Very high upper critical fields in MgB$_2$ produced by selective tuning of impurity scattering

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Abstract
We report a significant enhancement of the upper critical field $H_{c2}$ of different MgB$_2$ samples alloyed with nonmagnetic impurities. By studying films and bulk polycrystals with different resistivities $\rho$, we show a clear trend of an increase in $H_{c2}$ as $\rho$ increases. One particular high resistivity film had a zero-temperature $H_{c2}(0)$ well above the $H_{c2}$ values of competing non-cuprate superconductors such as Nb$_3$Sn and Nb–Ti. Our high-field transport measurements give record values $H_{c2}^\perp(0) \approx 34$ T and $H_{c2}^{||}(0) \approx 49$ T for high resistivity films and $H_{c2}(0) \approx 29$ T for untextured bulk polycrystals. The highest $H_{c2}$ film also exhibits a significant upward curvature of $H_{c2}(T)$ and a temperature dependence of the anisotropy parameter $\gamma(T) = H_{c2}^{||}/H_{c2}^\perp$ opposite to that of single crystals: $\gamma(T)$ decreases as the temperature decreases, from $\gamma(T_c) \approx 2$ to $\gamma(0) \approx 1.5$. This remarkable $H_{c2}$ enhancement and its anomalous temperature dependence are a consequence of the two-gap superconductivity in MgB$_2$, which offers special opportunities for further $H_{c2}$ increases by tuning of the impurity scattering by selective alloying on Mg and B sites. Our experimental results can be explained by a theory of two-gap superconductivity in the dirty limit. The very high values of $H_{c2}(T)$ observed suggest that MgB$_2$ can be made into a versatile, competitive high-field superconductor.

1. Introduction
Since the discovery of the ‘intermediate-$T_c$’ superconductor MgB$_2$ with a critical temperature $T_c$ of 39 K [1, 2], many

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Efforts have been made to increase the ability of MgB$_2$ to sustain superconductivity at higher magnetic fields. This problem is of fundamental interest and is vital for applications because MgB$_2$ exhibits high critical current densities $J_c$ [3–6], no intrinsic current blockage by grain boundaries [7] and comparatively weak anisotropy and thermal fluctuations. Yet, clean MgB$_2$ has so far offered no clear advantages compared to existing practical high-field superconductors because of
the rather low upper critical fields, \( H_{c2}(0) \approx 3.5 \text{T} \) and \( H_{c2}^*(0) \approx 18 \text{T} \), perpendicular and parallel to the \( ab \) plane of MgB\(_2\) single crystals, respectively \([8–12]\). Indeed, the key to magnet applications of superconductors lies in the rare combination of low cost and a ready wire fabrication route, which produces conductors with high upper critical fields \( H_{c2} \) and critical current densities \( J_c \), respectively \([13]\). Modern conductors are made from Nb-Ti (\( T_c = 9 \text{K} \)) \( H_{c2} = 4.2 \text{K} \) \( = 10 \text{T} \), Nb-Sn \( (T_c = 18 \text{K} \) \( H_{c2} = 4.2 \text{K} \) \( = 28 \text{T} \) and the high-temperature superconductors (HTS), \( \text{Bi}_2\text{Sr}_2\text{Ca}_2\text{Cu}_2\text{O}_8 \) \( T_c \approx 90 \text{K} \) and \( \text{Bi}_2\text{Sr}_2\text{Ca}_2\text{Cu}_2\text{O}_{10-x} \) \( T_c \approx 110 \text{K} \). At low temperatures the HTS polycrystals have \( H_{c2} \) well above 50 T, but they suffer from strong current relaxation, high anisotropy \( (H_{c2}^*/H_{c2}^* > 20) \) and weak-linked grain boundaries that obstruct the current except when crystallographically textured. Because of their large \( H_{c2} \) anisotropy, HTS conductors must be made in tape form, whereas isotropic Nb-based superconductors are easily fabricated into round wires capable of generating magnetic fields above 20 T, but only at \( T = 2–5 \text{K} \). However, due to recent advances in cryocoolers, many electric utility, fusion and high-energy physics applications may be best optimized at temperatures of \( 10–35 \text{K} \) \([14]\), a domain for which MgB\(_2\) could provide the cheapest superconducting wires \([15]\). It is the low upper critical field which has mainly limited the potential applications of clean MgB\(_2\), for which \( H_{c2} \) \( = 4.2 \text{K} \) is even less than that of Nb-Ti. Here we show how \( H_{c2}(T) \) of MgB\(_2\) can be radically enhanced beyond that of any Nb-based superconductor by introducing strong impurity scattering. The resulting increase of \( H_{c2} \), along with the significant decrease in \( H_{c2} \) anisotropy, from \( H_{c2}^*/H_{c2}^* \approx 5–6 \) [2] down to \( H_{c2}^*/H_{c2}^* < 2 \), can make MgB\(_2\) well suited for high-field magnet applications at 20–30 K where HTS conductors presently are without challenge \([13]\).

