = MsgBox(" You have to enter Gas Gravity !", vbCritical, "Gas Composition System")
     Txtcomposition.Text = Format(100, "#.00##")
     Exit Sub
  Else: agas_pvt.gas_gravity = Val(txtgasgravity.Text)
```

```
End If
    If optnaturalgas.Value = True Then
       agas_pvt.Pseudo_Critical_Param_Correl_Natural_Gas agas_pvt.gas_gravity
    Else
       agas pvt.Pseudo Critical Param Correl Gas Condensat agas pvt.gas gravity
    End If
End If
gas_Pseudo_Critical_Press = agas_pvt.Pseudo_Critical_Press
gas_Pseudo_Critical_Temp = agas_pvt.Pseudo_Critical_Temp
gas_gas_gravity = agas_pvt.gas_gravity
gas Mwa = agas pvt.mwa
End Sub
Private Sub cmdbacke Click()
End Sub
Private Sub Cmdcontinuee_Click()
GasComposition.Hide
calculate_gas_pvt
GasDryReservoir.Show
End Sub
Private Sub Form Load()
Dim intloopindex As Integer, k col As Integer
Flag gas composition = True
With msfgridgaspvt
  For intloopindex = .FixedRows To .Rows - 1
    .TextArray(.Cols * intloopindex) = Format(intloopindex, "
                                                             #")
  Next
  .RowHeight(0) = 650
  .WordWrap = True
  .Row = 0
  For k col = 0 To 5 Step 1
     .ColAlignment(k col) = 3
     .ColWidth(k_col) = 1100
  Next
    .ColAlignment(6) = 3
    .ColWidth(0) = 900: .ColWidth(1) = 900: .ColWidth(2) = 880:
    .Col = 0: .Text = "Criteria Number":
                                                       .CellAlignment = 5
    .Col = 1: .Text = "Pressure, psi":
                                                     .CellAlignment = 5
    .Col = 2: .Text = "Z-Factor":
                                                    .CellAlignment = 5
    .Col = 3: .Text = "Gas Volume Factor, BBL/SCF ":
                                                             .CellAlignment = 5
    .Col = 4: .Text = "Gas Viscosity, cp":
                                                       .CellAlianment = 5
    .Col = 5: .Text = "Gas Compressibility Factor, SCF/ft^3 ": .CellAlignment = 5
    .Col = 6: .Text = "Pseudo-Pressure m(P), psia^2/cp ":
                                                              .CellAlignment = 5
     .ColWidth(5) = 1560: .ColWidth(6) = 1500
End With
```

End Sub

Private Sub SSTab1_Click(PreviousTab As Integer)

Cmdcomposition_Click End Sub

Option Explicit Private Gi As Double, Qi As Double, Fndi As Double, Xi As Double Private A As Double, B As Double, No_Wells As Double Private Pipe_lenght As Double, Pipe_diam As Double, Pipe_press As Double Private Depth As Double, Tubing_diam As Double Private Res_Press As Double, pwf As Double, Surf_Press As Double Private Res_Temp As Double, Surf_Temp As Double Private zi() As Double, mpp() As Double

Private Qg(100) As Double, Qgaverage(100) As Double, Qgdaily(100) As Double Private Actual_press(100) As Double, Recovery_fact(100) As Double Private Cum_Gp(100) As Double, Delta_Gp(100) As Double Private Time As Integer, Cum_Time(100) As Double Private P_tubing(100) As Double, Pipe_line(100) Private Pizi As Double, Ppz As Double Private mp_actual(100) As Double, mp_Time_t(100) As Double

Private gas_param As PVT

Private Sub cmdRun_dpconstant_Click()

Dim max As Integer, i As Integer, i1 As Integer Dim Delta_press_bottom_hole As Double Dim ppza As Double Dim Temp_tg As Double, Temp_average_surface As Double, res Dim mp_pwf(100) As Double, actual_pwf(100) As Double

```
Res Temp = Val(MainGas.txtrestemp.Text)
Surf Temp = Val(MainGas.txtsurfacetemp.Text)
Res Press = Val(MainGas.txtgasrespressure.Text)
Depth = Val(MainGas.txttubinglenght.Text)
Tubing diam = Val(MainGas.txttubingdiameter.Text)
Pipe diam = Val(MainGas.txtpipediameter.Text)
Pipe lenght = Val(MainGas.txtpipelenght.Text)
Pipe_press = Val(MainGas.txtpipepressure.Text)
Gi = Val(MainGas.txtGi.Text)
Qi = Val(MainGas.txtQi.Text)
Delta Gp(0) = Val(MainGas.txtgasproduced.Text)
No Wells = Val(MainGas.txtnowells.Text)
A = Val(txta.Text): B = Val(txtb.Text)
If A = 0 Or B = 0 Then
  res = MsgBox("Deliverability Ecuation Coefficients has not been entered !", vbCritical, " Main
Gas ")
  Exit Sub
End If
Set gas param = New PVT
gas param.Pseudo Critical Press = gas Pseudo Critical Press
gas param.Pseudo Critical Temp = gas Pseudo Critical Temp
```

```
gas_param.gas_gravity = gas_gas_gravity
```

```
gas_param.mwa = gas_Mwa
```

```
Pizi
         =
                  Res Press
                                   1
                                           gas param.Z Factor(Res Temp,
                                                                                   Res Press,
gas param. Pseudo Critical Temp
            , gas_param.Pseudo_Critical Press)
mp Time t(1) = mpp(Res Press)
Actual press(0) = Res Press
If Val(MainGas.txtgasproduced.Text) > 1 Then
  i = 0
  Recovery fact(i) = Delta Gp(i) / Gi
  Ppz = Pizi * (1 - Recovery_fact(i))
  Actual_press(i) = Res_Press
  Do
    Actual press(i) = Actual press(i) - 8
    ppza
                  Actual press(i)
                                          gas param.Z Factor(Res Temp,
             =
                                    1
                                                                               Actual press(i),
gas param.Pseudo Critical Temp
            , gas param.Pseudo Critical Press)
  Loop Until Abs(Ppz - ppza) < 10
  mp Time t(1) = mpp(Int(Actual press(i)))
End If
Cum Time(0) = 0: Time = 1
i = 1
Qgdaily(1) = Val(txtaa.Text)
Do
  prgbarrun.Value = i
  Qq(i) = Qqdaily(1) * 30.4
  Delta press bottom hole = A * Qg(i) / 30.4 + B * (Qg(i) / 30.4) ^ 2
  mp pwf(i) = mp Time t(i) - Delta press bottom hole
  If mp pwf(i) < 0 Then
    res = MsgBox(" The deliverability coefficiets must be changed", vbCritical, " Program")
    Exit Do
  End If
  Qgaverage(i) = Qg(i)
  Qgdaily(i) = Qgaverage(i) / 30.4
  Delta Gp(i) = Delta Gp(i - 1) + Qq(i) * Time
  Ppz = Pizi * (1 - Recovery fact(i))
  Actual press(i) = Actual press(i - 1)
  Do
     Actual press(i) = Actual press(i) - 2
             =
                   Actual press(i)
                                          gas param.Z Factor(Res Temp,
                                                                               Actual press(i),
     ppza
                                    1
gas_param.Pseudo_Critical Temp
            , gas param.Pseudo Critical Press)
  Loop Until Abs(Ppz - ppza) < 3
  For i1 = 1 To Res Press Step 1
    If i1 = Int(Actual press(i)) Then mp actual(i) = mpp(i1)
    If (mpp(i1) < mp pwf(i)) And (mp pwf(i) < mpp(i1 + 1)) Then actual pwf(i) = i1
  Next
  Cum Time(i) = Cum Time(i - 1) + Time
  If actual pwf(i) < 100 Then Exit Do
  i = i + 1
  If i > 100 Then Exit Do
  mp Time t(i) = mp actual(i - 1)
prgbarrun.Value = 100
max = i - 1
Temp tg = (Res Temp + Surf Temp) / 2
```

```
Temp average surface = (520 + Surf Temp + 460) / 2
For i = 1 To max Step 1
  prgbarrun.Value = i
  P tubing(i) = Flowing Pressure Wellhead(Temp tg, actual pwf(i), Qg(i) / 30.4)
Next
  prgbarrun.Value = 100
With msfgridgasres
  .Rows = 2
  .Rows = max + 2
  For i = 0 To 9 Step 1
     .ColAlignment(i) = 3
  Next
  For i = 1 To (max) Step 1
    .TextMatrix(i, 0) = Format(Cum_Time(i), "
                                               #"):
    .TextMatrix(i, 1) = Format(Qgdaily(i) * 1000, "#0.0"):
                                                            .CellAlignment = 6
    .TextMatrix(i, 2) = Format(Qgaverage(i) * 1000, "#0.0"):
                                                              .CellAlignment = 6
    .TextMatrix(i, 3) = Format(Delta Gp(i), "#0.#0"):
                                                           .CellAlignment = 6
    .TextMatrix(i, 4) = Format(Actual_press(i - 1), "#0"):
                                                            .CellAlignment = 6
    .TextMatrix(i, 5) = Format(actual_pwf(i), "#0"):
                                                          .CellAlignment = 6
    .TextMatrix(i, 6) = Format(P tubing(i), "#0"):
                                                          .CellAlignment = 6
    .TextMatrix(i, 7) = Format(Recovery fact(i) * 100, "#0"):
                                                              .CellAlignment = 6
    .TextMatrix(i, 8) = Format(mp Time t(i), "#0.#0"):
                                                            .CellAlignment = 6
    .TextMatrix(i, 9) = Format(mp_pwf(i), "#0.#0"):
                                                           .CellAlignment = 6
  Next
End With
Open "c:\pnge295gas.txt" For Output As #1
For i = 1 To max Step 1
Print #1, Format(Cum Time(i), "
                                      #"), Format(Qgdaily(i), "#0.###0"), Format(Qgaverage(i),
"#0.###0"),
Format(P tubing(i), "#0.#0"), Format(Recovery_fact(i), "#0.#0"), Format(mp_Time_t(i - 1),
"#0.#0"),
     Format(mp pwf(i), "#0.#0")
Next
Close #1
End Sub
Private Function Flowing Pressure Wellhead(ByVal tm As Double, ByVal pwf As Double, ByVal
Qd As Double) As Double
Dim ptgf As Double, ptgd As Double, ptgc As Double, ptgc1 As Double
Dim pm As Double, zm As Double, s As Double, s1 As Double, res
ptqf = pwf
Do
  pm = (ptgf + pwf) / 2
  zm = gas param.Z Factor(tm, pm, gas param.Pseudo Critical Temp
            , gas param.Pseudo Critical Press)
  s = 2 * gas_param.gas_gravity * Depth / (53.34 * (tm + 460) * zm)
  s1 = 25 * (tm + 460) * gas param.gas gravity * zm * 0.017 * Depth * (Exp(s) - 1)
  ptgc1 = ((pwf ^ 2) - (s1 * (Qd ^ 2) / s / (Tubing_diam ^ 5)))