We show that a significant portion of the anomalous increase in \( H_{c2} \) results from the two-gap superconductivity in MgB\(_2\), which has been well established by many \textit{ab initio} calculations \([16, 17]\), STM experiments \([18]\), point contact \([19]\) and Raman \([20]\) spectroscopy, specific heat \([21]\) and neutron diffraction \([22]\) measurements. As a result, there is compelling evidence that MgB\(_2\) is the first superconductor with two weakly coupled superconducting gaps \( \Delta \) \( \approx 7.2 \text{meV} \) and \( \Delta_p \) \( \approx 2.3 \text{meV} \). These gaps reside on different disconnected sheets of the Fermi surface, which is comprised of nearly cylindrical parts formed by \textit{in-plane} \( \pi \) antibonding \( p_x \) orbitals of B and a more isotropic tubular network formed by \textit{out-of-plane} \( \pi \) bonding and antibonding \( p_{z} \) orbitals of B. Such a Fermi surface gives rise to three different impurity scattering channels in MgB\(_2\) alloys: intraband scattering within each \( \pi \) and \( \alpha \) sheet and interband scattering between them \([23]\). It is these multiple scattering channels which make it possible to increase \( H_{c2} \) of MgB\(_2\) to a much greater extent than in one-gap superconductors, not only by the usual increase of the normal state resistivity \( \rho \), as in \textit{low-\( T_c \)} superconductors \([24–26]\), but also by optimizing the relative weight of the \( \sigma \) and \( \pi \) scattering rates by selective substitution of boron or magnesium.

In \textit{low-\( T_c \)} \( s \)-wave superconductors, alloying with nonmagnetic impurities does not affect \( T_c \) much but does increase the slope \( H_{c2} = \frac{\partial H_{c2}}{\partial T_c} \) at \( T_c \) proportionally to the residual resistivity \( \rho \). This behaviour is characteristic of the dirty limit \( \hbar v_F \gg 2\pi l k_B T_c \), where \( l \) is the electron mean free path, \( v_F \) is the Fermi velocity and \( l \) and \( k_B \) are the Planck and Boltzmann constants, respectively. The zero-temperature field \( H_{c2}(0) \) is then given by \([26]\)

\[
H_{c2}(0) = 0.69 T_c H_{c2}^*(T_c).
\]

Because \( H_{c2}(0) \) increases proportionally to \( \rho \), alloying is a well-established route to \( H_{c2} \) enhancement in Nb-Ti \([24]\) and the A15 compounds \([25]\). The same approach has been successfully applied to MgB\(_2\) as well, which was demonstrated by the alloying of MgB\(_2\) films \([27]\), bulk samples \([28]\), and also by proton \([29]\) and neutron \([30]\) irradiation of polycrystalline MgB\(_2\). In what follows we show, both experimentally and theoretically, that because of the two-gap superconductivity in MgB\(_2\), equation (1) in fact strongly underestimates the actual \( H_{c2}(0) \) of dirty MgB\(_2\).

2. Experimental details

To show how far \( H_{c2} \) can actually be increased by alloying, we performed high-field transport measurements on samples of very different purities: a fibre-textured, high-resistivity \((\rho(40 \text{K}) = 220 \mu\Omega\text{cm}) \)-axis-oriented film on a \((111)\) SrTiO\(_3\) substrate \([31]\), a low-resistivity \((\rho(40 \text{K}) = 7 \mu\Omega\text{cm}) \)-axis-oriented, epitaxial MgB\(_2\) film on a \((0001)\) Al\(_2\)O\(_3\) substrate \([32]\) and three untextured polycrystalline bulk MgB\(_2\) samples of different resistivities, \(\rho(40 \text{K}) = 1–18 \mu\Omega\text{cm} \)[33]. The 220 \( \mu\Omega\text{cm} \), pulsed laser deposited film was earlier reported to have a macroscopically inhomogeneous resistivity \(\rho(40 \text{K}) \approx 360–440 \mu\Omega\text{cm} \)[27, 31], but subsequent transmission electron microscopy \([34]\) showed that approximately half of the measured film thickness was fully reacted MgB\(_2\). The film had \( T_c \approx 31 \text{K} \) and extremely high resistivity compared to the nominal \(\rho(40 \text{K}) \approx 1 \mu\Omega\text{cm} \) of ‘clean’ MgB\(_2\) \([12]\). The sputtered epitaxial film \([32]\) has 400 nm thickness of MgB\(_2\), \( T_c = 35 \text{K} \) and much lower \(\rho(40 \text{K}) \approx 7 \mu\Omega\text{cm} \). The bulk samples have \(\rho(40 \text{K}) = 1 \mu\Omega\text{cm} \) as produced by direct reaction, but \( 18 \mu\Omega\text{cm} \) after subsequently heating in Mg vapour followed by slow cooling \([33]\). After ageing for two months, the resistivity \(\rho(40 \text{K}) \) for this sample fell from 18 down to \( 5 \mu\Omega\text{cm} \).

Measurements of \( H_{c2}(T) \) on thin films were made partly in DC fields up to 14 T in a quantum design physical property measurement system (PPMS) and partly in the high-field facility at LANL capable of generating 32 ms asymmetric field pulses up to 50 T. A combination of a ultrafast digitizer and a lock-in amplifier enabled us to take over 32 000 data points of the measured 100 kHz signal during the pulse, from \( T_c = 1.4 \text{K} \) with \( \sim 10 \text{mK} \) sensitivity. Three data sets taken for the films gave consistent results. The greater cross section \( 0.5 \text{mm} \times 0.5 \text{mm} \) and lower \(\rho \) of the bulk samples made the resistive transitions under pulsed fields so noisy that we had to measure them under DC conditions. DC measurements up to 14 T were performed in the PPMS while high field resistance \( R(B) \) measurements were made in the 33 T resistive magnet at the NHMFL in Tallahassee, FL on the sample annealed in Mg vapour after it was aged for two months.