  If ptgc1 < 0 Then
     res = MsgBox(" Surface pressure smaller than zero ", vbCritical, " Program")
```

```
ptgc = 0
Exit Function
End If
ptgc = (ptgc1 ^ 0.5) / Exp(s)
ptgd = ptgf: ptgf = ptgc
Loop Until Abs(ptgd - ptgc) < 1
Flowing Pressure Wellhead = ptgd
```

End Function

Private Function Surface_Line_Pressure(ByVal tms As Double, ByVal ptgl As Double, ByVal Qd As Double) As Double

Dim pplf As Double, pplfd As Double, pipepc As Double Dim pm As Double, zm As Double, s2 As Double, s3 As Double

```
pplf = ptgl
Do
  pm = (pplf + ptgl) / 2
  zm = gas_param.Z_Factor(tms, pm, gas_param.Pseudo_Critical_Temp _
            , gas_param.Pseudo_Critical_Press)
  s2 = (14.73^{2})^{*} gas param.gas gravity * (tms + 460) * Pipe lenght
  s3 = (433.49 ^ 2) * (520 ^ 2) * (Pipe diam ^ (16 / 3))
pplfd = pplf
  pplf = pipepc
Loop Until Abs(pplfd - pipepc) < 1
Surface Line Pressure = pipepc
End Function
Private Sub Form Load()
Dim i1 As Integer
With msfaridgasres
 .ColWidth(0) = 600: .ColWidth(1) = 900:
                                            .ColWidth(2) = 900
                                            .ColWidth(5) = 900
 .ColWidth(3) = 900: .ColWidth(4) = 900:
 .ColWidth(6) = 800: .ColWidth(7) = 800:
                                            .ColWidth(8) = 1300
 .ColWidth(9) = 1300
  ReDim zi(GasComposition.msfgridgaspvt.Rows)
  ReDim mpp(GasComposition.msfgridgaspvt.Rows)
  For i1 = 1 To 49 Step 1
    .TextMatrix(i1, 0) = Format(i1, " ##")
  Next
  .Row = 0: .RowHeight(0) = 800
  .WordWrap = True
  .Col = 0: .CellAlignment = 5:
                                  .Text = "Time, months"
  .Col = 1: .CellAlignment = 5:
                                  .Text = "Flow Rate, MCF/D"
  .Col = 2: .CellAlignment = 5:
                                  .Text = "Gas Produced MCF per month"
  .Col = 3: .CellAlignment = 5:
                                  .Text = "Total Gas Produced, MMCF"
  .Col = 4: .CellAlignment = 5:
                                  .Text = "Reservoir Pressure, psia"
  .Col = 5: .CellAlignment = 5:
                                  .Text = "Well Flowing Pressure, psia"
  .Col = 6: .CellAlignment = 5:
                                  .Text = "Wellhead Pressure, psia"
  .Col = 7: .CellAlignment = 5:
                                  .Text = "Recovery Factor, %"
```

.Col = 8: .CellAlignment = 5: .Text = "Reservoir Pseudo Pressure, psia^2/cp" .Col = 9: .CellAlignment = 5: .Text = "Flowing Pseudo Pressure, psia^2/cp" End With For i1 = 1 To GasComposition.msfgridgaspvt.Rows - 1 Step 1 zi(i1) = Val(GasComposition.msfgridgaspvt.TextMatrix(i1, 2)) mpp(i1) = Val(GasComposition.msfgridgaspvt.TextMatrix(i1, 6)) Next End Sub Private Sub cmdback_Click() Me.Hide End Sub Private Sub cmdexit_Click() End End Sub

GIANT PANDA APPENDIX

FIGURE 1: WELL LOCATION MAP



Import File								
Reservoir Data	1997 - 1997 -		P	roduction Constrai	nts		40723 6-1953	
Initial Dil-in-Place, STB Initial Pressure, psig Thickness of Oil Zones, ft Average Porosity, %		3224	4640	Maximum Safe Drawdown, psi			200	
		14	00	Allowable Rate, STB/day 245 Minimum Flowing Pressure, psi 100				
		4	4					
		34	1.2					
Average I	Permeability, mD	11.	.83					
Minimum	Spacing acres	4	.0					
minimum opucing, ucros			Hun Simula		lion			
Reservoir Pressure, osi	Flowing Pressure, psi	GOR, SCF/STB	Oil Production	Gas Production	Flow Rate	Time, vears	P	
1400	1200	445.0	0	0	245	0.0		
1300	1100	420.0	99,827	43,175,080	244	0.3	800 -	
1200	1000	677.0	160,319	76,355,311	214	0.5		
	900	1319.0	206,180	122,124,158	180	0.7		
1100	000	1781.0	240,040	174,607,585	152	1.0		
1100 1000	800	110110				12		
1100 1000 900	700	2207.0	271,059	236,459,599	128	1.0	in the second	
1100 1000 900 800	700	2207.0 2631.0	271,059 300,816	236,459,599 308,440,286	128 108	1.8	1000	
1100 1000 900 800 700	700 600 500	2207.0 2631.0 2991.0	271,059 300,816 326,819	236,459,599 308,440,286 381,536,133	128 108 87	1.8		
1100 1000 900 800 700 600	700 600 500 400	2207.0 2631.0 2991.0 3183.0	271,059 300,816 326,819 354,542	236,459,599 308,440,286 381,536,133 467,115,035	128 108 87 68	1.8 2.3 3.1		
1100 1000 900 800 700 600 500	700 600 500 400 300	2207.0 2631.0 2991.0 3183.0 4080.0	271,059 300,816 326,819 354,542 378,940	236,459,599 308,440,286 381,536,133 467,115,035 555,718,325	128 108 87 68 55	1.8 2.3 3.1 4.2		
1100 1000 900 800 700 600 500 400	700 600 500 400 300 200	2207.0 2631.0 2991.0 3183.0 4080.0 4940.0	271,059 300,816 326,819 354,542 378,940 400,549	236,459,599 308,440,286 381,536,133 467,115,035 555,718,325 653,172,905	128 108 87 68 55 46	1.3 1.8 2.3 3.1 4.2 5.5		

FIGURE 2: USER INTERFACE FOR MAXIMUM SCHEDULE

Import File	a corporation.							
eservoir Data			P	roduction Constrai	nts		ander Normers	
Initial Dil-in-Place , STB Initial Pressure, psig Thickness of Dil Zones, ft Average Porosity, %		3224	4640	Maximum Safe Drawdown, psi Allowable Rate, STB/day Minimum Flowing Pressure, psi			200 75	
		14	00					
		4	4				100	
		34	.2					
Óverage f	Permeability mD	11	.83					
- Holdge I	childrenity , the							
Minimum 3	spacing, acres	4	0	Run Simulation				
							12	
Reservoir Pressure, psi	Flowing Pressure, psi	GOR, SCF/STB	Oil Production (Np), STB	Gas Production	Flow Rate (Q), STB/D	Time, years		
1400	1200	445.0	0	0	75	0.0		
1300	1100	420.0	99,827	43,175,080	75	0.9		
1200	1000	677.0	160,319	76,355,311	66	1.6		
1100	900	1319.0	206,180	122,124,158	55	2.3		
1000	800	1781.0	240,040	174,607,585	47	3.2		
1000	700	2207.0	271,059	236,459,599	39	4.3		
900					22	5.7		
900	600	2631.0	300,816	308,440,286	- 33	0.7		
900 900 800 700	600 500	2631.0 2991.0	300,816 326,819	308,440,286 381,536,133	27	7.5		
900 800 700 600	600 500 400	2631.0 2991.0 3183.0	300,816 326,819 354,542	308,440,286 381,536,133 467,115,035	27	7.5		
900 900 700 600 500	600 500 400 300	2631.0 2991.0 3183.0 4080.0	300,816 326,819 354,542 378,940	308,440,286 381,536,133 467,115,035 555,718,325	27 21 17	7.5 10.3 13.8		
900 900 800 700 600 500 400	600 500 400 300 200	2631.0 2991.0 3183.0 4080.0 4940.0	300,816 326,819 354,542 378,940 400,549	308,440,286 381,536,133 467,115,035 555,718,325 653,172,905	27 21 17 14	7.5 10.3 13.8 17.8		

FIGURE 3: USER INTERFACE FOR IDEAL CONSTANT SCHEDULE

Import File	a corporation.							
leservoir Data			P	roduction Constrai	nts		anara	
Initial Dil-in-Place , STB Initial Pressure, psig Thickness of Dil Zones, ft Average Porosity, %		3224	4640	Maximum Safe Drawdown, psi Allowable Rate, STB/day Minimum Flowing Pressure, psi			200 10 100	
		14	00					
		4	4					
		34	.2					
Average H	fermeability, mD Spacing, acres	4	40					
Reservoir Pressure, psi	Flowing Pressure, psi	GOR, SCF/STB	Oil Production (Np), STB	Gas Production (Gp), SCF	Flow Rate (Q), STB/D	Time, years		
1400	1200	445.0	0	0	10	0.0		
1300	1100	420.0	99,827	43,175,080	10	6.9		
1200	1000	677.0	160,319	76,355,311	9	11.7		
	900	1319.0	206,180	122,124,158	7	17.6	and a	
1100	000	1701.0	240.040	174 607 595	6	24.2		
1100 1000	800	1781.0	240,040	174,007,000			1 million (197	
1100 1000 900	700	2207.0	271,059	236,459,599	5	32.5	1.00	
1100 1000 900 800	700 600	2207.0 2631.0	271,059 300,816	236,459,599 308,440,286	5 4	32.5 42.9		
1100 1000 900 800 700	700 600 500	2207.0 2631.0 2991.0	271,059 300,816 326,819	236,459,599 308,440,286 381,536,133	5 4 4	32.5 42.9 56.4		
1100 1000 900 800 700 600	700 600 500 400	2207.0 2631.0 2991.0 3183.0	271,059 300,816 326,819 354,542	236,459,599 308,440,286 381,536,133 467,115,035	5 4 4 3	32.5 42.9 56.4 77.0		
1100 1000 900 800 700 600 500	700 600 500 400 300	2207.0 2631.0 2991.0 3183.0 4080.0	271,059 300,816 326,819 354,542 378,940	236,459,599 308,440,286 381,536,133 467,115,035 555,718,325	5 4 4 3 2	32.5 42.9 56.4 77.0 103.7		
1100 1000 900 800 700 600 500 400	800 700 600 500 400 300 200	1781.0 2207.0 2631.0 2991.0 3183.0 4080.0 4940.0	271,059 300,816 326,819 354,542 378,940 400,549	236,459,599 308,440,286 381,536,133 467,115,035 555,718,325 653,172,905	5 4 4 3 2 2	32.5 42.9 56.4 77.0 103.7 133.5		

FIGURE 4: USER INTERFACE FOR TRUE CONSTANT SCHEDULE

GRAPH 1: RELATIVE PERMEABILITY



GRAPH 2: ΔP_{WF} VERSUS T



chart to find the end of wellbore storage

GRAPH 3: SEMI-LOG P_{WF} VERSUS T



Drawdown Analysis

GRAPH 4: DAYS REQUIRED FOR DRILLING

Giant Panda Days Required for Drilling: Discrete Probability Distribution



Days

GRAPH 5: DAYS REQUIRED FOR COMPLETION





Days



GRAPH 6: CUMULATIVE OIL PRODUCED

GRAPH 7: CUMULATIVE GAS PRODUCED



GRAPH 8: PRESENT VALUE PROFILE



Giant Panda: Sample Net Present Value Profile

GRAPH 9: RATE OF RETURN PROBABILITY DISTRIBUTION





GRAPH 10: MAXIMUM SCHEDULE PRESSURE PROFILE



Giant Panda Pressure Profile

GRAPH 11: MAXIMUM OIL SCHEDULE