Figures 1(a) and (b) show the resistive transitions from 1.5 to 30 K of the 220 \( \mu\Omega\text{cm} \) film as a function of pulsed magnetic fields for perpendicular and parallel fields. These transitions
Figure 1. Resistive transitions taken at the LANL pulsed field facility on the high resistivity ($\rho(40\,K) = 220\,\mu\Omega\,cm$) film. Data were taken for several runs on more than one occasion. The horizontal broken lines correspond to 0.1$R(T_c)$ and 0.9$R(T_c)$, defining the irreversibility and the upper critical fields plotted in figure 2. (a) Data taken at temperatures of 1.43, 2.12, 2.71, 4.06, 4.5, 5.1, 5.95, 8.11, 11.4, 13.95, 17.1, 20.05, 24, 28 and 30.6 K for a field applied perpendicular to the film and to the $ab$ plane. (b) Data taken at temperatures of 1.49, 1.99, 2.7, 3.76, 4.41, 7.13, 10.11, 13.33, 15.99, 18.64, 21.8, 24.8, 27.03, 28.85, 29.9 and 30.7 K for a field applied parallel to the film and to the $ab$ plane.

Figure 2. The upper critical fields $H_{c2}(T)$ (full squares) and irreversibility fields $H^*(T)$ (open squares) for a high resistivity 220 $\mu\Omega$ cm film, and $H_{c2}(T)$ for a low resistivity 7 $\mu\Omega$ cm film (full triangles). Full curves show $H_{c2}(T)$ calculated from equation (2) with the coupling constants $\lambda_{\sigma\sigma} = 0.81$, $\lambda_{\pi\pi} = 0.28$, $\lambda_{\pi\sigma} = 0.115$ and $\lambda_{\sigma\pi} = 0.09$ [38]. (a) Corresponds to $H \perp ab$, for which the theoretical curve is plotted for $D_{\pi} = 0.12D_{\sigma}$. (b) Corresponds to $H \parallel ab$, for which the theoretical curve is plotted for $[D_{\sigma}(T)c/D_{\pi}(T)c]^{1/2} = 0.2[D_{\sigma}(T)c/D_{\pi}(T)c]^{1/2}$. The broken curves show $H_{c2}(T)$ plotted for MgB$_2$ single crystals [11].

agree well with our earlier DC measurements up to 9 T from another piece of this same film for which we defined the effective irreversibility field $H^*(T)$ as $R(H^*) = 0.1R(T_c)$ and the upper critical field as $R(H_{c2}) = 0.9R(T_c)$ [27]. We use here a more conservative criterion for $H_{c2}$ in figure 1 than the usual definition for $H_{c2}$ as the onset of the resistive transitions, which are much narrower ($H^*(T) \sim 0.8-0.9H_{c2}(T)$) compared to those observed on high-$T_c$ cuprates [35]. Although our definition underestimates the actual upper critical field (as seen from figure 1, the field differences between the onset and the 0.9$R(T_c)$ point can be as high as 3–4 T), it makes it less sensitive to noise on the upper parts of the $R(H)$ curves. $H_{c2}(T)$ and $H^*(T)$ curves for the two films are shown in figure 2, from which it is immediately clear that the temperature dependence of $H_{c2}(T)$ is rather anomalous. Indeed, equation (1) would predict $H_{c2}(0) \approx 10.5$ T for the cleaner film, while in fact it exceeds 20 T. In the parallel configuration, equation (1) gives $H_{c2}(0) \approx 20$ T versus the
measured 30 T. Even more striking is the behaviour of the ditter field. Record high values of $H_{c2}(0) \approx 49$ T are attained, both considerably exceeding the earlier low-field extrapolations of 20 and 39 T based on measurements close to $T_c$ and the use of equation (1) [27]. Both parallel and perpendicular $H_{c2}(T)$ curves exhibit upward curvature and different shapes of $H_{c2}(T)$ curves for parallel and perpendicular field orientations, neither being consistent with the one-gap theory [26]. We also show the field at which $R(H) = 0.1 R(T_c)$ to emphasize that the extreme high field performance capability of ditter MgB$_2$ is not very sensitive to the particular definition of $H_{c2}$. Moreover, for $H \parallel ab$, $H_{c2}$ of the dirty MgB$_2$ significantly exceeds $H_{c2}$ of the best Nb$_3$Sn at all temperatures. Even for the perpendicular field ($H \perp ab$), not only is $H_{c2}(T)$ of MgB$_2$ still superior to Nb$_3$Sn, but dirty MgB$_2$ has essentially the same $H_{c2} = 12$ T at 20 K as the best Nb–Ti at 4.2 K.