GRAPH 12: IDEAL CONSTANT OIL SCHEDULE



GRAPH 13: ACTUAL IDEAL CONSTANT OIL SCHEDULE



GRAPH 14: TRUE CONSTANT OIL SCHEDULE



GRAPH 15: PRESSURE PROFILE





TABLE 1: FRACTURE GRADIENT

	Average Density	Density	T I : - I	n Depth, ft	Formation
	a/cm ³	a/cm ³	i nickness, ft	Bottom	Тор
Shale	2.690	2.69	138	138	0
G	2.679	2.65	52	190	138
G1	2.673	2.65	48	238	190
G2	2.669	2.65	49	287	238
К	2.667	2.65	45	332	287
K1	2.665	2.65	48	380	332
Shale	2.688	2.69	4048	4428	380
1st Vedder	2.686	2.65	211	4639	4428
2nd Vedder	2.686	2.65	58	4697	4639
Shale	2.686	2.69	91	4788	4697
3rd Vedder	2.683	2.65	332	5120	4788

Overburden Stress =	5,951	psiq
Formation Pore Pressure =	2,248	psiq

Fracture Pressure = 3,482 psig

Fracture Gradient = 13.079 ppg

TABLE 2: CASING DESIGN

Casing Design: Giant Panda Well

TotalDepth =	5120	ft	
Bottomhole Temperature =	136	degrees F	
Formation Gradient =	0.439	psi/ft	
Fracture Gradient=	13.079	PPg	
Drilling Fluid W eight =	8.8	PPg	Polymer
Casing Type =	Production	Surface	
Casing Outer Diameter =	7	9.625	in
Setting Depth =	5,120	900	ft
BURST			
Bottomhole Pressure =	3,562	626	psig
Gas Gradient=	0.0622	0.0111	psi/ft
Internal Pressures			
Top =	3,244	616	psig
Bottom =	5,587	626	psig
External Pressures			
Top =	0	0	psig
Bottom =	2,248	395	psig
Resultant Pressures			
Top =	3,244	616	psig
Bottom =	3,339	231	psig
Design Pressures			
Top =	3,568	678	psig
Bottom =	3,673	254	psig
Minimum Casing Rec	quirements		
Grade =	J-55	H-40	
N om in a l W eight =	20	32.3	#/ft
Inner Diameter =	6.456	0.312	in
Internal Pressure Resistance =	3,740	2,270	psi
Actual Casing Used			
Grade =	J-55	H-40	
N om in a l W eight =	23	32.3	#/ft
Inner Diameter =	6.366	9.001	in
Internal Pressure Resistance =	4,360	2,270	psi
Used Safety Factor			
SF =	1.31	9.83	
COLLAPSE

Internal Pressures			
Top =	0	0	psig
Bottom =	0	0	psig
External Pressures			
Top =	0	0	psig
Bottom =	2,343	412	psig
Resultant Pressures			
Top =	0	0	psig
Bottom =	2,343	412	psig
Design Pressures			
Top =	0	0	psig
Bottom =	2,577	453	psig
Minimum Casing Red	quirements		
Grade =	J-55	H-40	
N om in a I W eight =	23	32.3	#/ft
Inner Diameter =	6.366	9.001	in
Collapse Resistance =	3,270	1,370	psi
Actual Casing Used			
Grade =	J-55	H-40	
N om in a I W eight =	23	32.3	#/ft
Inner Diameter =	6.366	9.001	in
Collapse Resistance =	3,270	1,370	psi
Used Safety Factor			
SF =	1.40	3.33	
TENSION			
Hydrostatic Fluid Pressure =	2,343	412	psig
Metal Area at Bottom =	6.655	9.128	in ²
Axial Tension =	102,167	25,311	lb f
Design Tension =	202,167	125,311	lb f
Minimum Casing Red	quirements		
Grade =	H-40	H-40	
N om in a I W eight =	20	32.3	#/ft
Inner Diameter =	6.456	9.001	in
Pipe Body Yield Strength =	230,000	365,000	lb f
Actual Casing Used			
Grade =	J-55	H-40	
N om in al W eight =	23	32.3	#/ft
Inner Diameter =	6.366	9.001	in
Pipe Body Yield Strength =	366,000	365,000	lb f
Used Safety Factor			
SF =	3.58	2.91	

TABLE	3:	RESERVE ESTIMATION
-------	----	---------------------------

	Depth, ft	<i>р</i> ь, g/сс	ψο,%	φ Ւ, ‰	ቀ , %	$R_{ D}, \Omega \cdot m$	$R_t, \Omega \cdot m$	F _R	R _w , Q -m	I	Sw	N, STB/acre	
-	4652	2.175	238	31.2	30.5	30.0	300	8.D	3.768	67.4	0.12	3,464	р _т – 8.8 ррд
Veddo	4654	2.19	239	34.0	31.4	22.5	22.5	7.5	3.014	53.9	0.14	3,511	ρ ₁ = 1.0ð
	4653	2.175	238	35.0	32.4	20.0	200	7.0	2.360	51.2	0.14	3,607	ρ _{ma} = 2.65 g/cc
Ē	4653	2.19	239	37.2	33.0	22.0	22.0	6.7	3.279	58.7	0.13	3,714	B ₂ = 1.2 RB/STB
~	463J	2.175	238	37.2	33.5	21.J	21.0	6.5	3.227	51.7	0.15	3,762	A= 1 acre
					32.2						0.13	18,056	
	4730	2.125	32.9	34.5	33.7	2.0	2.0	6.4	0.312	5.6	0.42	2,514	
5	4792	215	31.4	34.0	327	4 5	4.5	67	0 556	117	0.29	2,993	ps= From RHOB ing
麦	4734	2.16	337	35.0	32.9	4.E	4.5	6.3	0.364	11.9	0.26	3,017	ቀ μ− (ρ _{ma} ρ _b)/(ρ _{ma} ρ _i)
ž	4735	21	34.5	35.0	34.8	38	.7.8	67	0 532	11.3	0.30	3,158	φ _N = From NPHLlog
ž	4733	2.15	31.4	35.0	33.2	3.7	3.7	6.3	0.557	10.0	0.32	2,932	$\phi = \langle \phi_L \phi_N \rangle / 2$
	4800	2.125	32.9	35.0	34.0	3.5	3.5	6.3	0.554	9.9	0.32	2,998	R _{ID} = From ILD log