Figure 3 collects the data for bulk, untextured MgB$_2$ and again shows the decisive influence of resistivity. The low-resistivity ($\rho(40$ K) $\approx 1 \mu\Omega$, cm) sample has an extrapolated $H_{c2}(0) \approx 17$ T, close to that of other clean limit samples [12]. After exposure to Mg, the resistivity $\rho(40$ K) rose to $18 \mu\Omega$, cm and $H_{c2} = 1.2$ T $K^{-1}$ at 25–30 K became almost as high as $H_{c2}$ for a 220 $\mu\Omega$, cm film in a perpendicular field. $H_{c2}$ then reached 9 T at 27 K, comparable to the film value in a parallel field. After re-measuring this sample about two months later, it had apparently aged, as shown by a reduced $\rho = 5 \mu\Omega$, cm, a decreased $H_{c2}(T)$ and an increased $T_c$ from 36.9 to 37.7 K. This ageing may result from the relaxation of stress in the quenched crystalline structure. In any case, the $H_{c2}(T)$ data show the same qualitative trends as the film data in figure 2: as the resistivity increases from 1 to 5 $\mu\Omega$, cm, $H_{c2}(0)$ approximately doubles, reaching $\approx 29$ T, close to the best $H_{c2}(0)$ value of Nb$_3$Sn. We do note that the interpretation of resistive transitions for polycrystals may be complicated by the percolative effects due to the anisotropy of $H_{c2}$, which results in different resistive transitions for crystallites with varying orientations with respect to the applied field.

The totality of the data presented in figures 2 and 3 unambiguously indicates that impurity scattering can markedly enhance $H_{c2}$ of MgB$_2$ while only weakly reducing $T_c$. For example, as $\rho(40$ K) is increased from $\approx 1$ to $\approx 220 \mu\Omega$, cm, the perpendicular field $H_{c2}(0)$ rises nearly 10-fold, from the typical single-crystal values of $\approx 3$–5 to $\approx 35$–39 T. However this $H_{c2}$ enhancement is not entirely determined by the resistivity, as in dirty one-gap superconductors. As follows from figure 2, a significant portion of the $H_{c2}$ increase comes from the anomalous low temperature upward curvature of $H_{c2}(T)$.

3. Discussion

3.1. Two-gap, dirty-limit theory

To address the physics behind the observed anomalous behaviour of $H_{c2}(T)$, we applied a dirty-limit two-gap superconductivity theory based on the Usadel equations [36, 37] to MgB$_2$. In this approach the details of the complex Fermi surface of MgB$_2$ are not essential for calculation of $H_{c2}$, while the impurity scattering is accounted for by the normal state electronic diffusivity tensors $D^{\mu\nu}_{\sigma\tau}$ and $D^{\mu\nu}_{\sigma\tau}$, controlled by their respective intraband scattering rates in the $\sigma$ and $\pi$ bands, $\Gamma_{\sigma\sigma}$ and $\Gamma_{\pi\pi}$, and interband scattering rates $\Gamma_{\sigma\pi}$ and $\Gamma_{\pi\sigma}$. For MgB$_2$, the interband scattering (responsible for $T_c$ suppression by nonmagnetic impurities) is weak [23], so we assume for simplicity that $\Gamma_{\sigma\pi} = \Gamma_{\pi\sigma} = 0$ (a more general case of finite $\Gamma_{\sigma\pi}$ and $\Gamma_{\pi\sigma}$ was considered in [36]). In that case the solution of the linearized two-gap Usadel equations for $H \perp ab$ and $\Gamma_{\sigma\pi} = \Gamma_{\pi\sigma} = 0$ gives the following equation for $H_{c2}^2$ [36, 37]:

$$2\omega[ln t + u(b/t)][ln t + u(a/b)t] + \lambda_1[ln t + u(b/t)] = 0.$$  

(2)

Here $t = T/T_c$, $u(x) = \psi(1/2 + x) - \psi(1/2)$, $\psi(x)$ is the Euler digamma function, $b = \hbar H_{c2}/2\phi_0 T_c$, $\phi_0$ is the magnetic flux quantum, $\eta = D_x / D_y$, $w = \lambda_{\sigma\sigma} \lambda_{\pi\pi} / \lambda_{\sigma\pi} \lambda_{\pi\sigma}$, $\lambda_{1,2} = \lambda_{0} \pm \lambda_{\sigma} \lambda_{\pi} / \lambda_{\sigma\sigma} \lambda_{\pi\pi}$, $\lambda_{\sigma\pi} = \lambda_{\pi\sigma} = \lambda^{(\text{opt})} - \mu_{\text{min}}$ contains both the electron–phonon constants $\lambda_{\sigma\pi}^{(\text{opt})}$ and the Coulomb pseudopotential $\mu_{\text{max}}$. First-principles calculations of the intraband ($m = n$) and interband ($m \neq n$) matrix elements $\lambda_{\text{min}}$ for MgB$_2$ gave $\lambda_{\sigma\pi} = 0.81, \lambda_{\pi\sigma} = 0.28, \lambda_{\sigma\pi} = 0.115$ and $\lambda_{\pi\sigma} = 0.09$ [38].