					33 .5						0.32	17,616	
	4810	2.125	32.9	39.0	36.0	2.0	2.5	5.5	0.448	8.0	0.35	3,008	$\mathbf{R}_{i} - \mathbf{R}_{in}$
	4812	2.11	339	39.0	36.4	2.8	2.8	5.4	0.516	9.2	0.33	3,161	$F_{\rm R} = 0.62.\phi^{2.15}$
	4814	2.11	339	38.0	35.9	2.1	2.1	5.3	0.375	6.7	0.39	2,854	$\mathbf{R}_{\mathbf{a}} = \mathbf{R}_{\mathbf{i}}\mathbf{F}_{\mathbf{g}}$
	4813	2.01	40.2	40.0	20.1	1.8	1.8	7.4	0.395	7.1	0.38	3,237	$I = R_{\mu}/R_{wold}$
_	4813	2.05	37.7	39.0	38.3	2.1	2.1	4.3	0.431	7.7	0.36	3,171	$S_{x} = 1.1^{12}$
륟	4820	2.14	320	33.0	32.5	2.8	2.8	6.9	0.403	7.2	0.37	2,638	
হ	4822	2.14	32.0	34.0	33.0	3.6	3.5	6.7	0.521	9.3	0.33	2,860	
듣	4024	2.05	37.7	0.00	35.0	4.5	4.5	5.0	0.775	10.9	0.27	0,041	
ē	4823	1.9	471	30.0	38.5	6.5	6.5	4.3	1.349	24.1	0.20	3,968	
	4823	2 1 25	.32.9	30.0	31.5	65	F 5	74	0 373	15.6	0.25	3,040	
	483J	2.09	351	31.5	33.3	8.L	٤.0	6.5	1.215	21.7	0.21	3,384	
	4832	2.1	34.5	31.0	32.8	9.0	G.O	6.3	1.317	23.6	0.21	3,363	
	4034	2.1	045 045	0.00	33.0	7.5	7.5	6.4 C D	1.171	21.0	0.22	0,411 0,500	
	4850	2.1	340	30.0	ა4.0 362	7.U	7.0	U.J	1.104	20.8	0.22	3,009 46 069	
min	4228	25	0.4	10.0	27.7	07	6.7	12.6	0.766	1.0	1.00	43,030	
	1290	2.0	9.1	10.0	74.0	0.7	C.1	120	0.550	1.0	0.07	00.040	
Total Pay Zone					34.2						0.27	80,616	

TABLE 4: INVESTMENT DETERMINATION

Investment	Cost	Days	\$	
Supervision	450	10.48	4,717.37	
Rig Rate	1,000	10.48	10,483.03	
Misc. Tools	500		500.00	
Perf Charges	500		500.00	
Other Perf Charges	200		200.00	
Drilling Fluids	1,000		1,000.00	
Contract Drilling	1,200	8.33	9,992.81	
Well Supplies	3,500		3,500.00	
Transportation	1,500		1,500.00	
Drillstring	4,000		4,000.00	
Other Rentals	8,500		8,500.00	
Other Subsurface	3,000		3,000.00	
Casing, Tubing, Rods	9,500		9,500.00	
Logging	25,000		25,000.00	
Facilities	10,000		10,000.00	
(*Ralicized - Cost per d	iay)	TOTAL	92,393.21	
		Facilities	\$10,000	
	W/O Tan	\$9,500		
	W/O Int	\$72,893		
	Subtotal	\$92,393		
	G&A Facilities	\$1,300		
	G&A Wells	\$1,235		
		TOTAL	\$94,928	

TABLE 5: ECONOMIC ANALYSIS

	Time	Production per Month	Production per Month	Immetment	Operating	Boronuo	Not Cash Flow	NDV 694	MDV 208	NEX/ 60%	NDV 400%	NDV 6008	NDV 4 0008	NDV 6 0008	NDV/ 40-00084	NDV 44 000%
	months	BO/month	MCF/month	\$/month	\$/month	\$/month	Simonth	\$/month	\$/month	\$/month	\$imonth	\$/month	\$/month	\$/month	\$/month	\$/month
Investment	0	0	0	94,897	0	0	-94,897	-94,897	-94,897	-94,897	-94,897	-94,897	-94,897	-94,897	-94,897	-94,897
	1	43,000	15,000	0	35,978	905,797	869,819	866,209	855,559	835,026	802,910	613,990	474,447	168,352	93,195	85,556
	2	32,000	14,000	0	27,484	682,599	655,115	649,690	633,812	603,754	558,204	326,424	194,910	24,541	7,520	6,338
	3	17,000	9,100	0	15,017	367,622	352,605	348,234	335,547	311,962	277,333	124,018	57,222	2,557	434	336
	4	33,000	13,900	0	28,208	702,317	6/4,108 508,472	496.052	630,979	572,551	489,419	167,363	59,671	946	89	6
7	6	24,000	15,000	0	19 490	465 406	445 915	496,052	400,297	349 044	275 854	65 163	24,454	23	1	0
(eal	7	15.000	10,000	0	13,743	330,288	316.545	307.465	281,959	237.867	180,759	27.642	4.547	3	0	0
	8	15,000	17,000	0	15,494	351,303	335,809	324,823	294,215	242,249	177,009	20,699	2,631	1	0	0
	9	12,000	18,000	0	13,495	294,252	280,757	270,444	241,948	194,433	136,606	12,216	1,200	0	0	0
	10	13,000	23,000	0	15,495	329,280	313,785	301,005	265,978	208,614	140,932	9,637	732	0	0	0
	11	10,000	13,000	0	10,746	239,206	228,460	218,246	190,478	145,812	94,717	4,953	291	0	0	0
	12	10,000	18,000	0	11,996	254,216	242,220	230,431	198,640	148,410	92,697	3,707	168	0	0	0
	13	10,000	15,000	0	11,246	245,210	233,964	221,653	188,724	137,618	82,650	2,527	89	0	0	0
	14	5,000	15,000	0	7 499	145 121	137 622	129,105	107,005	74 603	41 474	741	42	0	0	0
	16	6,000	10,000	0	6,998	150,128	143,130	133,918	109,869	74,485	39,768	544	9	0	0	0
	17	6,000	20,000	0	9,499	180,149	170,651	159,004	128,846	85,255	43,768	458	6	0	0	0
ar 2	18	7,000	15,000	0	8,998	185,157	176,159	163,456	130,825	84,486	41,705	333	3	0	0	0