The $H_{c2}(T)$ curves calculated from equation (2) evolve from the classic dirty-limit, one-band BCS behaviour [26] at $D_x = D_y$ to the rather different $H_{c2}(T)$ curves which have portions with both upward and downward curvatures for either $D_x \ll D_y$ and $D_x \gg D_y$ [36]. As a result, $H_{c2}(0)$ can be significantly higher than suggested by conventional extrapolation (1). To show how this happens, we first obtain $H_{c2}(T)$ near $T_c$ by expanding equation (2) using $u(b) \approx \pi b/2$ at $b \ll 1$:

$$H_{c2}^2(T) = \frac{4\phi_0 \lambda_1 \phi_0}{\eta^2 \lambda_0 D_y^2} (T_c - T) / \left( \frac{\lambda_1 D_x + \lambda_2 D_y}{\lambda_0} \right).$$  

(3)
dependence of the anisotropy of $H_{ab}$. The zero-temperature value $H_{ab}(0)$ is obtained using the limiting behaviour of $u(b/t) = \ln(4\gamma b/t)$ for $t \ll 1$ where $\ln \gamma \approx -0.577$. Then equation (3) reduces to a quadratic for $H_{ab}$, whence

$$H_{ab} = \frac{\phi_0 k_0 T_c}{2\gamma \hbar D_n D_m} \exp(y),$$

where $2g = [(\lambda_0/w)^2 + \ln^2 \eta + 2 \ln(\eta) \lambda_0/w]^{1/2} - \lambda_0/w$. For very different diffusivities, equation (4) yields $H_{ab}(0) \approx \phi_0 k_0 T_c \exp(-\lambda_0/2w)/2\gamma \hbar D_n$ if $D_n \ll D_m$, but $H_{ab}(0) \approx \phi_0 k_0 T_c \exp(-\lambda_0/2w)/2\gamma \hbar D_m$ if $D_m \ll D_n$, so $H_{ab}(0)$ diverges as either $D_m$ or $D_n$ goes to zero. Thus, unlike the region $T \approx T_c$, where $H_{ab}(T)$ is determined by the maximum diffusivity between $D_m$ and $D_n$, the zero-temperature $H_{ab}(0)$ is controlled by the minimum diffusivity. It is this feature of two-gap superconductivity which causes both the upward curvature of $H_{ab}(T)$ and the violation of equation (1) for $D_m \neq D_n$. Equation (2) can be generalized to an arbitrary field orientation by replacing both intraband diffusivities $D_m$ with the angular dependent effective diffusivities [36]:

$$D_m(\theta) = (D_m^{ab})^2 \cos^2 \theta + (D_m^{c2})^2 \sin^2 \theta)^{1/2},$$

where $\theta$ is the angle between $H$ and the c axis, $m = (\sigma, \pi)$ and the superscripts $(ab)$ and $(c)$ indicate the diffusivities along the $ab$ plane and the c axis, respectively. Equations (2) and (5) enable us to address the observed anomalous temperature dependence of the anisotropy of $H_{ab}(\theta)$ [8–12], as described in detail elsewhere [36]. Here we only use the fact that, for the parallel field orientation, $H \parallel ab$, the effective diffusivities in equations (2)–(4) become $D_m = (D_m^{ab})^{1/2}$.

Equation (2) was used to describe the observations of figure 2. We focus here on the most resistive film for which the theory describes well all anomalous features of the observed dependence of $H_{ab}(T)$, including the upward curvature and the marked increase of $H_{ab}(T)$ at low temperatures. The good agreement between the theory and experiment not only gives one more argument for the two-gap scenario in MgB$_2$, but also suggests a new way to increase $H_{ab}$ by manipulation of the diffusivity ratio $D_n/D_m$ using selective atomic substitutions on either Mg or B sites. Both the ratio $D_n/D_m$ and the anisotropy parameter $D_m^{ab}/D_m^{c2}$ for this dirty film can be extracted from the fit shown in figure 2, giving $D_m^{ab} \approx 0.12 D_m^{c2}$ for $H \perp ab$ and $D_m^{ab}/D_m^{c2} \approx 0.2$ for $H \parallel ab$. This relation $D_m^{ab} \sim 0.1 D_m^{c2}$ indicates that the $\pi$ scattering in the dirty film is much stronger than the $\sigma$ scattering. Thus, according to equations (3) and (4), the slope of $H_{ab}(T)$ near $T_c$ is determined by the $\sigma$ scattering most likely due to impurities or disorder on B sites, whereas the additional increase of $H_{ab}$ at $T \ll T_c$ results from the predominantly $\pi$ scattering on Mg sites.

### 3.2. $H_{ab}$ anisotropy

As follows from figure 2, the shape of the $H_{ab}(T)$ curves change as $H$ rotates from $H \perp ab$ to $H \parallel ab$. This behaviour, inconsistent with the one-gap Ginzburg–Landau theory, is described well by equations (2) and (5), in which the orientational dependence of $H_{ab}$ is mostly controlled by the anisotropic diffusivity $D_m(\theta)$ for the $\sigma$ band. For the dirty film, the fit described above gives $D_m^{ab} \approx 0.12 D_m^{c2}$ for $H \perp ab$ and $D_m^{ab}/D_m^{c2} \approx 0.2$ for $H \parallel ab$, whence we obtain $D_m^{ab}/D_m^{c2} \approx 3D_m^{ab}/D_m^{c2}$ for $H \parallel ab$. Thus, the diffusivity for the $\sigma$ band is more anisotropic than the diffusivity for the 3D $\pi$ band, in qualitative agreement with ab initio calculations [16, 17, 39, 40] and STM measurements [18], which do show a weaker tunnelling probability to the $\sigma$ band along the c axis. For instance, ab initio calculations for clean MgB$_2$ single crystals [39, 40] have shown that the ratio of the averaged squared Fermi velocities, $(v_{c2ab}/v_{c2})_\sigma \approx 46$, for the $\sigma$ band is much higher than $(v_{c2ab}/v_{c2})_\pi \approx 0.79$ for the nearly isotropic $\pi$ band. However, the ratio $D_m^{ab}/D_m^{c2} \approx 3(v_{c2})_\pi/(v_{c2})_\sigma \approx 3.8$ extracted for our dirty film is significantly smaller than the rough estimate $D_m^{ab}/D_m^{c2} \approx (v_{c2ab}/v_{c2})_\sigma$ obtained for the simplest point-like isotropic impurity scattering in the Born approximation [36]. There are several factors which may account for this discrepancy. First of all, strong scattering on the actual defect structure in dirty MgB$_2$ can reduce the anisotropy of the $\sigma$ band compared to single crystals. For instance, it can be due to the significant buckling of the boron planes observed by TEM on our dirty films (see below). Such buckling increases both the out-of-plane electron scattering and the $\sigma$–$\pi$ band hybridization, reducing the initial anisotropy of the $\sigma$ band in the dirty film. In addition, a weak c-axis grain misalignment can also contribute to the reduced value of $D_m^{ab}/D_m^{c2}$ in our films. In any case, the simple estimate $D_m^{ab}/D_m^{c2} \approx (v_{c2ab}/v_{c2})_\sigma$ should hardly be used for any quantitative conclusions. In fact, no ab initio calculations of the anisotropic diffusivities in the $\sigma$ band have been done yet, so the actual ratio $D_m^{ab}/D_m^{c2}$ for the realistic Fermi surface of MgB$_2$ and the finite range impurity potential, which accounts for the effects of anisotropic electron screening, remains unknown.

The temperature dependence of the anisotropy parameter $H_{ab}/H_c^2$ extracted from the data in figure 2 for both the high-resistivity and epitaxial films is shown in figure 4. As $T$ decreases, the ratio $H_{ab}/H_c^2$ in both cases decreases, from $\approx 2$ at $T_c$ down to $\approx 1.5$ at 0 K. This behaviour is opposite to the usual temperature dependence of $H_{ab}(T)$ in MgB$_2$ single crystals, for which the anisotropy parameter $\gamma(T) = H_{ab}^2/H_c^2$ typically increases from $\approx 3$ at $T_c$ up to 5–6 at 0 K [8–12]. This unusual dependence of $\gamma(T)$ for the dirty film is due to the large difference between $\sigma$ and $\pi$ electron diffusivities ($D_\pi \sim 0.1 D_\sigma$). As a result, the anisotropy parameter $\gamma(T)$ near $T_c$ is determined by a cleaner, more anisotropic 2D $\sigma$ band. However, at low temperatures the anisotropy of $H_{ab}$ decreases because $\gamma(T)$ is mostly determined by the dirtier 3D $\pi$ band. Thus, the theory based on equations (2)–(5) does explain the observed decrease of the anisotropy ratio $H_{ab}/H_c^2$ as $T$ decreases. The anomalous temperature dependence of $H_{ab}/H_c^2$ is one more manifestation of the two-gap superconductivity in MgB$_2$. Interestingly, the much less resistive epitaxial film exhibits an anisotropy parameter $\gamma(T)$ much smaller than that of single crystals, the temperature dependence of $\gamma(T)$ being nearly constant. The latter is consistent with the dirty-limit theory [36] with the diffusivity
very high upper critical fields in MgB$_2$ produced by selective tuning of impurity scattering

Figure 4. Temperature dependence of the anisotropy parameter $H'_{c2}/H_{c1}$ for the 220 $\mu$Ω cm dirty MgB$_2$ film (full squares) and 7 $\mu$Ω cm epitaxial film (open triangles) obtained from the data presented in figure 2. The full curve is calculated from equations (2) and (5) for $D_{\sigma}^{(ab)} = 0.09D_{\sigma}^{(ab)}$ and $D_{\pi}^{(ab)} = 3D_{\pi}^{(ab)}$.

ratio $D_{\sigma}/D_{\pi} \sim 0.2$, although the resistivity of the epitaxial film may not be high enough to be in the true dirty limit.

3.3. Impurity scattering mechanisms

At present the mechanisms of impurity scattering in alloyed MgB$_2$ and its complex substitutional chemistry [12, 41] are not well understood, though we do know that the previously studied [31] quarter of our dirty 220 $\mu$Ω cm film was oxygen-rich and had a Mg:B:O ratio of 1.0:0.9:0.7, as measured by wavelength dispersive spectroscopy [34]. Both O and C, which substitute for B, can result in strong $\sigma$ scattering [23]. A further insight can be inferred from the electron micrographs presented in figures 5(a) and (b), which show the ‘brick-wall’ grain nanostructure of this film, which stands in stark contrast to the structure of the lower resistivity epitaxial film [32], which has an almost perfect layered atomic structure, as shown in figure 5(c). In contrast, the dirty film has a 10–20 nm MgB$_2$ grain size and about 20% of MgO particles of a similar size, which produce much distortion of the atomic packing and thus causes significant scattering in both $\sigma$ and $\pi$ bands. Another important feature of the dirty film shown in figure 5(b) is a pronounced buckling of the Mg planes along the $c$ axis, which manifests itself both in variations of the Mg–B spacing and in the intensity of Mg spots. The Mg-plane buckling certainly gives rise to strong out-of-plane $\pi$ scattering, which may explain the relation $D_{\pi}^{(ab)} \sim 0.1D_{\sigma}^{(ab)}$ obtained from the fit in figure 2.