Ye	19	5,000	12,000	0	6,749	136,115	129,366	119,539	94,499	59,563	28,271	173	1	0	0	0
	20	4,000	13,000	0	6,249	119,099	112,850	103,845	81,083	49,880	22,765	106	1	0	0	0
	21	3,000	6,000	0	3,749	78,066	74,317	68,103	52,522	31,634	13,838	49	0	0	0	0
	22	6,000	18,000	0	8,999	1/4,145	105,147	150,710	114,800	67,272	28,386	/8	0	0	0	0
	23	5,000	12,000	0	6749	136 115	129.366	117.080	87.003	48 566	18 947	40	0	0	0	0
	25	5,000	10,000	0	6,248	130,110	123,862	111.633	81,936	44,639	16,745	20	0	0	0	0
	26	3,000	10,000	0	4,749	90,075	85,325	76,582	55,518	29,521	10,648	10	0	0	0	0
	27	3,000	10,000	0	4,749	90,075	85,325	76,264	54,608	28,340	9,829	7	0	0	0	0
	28	3,000	10,000	0	4,749	90,075	85,325	75,948	53,713	27,206	9,073	5	0	0	0	0
	29	3,000	8,000	0	4,249	84,070	79,821	70,754	49,424	24,433	7,835	3	0	0	0	0
ear	30	4,000	12,000	0	5,999	116,097	74.217	97,180	67,053	32,353	9,975	3	0	0	0	0
~	37	3,000	11,000	0	5,745	93.077	88.077	77 104	44,320 51.898	20,803	6,215	1	0	0	0	0
	33	3.000	7.000	0	3,999	81.068	77,069	67,188	44.667	20.037	5,492	1	0	0	0	0
	34	3,000	10,000	0	4,749	90,075	85,325	74,077	48,641	21,296	5,613	1	0	0	0	0
	35	2,000	10,000	0	4,000	70,057	66,057	57,110	37,040	15,827	4,011	0	0	0	0	0
	36	3,000	6,000	0	3,749	78,066	74,317	63,985	40,988	17,094	4,165	0	0	0	0	0
	37	1,000	7,000	0	2,500	41,033	38,533	33,038	20,904	8,509	1,994	0	0	0	0	0
	38	2,000	6,000	0	3,000	58,048	55,049	47,003	29,374	11,6/0	2,629	0	0	0	0	0
	39	2,000	10.000	0	3,999	70.057	66.057	65,932	40,450	12,084	2,597	0	0	0	0	0
	41	2,000	7.000	0	3,250	61.051	57.801	48.741	29.350	10.841	2,000	0	0	0	0	0
1	42	2,000	8,000	0	3,500	64,053	60,553	50,850	30,244	10,903	2,100	0	0	0	0	0
Yea	43	3,000	5,000	0	3,499	75,064	71,565	59,848	35,158	12,370	2,291	0	0	0	0	0
	44	2,000	7,000	0	3,250	61,051	57,801	48,137	27,930	9,591	1,708	0	0	0	0	0
	45	1,000	9,000	0	3,000	47,037	44,037	36,522	20,930	7,015	1,201	0	0	0	0	0
	46	2,000	4,000	0	2,499	52,044	49,545	40,920	23,162	7,577	1,247	U	0	U	U	0
	47	2,000	7,000	0	2,749	41 033	38 533	43,013	17 428	5.431	827	0	0	0	0	0
	49	1,000	6,000	0	2,250	38,031	35,781	29,185	15,918	4,841	708	0	0	0	0	0
	50	1,000	5,000	0	2,000	35,028	33,028	26,829	14,453	4,290	604	0	0	0	0	0
	51	2,000	6,000	0	3,000	58,048	55,049	44,530	23,694	6,864	929	0	0	0	0	0
	52	2,000	8,500	0	3,625	65,554	61,929	49,888	26,218	7,413	964	0	0	0	0	0
ŝ	53	1,000	5,500	0	2,125	36,530	34,404	27,600	14,327	3,954	495	0	0	0	0	0
ear	55	1,000	6,000	0	2,750	38.031	35 781	32,562	14,415	4,004	438	0	0	0	0	0
~	56	1,000	7,000	0	2,500	41.033	38 533	30,528	15,270	3,918	436	0	0	0	0	0
	57	2,000	7,000	0	3,250	61,051	57,801	45,604	22,530	5,642	603	0	0	0	0	0
	58	750	7,000	0	2,313	36,028	33,715	26,491	12,926	3,159	325	0	0	0	0	0
	59	1,250	7,000	0	2,688	46,037	43,350	33,919	16,347	3,899	385	0	0	0	0	0
	60	3,000	5,000	0	3,499	75,064	71,565	55,764	26,545	6,180	587	0	0	0	0	0
	62	2,000	8,000	0	2,250	64.052	35,781	27,705	13,054	2,900	424	0	0	0	0	0
	63	2,000	6,000	0	3,000	58,048	55,049	42,363	19,431	4,013	355	0	n	0	0	0
	64	1,000	7,000	0	2,500	41,033	38,533	29,530	13,378	2,826	230	0	0	0	0	0
	65	500	5,000	0	1,625	25,020	23,394	17,854	7,989	1,647	129	0	0	0	0	0
ar 6	66	2,500	6,000	0	3,374	68,057	64,683	49,159	21,727	4,372	328	0	0	0	0	0
Υe	67	1,000	7,000	0	2,500	41,033	38,533	29,163	12,731	2,500	181	0	0	0	0	0
	68	1,000	4,000	0	1,750	32,026	30,276	22,820	9,839	1,886	131	0	0	0	0	0
	69	2,000	8,000	0	3,500	64,053	60,553	45,450	19,356	3,621	242	U	0	U	0	0
	70	1,000	6,000	0	2,250	38,031	35,781	26,745	11,250	1.972	132	0	0	0	0	0
	72	1,000	5,000	0	2,000	35,028	33,028	24,483	10,047	1,748	104	0	0	0	0	0
	73	2,000	9,000	0	3,750	67,055	63,305	46,732	18,941	3,215	184	0	0	0	0	0
	74	1,000	8,000	0	2,750	44,035	41,285	30,350	12,150	2,013	111	0	0	0	0	0
	75	1,000	4,000	0	1,750	32,026	30,276	22,165	8,764	1,417	75	0	0	0	0	0
	/6	1,000	8,000	0	2,750	44,035	41,285	30,099	11,755	1,855	94	0	0	0	0	0
	79	1,000	4,000	0	2,499	41 033	49,545	35,971	13,875	2,137	75	0	0	0	0	0
'ear	79	1.000	5,000	0	2.000	35.028	33.028	23,781	8.949	1.313	59	0	0	0	0	0
	80	1,000	4,000	0	1,750	32,026	30,276	21,709	8,069	1,156	50	0	0	0	0	0