In the above analysis of the $H_{c2}$ data we assumed that elastic scattering by point defects (nonmagnetic impurities) is the dominant mechanism of the residual resistivity $\rho$. In this case $\rho$ can be expressed in terms of the diffusivities $D_{\sigma}$ and $D_{\pi}$ by

$$1/\rho = e^2(N_{\sigma}D_{\sigma} + N_{\pi}D_{\pi}),$$

where $N_{\sigma}$ and $N_{\pi}$ are partial densities of states in the $\sigma$ and $\pi$ bands, respectively, and $e$ is the electron charge and the weak interband scattering is neglected. Using equations (3) and (6), $D_{\sigma}$ and $D_{\pi}$ can be extracted from the observed $\rho$ and $H'_{c2}$ at $T_c$ [36]. However, in addition to impurity scattering, the resistivity of real MgB$_2$ samples can also be strongly affected by extrinsic mechanisms such as scattering on grain boundaries or second phase nanoprecipitates, which effectively reduce the current-carrying cross section [42]. While it is not easy to unambiguously separate extrinsic and intrinsic contributions to $\rho$, we can nevertheless make qualitative conclusions about the scattering mechanisms by analysing both $H_{c2}$ and $\rho$ data. Indeed, $H_{c2}$ can only be affected by
disorder on a scale shorter than the clean limit GL coherence length, \( \xi_0(0) = (\frac{\phi_0}{2\pi H_\text{GL}(0)})^{1/2} \), which is about 8–10 nm for the values of \( H_\text{GL}(0) \approx 3.5–5 \) T characteristic of single crystals [8–12]. Therefore, the fact that \( H_{c2} \) of the dirty film is increased by almost ten times compared to single crystals does indicate strong scattering on the atomic scale <10 nm, most likely due to impurities, especially O and C, on the B and Mg planes and quenched crystalline disorder and buckling of Mg planes, as discussed above. In turn, direct electron scattering from the grain structure on the scale 10–20 nm > \( \xi_0(0) \) clearly seen in figure 5(a), may not be the primary reason for the observed \( H_{c2} \) enhancement, although additional scattering on grain boundaries and MgO precipitates can certainly increase the global resistivity. However, significant local strains produced by the nanoprecipitates and grain boundary structure might cause lattice buckling on the atomic scale, in which case grain boundaries could indirectly contribute to the \( H_{c2} \) enhancement.

Our data clearly show the decisive qualitative effect of resistivity on \( H_{c2} \). However, the extrinsic mechanisms [42] may be indeed very important for understanding why \( H_{c2} \), even in dirty MgB\(_2\) samples, does not always scale with \( \rho \) and why samples with comparable \( H_{c2} \) can have very different \( \rho \). For instance, our dirty 220 \( \mu \Omega \) cm film has nearly the same slope \( H_{c2}(T) \) as \( T_c \) as the 18 \( \mu \Omega \) cm Mg-annealed polycrystal. We can therefore conclude that scattering on the nanoscale grain boundary structure shown in figure 5 could indeed cause a significant extrinsic contribution \( \rho_\text{ex} \) to the overall resistivity \( \rho \). To account for \( \rho_\text{ex} \) in the above-dirty-limit theory, one should substitute only the impurity part, \( \rho = \rho_\text{ex} + \rho_\text{el} \), instead of \( \rho \) in equation (6), which determines the electron diffusivities \( D_\text{el} \) and \( D_\text{el} \). Since the extrinsic mechanisms do not affect \( H_{c2} \), they do not change the results of our analysis based on equations (2)–(6).

In principle, the contribution of \( \rho_\text{el} \) to the total resistivity \( \rho \) could be extracted from the measured \( \rho(T_c) \) and the \( H_{c2}(T) \) curve with the use of equations (2) and (6). First, from the fit to the \( H_{c2}(T) \) curve, one can evaluate the values of \( D_\text{el} \) and \( D_\text{el} \), using the coupling constants \( \lambda_{\text{int}} \) and the partial densities of states \( N_0 \) and \( N_\sigma \) from ab initio calculations [16, 17, 38] as input parameters in equation (2). Next, the impurity contribution \( \rho_\text{ex} \) can be calculated upon substitution of the so-obtained \( D_\text{el} \) and \( D_\text{el} \) into equation (6), giving the extrinsic contribution, \( \rho_\text{ex} = \rho - \rho_\text{el} \).

3.4. MgB\(_2\) as an emerging high-field conductor material

The observed significant enhancement of \( H_{c2}(T) \), both for bulk samples and especially for the high-resistivity thin film, may provide the missing component for the other essentials needed for a viable MgB\(_2\) conductor technology. Low raw material cost, round wire capability, high critical current densities and irreversibility fields are all possessed by MgB\(_2\) today [6]. Our results show that the two-band physics of dirty MgB\(_2\) provides a new way to boost \( H_{c2} \) at low temperatures, so that it betters all low-\( T_c \) superconductors except PbMo\(_6\)S\(_8\), for which \( H_{c2}(0) = 59 \) T, as shown in figure 6. Since no viable wire route has ever been developed for PbMo\(_6\)S\(_8\), the real competitors to MgB\(_2\) are only HTS tapes of Bi\(_2\)Sr\(_2\)Ca\(_2\)Cu\(_3\)O\(_{8+x}\), (Bi, Pb)\(_2\)Sr\(_{2}\)Ca\(_2\)Cu\(_4\)O\(_{8-x}\), YBa\(_2\)Cu\(_3\)O\(_{7-\delta}\), Nb\(_3\)Sn or Nb–Ti [3]. As follows from figure 6, MgB\(_2\) is already competitive with Nb\(_3\)Sn at low temperatures and with cuprate HTS at 20–25 K for electrical utility applications for which fields up to \( \sim 5 \) T are needed [13]. Today the majority of superconducting magnet applications use Nb–Ti at 4.2 K and fields below 7 T. This field capability is now open to MgB\(_2\) at much higher temperatures (15–25 K) accessible to cryocoolers where the wide stability margin of MgB\(_2\) can offer clear advantages over all Nb-based superconductors [14].

One important path for making suitable MgB\(_2\) conductors is based on the powder-in-tube (PIT) route to produce both round wires and tapes [6]. This process has been validated by the production of high-performance, round PIT Nb\(_3\)Sn wires, which typically have several hundreds of 20–50 \( \mu \)m filaments with low hysteretic loss [43]. Although tape-like HTS conductors are commercially available, they have relatively high ac losses and cannot easily be cabled to make conductors of arbitrary amperage. In contrast, MgB\(_2\) offers the advantages of round-wire geometry, low raw materials cost, high strength, the capability of being fabricated by a proven wire technology coupled with high \( J_c \) and moderate \( H_{c2} \) anisotropy. As we show in this paper, strong \( \pi \) scattering due to disorder in the Mg sublattice can significantly boost the upper critical field at low temperatures without great penalty to \( T_c \). Another important result is that introducing strong scattering in the \( \pi \) band by alloying the Mg sublattice can significantly reduce the \( H_{c2} \) anisotropy, compared to MgB\(_2\) single crystals (see figure 4). We believe that the peculiar high-field behaviour of our samples and their good description by a theory of dirty two-gap superconductivity clearly show
the general trend for further $H_{c2}$ enhancement in MgB$_2$. Therefore, further systematic studies of the unexplored physics and materials science of MgB$_2$ alloys combined with high-field $H_{c2}$ and $J_c$ measurements would be invaluable both for a better understanding of high-field superconductivity in MgB$_2$ and for future magnet applications.

The results of this work also pose a fundamental question: how far can alloying further increase $H_{c2}$ of MgB$_2$? As we have shown both experimentally and theoretically, the two-band physics does remove one essential obstacle for higher $H_{c2}$ at low $T$ due to replacing the factor of 0.69 in equation (1) by a function $2(D_0, D_0)$, which can be greater than 1. As a result, much higher $H_{c2}(0)$ values are possible for a given slope $H_{c2}^\prime$ at $T_c$. To properly understand what further improvements in properties can be derived by alloying MgB$_2$, it is vital to measure the whole $H_{c2}(T)$ curve over a wide range of $T$ and $\rho$, so that the peculiar alloying potential of this apparently simple material with complex substitutitional chemistry [41] can be understood. For instance, for dirty MgB$_2$ with values of $H_{c2}^0 = 1$ T K$^{-1}$, $T_c = 40$ K and $\chi = 1$, the theory predicts $H_{c2}(0) = 40$ T. Such a high $H_{c2}(0)$ already greatly exceeds $H_{c2}(0)$ for Nb$_3$Sn, even though $H_{c2}^0$ is still significantly smaller than the 2 T K$^{-1}$ characteristic of other LTS and HTS, not to mention $\sim 2.5$ T K$^{-1}$ for PbMo$_6$S$_8$ (see figure 6). For $H_{c2}^0 = 1$ T K$^{-1}$, the shortest GL in-plane coherence length $\xi_0(0) = [\phi_0/2\pi T_c H_{c2}^0]^3/2 \approx 3$ nm for the $\sigma$ band is still large enough to ensure significant magnetic granularity and weak link behaviour at grain boundaries. Thus, there are no inherent limitations to a further increase of $H_{c2}^0$ toward the HTS, Nb–Ti and Nb$_3$Sn levels of 2 T K$^{-1}$ by proper alloying with nonmagnetic impurities or by quenched-in lattice disorder in MgB$_2$. For $H_{c2}^0 \approx 2$ T K$^{-1}$ the field $H_{c2}(0)$ would approach the paramagnetic limit of $\sim 70$ T for MgB$_2$, in which case strong coupling and spin effects should be included in a more general theory based on the Eliashberg equations [17, 38].

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