	81	1,500	5,000	0	2,375	45,037	42,663	30,463	11,184	1,563	65	0	0	0	0	0
	82	1,000	5,000	0	2,000	35,028	33,028	23,486	8,516	1,162	47	0	0	0	0	0
	83	500	4,000	0	1,375	22,017	20,642	14,618	5,235	697	27	0	0	0	0	0
<u> </u>	84	1,000	8,000	U	2,750	44,035	41,285	29,114	10,299	1,338	5U \$4.050.70/	\$1366.265	\$737.305	U \$104.662	10	12 con
						Interest Rate	0%	40,320,112 5%	20%	\$3,367,130 50%	-+,030,780	\$1,300,305	1000%	\$101,005	10000%	11000%
															Rate of Return	10709%

LOG 1: INDUCTION LOG







LOG 2: BULK DENSITY & NEUTRON POROSITY LOG

PROGRAM: OIL PERFORMANCE PREDICTION

Option Explicit Private n As Double, pi As Double, ho As Double, hg As Double Private por As Double, ka As Double Private dp As Double, all As Double, pmin As Double, spacing As Double

Private p(30), rn(30), rn1(30), q(30) Private np(30), gp(30), dnp(30), dgp(30), gp1(20) Private rs(30), bo(30), bg(30), yo(30), yg(30) Private roo(30), rog(30) Private sg(30), kgo(30), ko(30), s(30), kog(30), kfr(30)

Private i As Integer, j As Integer Private time(30) As Double

Private Sub cmdrun_Click() Dim v1 As Double, v2 As Double, v3 As Double Dim boi, rsi, bgi, so As Double Dim g As Double, swo As Double, sl As Double, sgl As Double Dim flag1 As Boolean, Flag2 As Boolean

```
mnuperm Click
mnupvt Click
DoEvents
boi = bo(1): bgi = bg(1)
np(1) = 0:
              gp(1) = 0: g = 0
swo = 25
q(1) = all
For i = 2 To 14
rn(i) = rs(i)
Do
  rn(i) = rn(i) + 5
  v1 = n * (bo(i) - boi + (rsi - rs(i)) * bq(i))
  v^2 = bg(i) * (gp(i - 1) - (rn(i) + rn(i - 1)) / 2 * np(i - 1))
np(i) = (v1 + g * (bg(i) - bgi) - v2) / v3
     qp(i) = (rn(i) + rn(i - 1)) / 2 * (np(i) - np(i - 1)) + qp(i - 1)
  so = (1 - swo / 100) * (1 - np(i) / n) * bo(i) / boi
sgl = 1 - sl
For j = 1 To 9 Step 1
  If (sgl \ge sg(j) / 100) And (sgl < sg(j + 1) / 100) Then
    kog(i) = (kgo(j + 1) - kgo(j)) * (sgl - sg(j) / 100) / (sg(j + 1) / 100 - sg(j) / 100) + kgo(j)
    Exit For
  End If
For j = 1 To 9 Step 1
  If (sgl \ge sg(j) / 100) And (sgl < sg(j + 1) / 100) Then
    kfr(i) = (ko(i + 1) - ko(i)) * (sgl - sg(i) / 100) / (sg(i + 1) / 100 - sg(i) / 100) + ko(i)
    Exit For
  End If
Next
dp = 250
If kfr(i) = 0 Then kfr(i) = 1
  q(i) = all * kfr(i) / yo(i) / bo(i) / (1 / yo(1) / boi)
  dnp(i) = np(i) - np(i - 1)
```

```
rn1(i) = rs(i) + kog(i) * yo(i) / yg(i) * bo(i) / bg(i)
Loop Until Abs(rn(i) - rn1(i)) < 10
Exit For
End If
Next
With grddata
  For i = 1 To 12
     .TextMatrix(i, 0) = Format(p(i), "0")
     .TextMatrix(i, 1) = Format(p(i) - 200, "0")
     .TextMatrix(i, 2) = Format(rn(i), "0.0")
     .TextMatrix(i, 3) = Format(np(i), "#,##0")
     .TextMatrix(i, 4) = Format(qp(i), "#,##0")
     .TextMatrix(i, 5) = Format(q(i), "0")
     .TextMatrix(i, 6) = Format(time(i), "0.0")
  Next
End With
Open "a:\results.dat" For Output As #3
For i = 1 To 12 Step 1
  Print #3, p(i), rn(i), np(i), gp(i), q(i), gp1(i), time(i)
Next
Close #3
End Sub
Private Sub Form Load()
readoildata
With grddata
.RowHeight(0) = 500
.WordWrap = True
.Col = 0
For i = 0 To 6
  .Row = i
  .ColWidth(i) = 1260
  .ColAlignment(i) = 5
Next
.Row = 5: .ColWidth(5) = 950
.Row = 0
             .Text = "Reservoir Pressure, psi"
.Col = 0:
.Col = 1:
             .Text = "Flowing Pressure, psi"
.Col = 2:
             .Text = "GOR, SCF/STB"
.Col = 3:
             .Text = "Oil Production (Np), STB"
.Col = 4:
             .Text = "Gas Production (Gp), SCF"
.Col = 5:
             .Text = "Flow Rate (Q), STB/D"
End With
End Sub
Public Sub readoildata()
n = Val(txtn.Text)
pi = Val(txtpi.Text)
ho = Val(txtho.Text)
```

```
por = Val(txtpor.Text)
ka = Val(txtka.Text)
dp = Val(txtmsdp.Text)
all = Val(txtall.Text)
spacing = Val(txtspace.Text)
End Sub
Private Sub mnupvt_Click()
Dim count1 As Integer
Open "a:\pvtfile.txt" For Input As #1
count1 = 0
i = 1
Do While Not EOF(1)
Input #1, p(i), bo(i), rs(i), bg(i), yo(i), yg(i), roo(i), rog(i)
count1 = count1 + 1
i = i + 1
Loop
Close #1
End Sub
Private Sub mnuexit_Click()
End
End Sub
```